

SC18G
Universal Compressor
R134a
220-240V 50/60Hz

General

Code number	104G8822
Approvals	EN 60335-2-34, CCC
Compressors on pallet	80

Application

Application		LBP/HBP	LBP
Frequency	Hz	50	60
Evaporating temperature	°C	-25 to 15	-25 to -5
Voltage range	V	187 - 254	198 - 254
Max. condensing temperature continuous (short)	°C	60 (70)	60 (70)
Max. winding temperature continuous (short)	°C	125 (135)	125 (135)

Cooling requirements

Frequency	50			60		
Application	LBP	MBP	HBP	LBP	MBP	HBP
32°C	F ₁	F ₂	F ₂	F ₁	–	–
38°C	F ₁	F ₂	F ₂	F ₁	–	–
43°C	F ₁	F ₂	F ₂	F ₁	–	–

Remarks on application: HBP at 198 - 254V 50Hz only.
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Motor

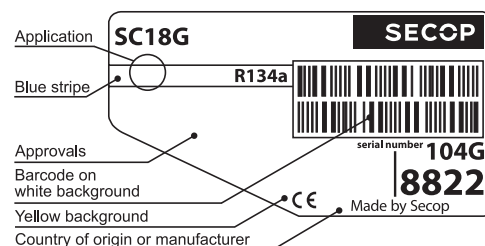
Motor type	CSIR		
LRA (rated after 4 sec. UL984), HST LST	A	18.6	–
Cut in Current, HST LST	A	18.6	–
Resistance, main start winding (25°C)	Ω	3.7	14.1

Design

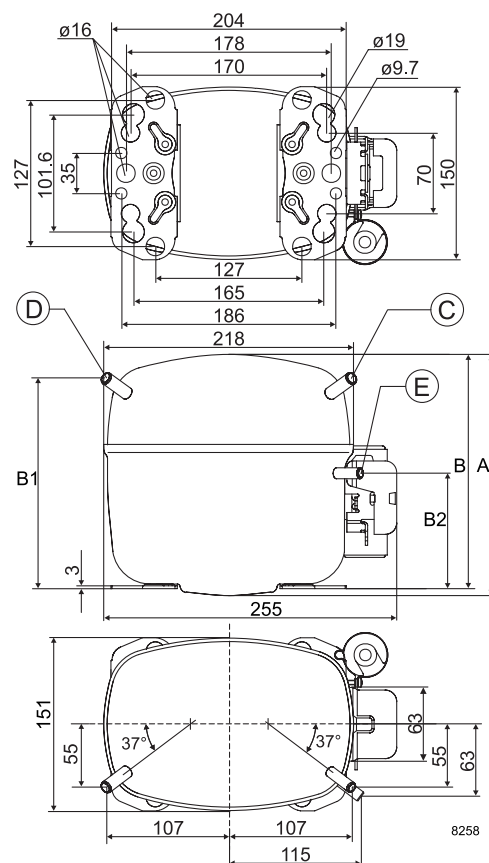
Displacement	cm ³	17.69
Oil quantity (type)	cm ³	550 (polyolester)
Maximum refrigerant charge	g	1300
Free gas volume in compressor	cm ³	1460
Weight without electrical equipment	kg	13.7

Dimensions

Dimensions		mm	
Height		A	219
		B	213
		B1	193
		B2	110
Suction connector	location/I.D. mm angle	C	10.2 37°
	material comment	Copper Rubber plug	
Process connector	location/I.D. mm angle	D	6.5 37°
	material comment	Copper Rubber plug	
Discharge connector	location/I.D. mm angle	E	6.5 37°
	material comment	Copper Rubber plug	
Oil cooler connector	location/I.D. mm angle	F	–
	material comment	–	
Connector tolerance	I.D. mm	±0.09	
Remarks:			



S = Static cooling normally sufficient
O = Oil cooling
F₁ = Fan cooling 1.5 m/s
(compressor compartment temperature
equal to ambient temperature)
F₂ = Fan cooling 3.0 m/s necessary
SG = Suction gas cooling normally sufficient
— = not applicable in this area



EN 12900 Household (CECOMAF) 220V, 50Hz, fan cooling F₂

Evap. temp. in °C	-45	-40	-35	-30	-25	-23.3	-20	-15	-10	-6.7	-5	0	5	7.2	10	15	20
Capacity in W					283	318	394	526	684	804	870	1087	1337	1459	1624	1950	
Power cons. in W					331	351	389	448	507	547	568	630	695	725	763	835	
Current cons. in A					2.56	2.62	2.72	2.88	3.05	3.18	3.24	3.46	3.71	3.84	4.00	4.34	
COP in W/W					0.86	0.91	1.01	1.18	1.35	1.47	1.53	1.72	1.92	2.01	2.13	2.34	

ASHRAE LBP 220V, 50Hz, fan cooling F₂

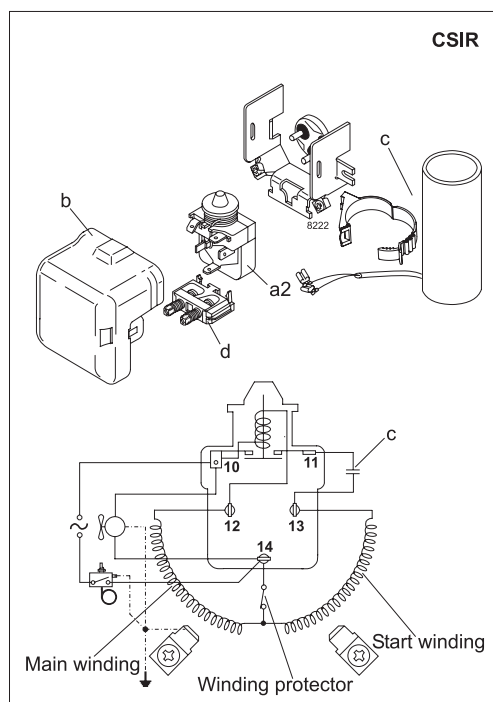
Evap. temp. in °C	-45	-40	-35	-30	-25	-23.3	-20	-15	-10	-6.7	-5	0	5	7.2	10	15	20
Capacity in W					348	392	485	650	846	994	1076	1346	1658	1809	2016	2425	
Power cons. in W					329	349	387	445	504	543	564	626	691	720	758	829	
Current cons. in A					2.56	2.61	2.71	2.87	3.04	3.16	3.23	3.45	3.70	3.82	3.98	4.32	
COP in W/W					1.06	1.12	1.25	1.46	1.68	1.83	1.91	2.15	2.40	2.51	2.66	2.92	

EN 12900 Household (CECOMAF) 230V, 60Hz, fan cooling F₂

Evap. temp. in °C	-45	-40	-35	-30	-25	-23.3	-20	-15	-10	-6.7	-5	0	5	7.2	10	15	20
Capacity in W					331	372	461	616	801	940	1018						
Power cons. in W					363	385	430	492	559	603	627						
Current cons. in A					3.07	3.14	3.26	3.46	3.66	3.82	3.89						
COP in W/W					0.89	0.94	1.04	1.22	1.39	1.51	1.58						

ASHRAE LBP 230V, 60Hz, fan cooling F₂

Evap. temp. in °C	-45	-40	-35	-30	-25	-23.3	-20	-15	-10	-6.7	-5	0	5	7.2	10	15	20
Capacity in W					407	458	567	759	988	1161	1257						
Power cons. in W					363	385	430	492	559	603	627						
Current cons. in A					3.07	3.14	3.26	3.46	3.66	3.82	3.89						
COP in W/W					1.09	1.15	1.29	1.50	1.73	1.88	1.97						



Accessories for	SC18G	Figure	Code number	Test conditions	EN 12900/CECOMAF	ASHRAE LBP
PTC starting device	6.3 mm spade connectors	a1	—	Condensing temperature	55°C	55°C
	4.8 mm spade connectors		—	Ambient temperature	32°C	32°C
Starting relay	6.3 mm spade connectors	a2	117U6019	Suction gas temperature	32°C	32°C
Cover		b	103N2009	Liquid temperature	55°C	32°C
Start. capacitor 80 µF	6.3 mm spade connectors	c	117U5017			
Cord relief		d	103N1004			
Protection screen for PTC		g	—			

Mounting accessories		Code number
Bolt joint for one comp.	Ø: 16 mm	118-1917
Bolt joint in quantities	Ø: 16 mm	118-1918
Snap-on in quantities	Ø: 16 mm	118-1919