INTELLIGENT FLOW FOR GOOD

LEO GROUP PUMP CO., LTD.
LEO GROUP PUMP (ZHEJIANG) CO., LTD.

No.1, 3rd Street, East Industry Center, Wenling, Zhejiang, 317511, P.R.China
www.leopump.com
export@leopump.com
+86-576-8998 6360
+86-576-8998 9898

Website Facebook YouTube

2024 V3.0

DOMESTIC PUMP

www.leopump.com

Intelligent Flow For Good

As a reliable partner on intelligent fluid solutions, LEO Pump is engaged in R&D, manufacturing, sales and service of all series pumps and systems. By covering the industry of building, municipal, water conservation, power, energy, OEM, domestic and garden, Leo is committed to bring the intelligent water into every industry field and application, helping people around the word enjoy high quality water life, government and business partners achieve green transformation, and promoting high quality economic growth and sustainable social development.

Foundation Year

1995
Founded Wenling City Xinke Pump Research Institute

Burst Year

2001
Founded Taizhou LEO Electrical Appliances Co.,Ltd.

2007
Got Listed In Shenzhen Stock Exchange (Stock Code 002131)

Upgrade Year

2010
Founded LEO Group Pump (Hunan) Through The Acquisition Of Changsha Swan Industrial Pump Stepped Into The Field Of Industrial Pump Field

2012
Founded LEO Group Pump (Dalian) Through The Acquisition Of Dalian Huaneng Power Plant Achieved A Full Coverage Of Pumping Industry Fields

Transformation Year

2015
Enrolled In 2015 Intelligent Manufacturing Project List Of Miit

2017
Awarded "Green Factory" Demonstration Enterprise

Endeavour Year

2022
Won The China Patent Excellence Award Listed Top 500 Chinese Manufacturers

2023
Launch The New Upgrade LEO Brand Strategy, Form Solution Provider Business Pattern

LEO WORLD

LEO IN NUMBERS

5
Production Bases

9
Overseas Subsidiaries

6,000,000+
Pumps Produced Yearly

160+
Countries

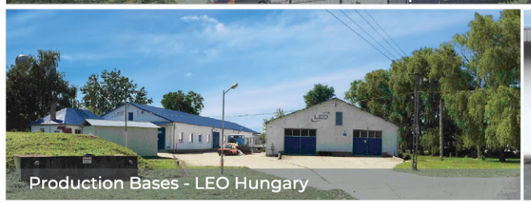
15,000+
Global Sales Outlets

500+
Million End-users Served


Production Bases - LEO China: Domestic and Commercial Pumps


Production Bases - LEO China: Industrial Pumps


Production Bases - LEO China: Industrial Pumps


Production Bases - LEO Hungary


Production Bases - LEO Indonesia

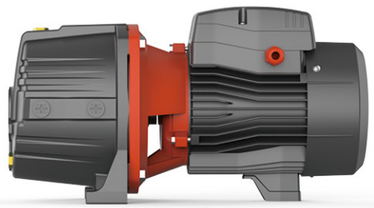
QUALITY MANAGEMENT SYSTEM

- **ISO9001:2015** Quality management system
- **IS014001:2015** Environmental management system Certificate
- **ISO45001:2018** Occupational health & safety Management system certification
- **ISO50001: 2018** Energy management system certifficate
- **CE. GS. UL. CSA** and **ETL** qualification

ISO 9001

AJDm

Jet Pump for Deep Wells



Optional plastic impeller
(only power less than 1kw)

Application

- Can be used to transfer clean water or other liquids similar to water in physical and chemical properties
- Suitable for lifting water from the well, sprinkling irrigation in garden, pressure boosting of running water, and supporting equipment etc.

Pump

- Cast iron pump body and support under special anti-rust treatment
- Stainless steel impeller
- AISI 304 shaft
- Max. liquid temperature: +60℃
- Max. suction: +40 m

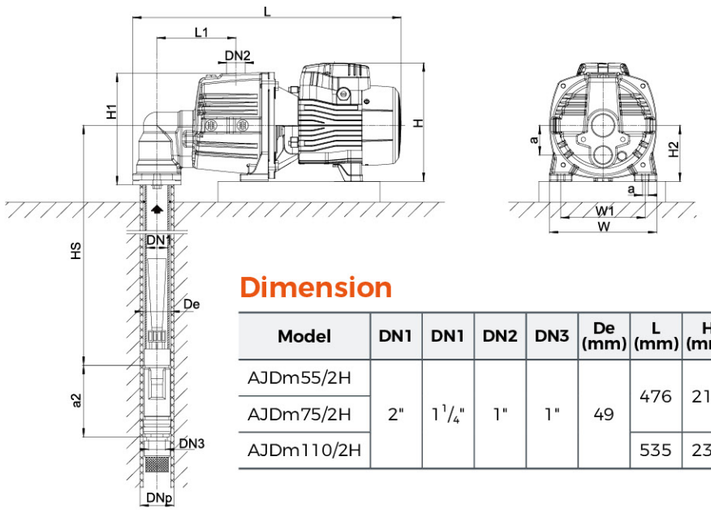
Motor

- Low noise&Long life bearing
- Motor with copper winding
- Built-in thermal protector for single phase motor
- Insulation class: F
- Enclosures class: IPX4
- Max.ambient temperature: +50℃

Identification Codes

A JD m - 55 / 2 H

- H — High Head
- 2 — Inlet Diameter (")
- 55 — Power (x10W)
- m — Single Phase Motor (Omitted for three-phase motor)
- JD — Jet Pump for Deep Well
- A — LEO Product Style



Dimension

Model	DN1	DN1	DN2	DN3	De (mm)	L (mm)	H (mm)	W (mm)	L1 (mm)	H1 (mm)	H2 (mm)	W1 (mm)	a (mm)	a2 (mm)	S (mm)
AJDm55/2H	2"	1 1/4"	1"	1"	49	476	212	190	140	204	110	150	53	128	10
AJDm75/2H															
AJDm110/2H						535	237	206	153	211	112	166			

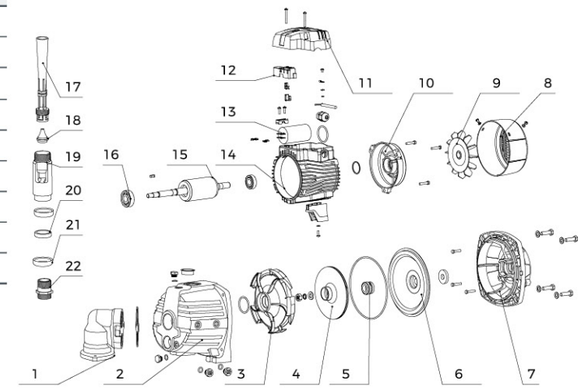
Technical Data

Model	Power kW	Power HP	HS m	Q (l/min)	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30
AJDm55/2H	0.55	0.75	15	H (m)	37	33	30	27	25	23	21	19	17	15	13	-	-	-	-	-
AJDm75/2H	0.75	1.0			47	43	40	37	34	31	29	27	25	23	21	19	17	-	-	-
AJDm110/2H	1.1	1.5			70	65	61	57	53	50	47	44	42	40	38	36	34	32	30	28
AJDm55/2H	0.55	0.75	20		30	26	23	21	19	17	15	13	-	-	-	-	-	-	-	-
AJDm75/2H	0.75	1.0			36	36	33	30	27	24	22	20	18	17	-	-	-	-	-	-
AJDm110/2H	1.1	1.5			62	57	53	49	46	43	40	38	36	34	32	28	28	-	-	-
AJDm55/2H	0.55	0.75	25		23	19	16	14	12	-	-	-	-	-	-	-	-	-	-	-
AJDm75/2H	0.75	1.0			32	29	26	23	20	18	16	-	-	-	-	-	-	-	-	-
AJDm110/2H	1.1	1.5			54	49	45	42	39	36	33	31	29	27	-	-	-	-	-	-
AJDm55/2H	0.55	0.75	30		16	13	-	-	-	-	-	-	-	-	-	-	-	-	-	-
AJDm75/2H	0.75	1.0			25	22	19	16	-	-	-	-	-	-	-	-	-	-	-	-
AJDm110/2H	1.1	1.5			46	42	38	35	32	29	27	-	-	-	-	-	-	-	-	-
AJDm75/2H	0.75	1.0	35		18	15	-	-	-	-	-	-	-	-	-	-	-	-	-	-
AJDm110/2H	1.1	1.5			39	35	31	28	-	-	-	-	-	-	-	-	-	-	-	-
AJDm110/2H	1.1	1.5	40		32	28	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Material Table

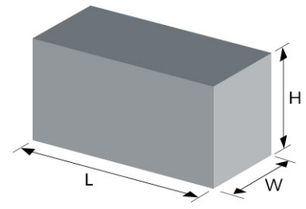
No.	Part	Material
1	Elbow	HT200
2	Pump body	HT200
3	Water outlet cover	PP-GF30
4	Impeller	PP-GF30
5	Mechanical seal	
6	Bracket cover	AISI304
7	Bracket	ADC12
8	Fan cover	PP
9	Fan	PP-GF10
10	End plate	ADC12
11	Cover box	PP-GF20
12	Wiring base assembly	PC
13	Capacitor	

No.	Part	Material
14	Stator	
15	Rotor	
16	Bearing	
17	Lance tube	PP-GF30
18	Nozzle	PP-GF30
19	Ejector	HT200
20	Bushing	HPb59-1
21	Sealing bowl	NBR
22	Switch	HPb59-1



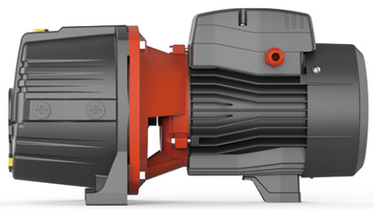
Package Information

Model	GW (Kgs)	L (mm)	W (mm)	H (mm)	Quantity (PCS/20'TEU)
AJDm55/2H	17	530	215	240	1053
AJDm75/2H	18.3	530	215	240	1053
AJDm110/2H	24	585	230	265	728



AJDm

Jet Pump for Deep Wells



Optional plastic impeller
(only power less than 1kw)

Application

- Can be used to transfer clean water or other liquids similar to water in physical and chemical properties
- Suitable for lifting water from the well, sprinkling irrigation in garden, pressure boosting of running water, and supporting equipment etc.

Pump

- Cast iron pump body and support under special anti-rust treatment
- Stainless steel impeller
- AISI 304 shaft
- Max. liquid temperature: +60℃
- Max. suction: +40 m

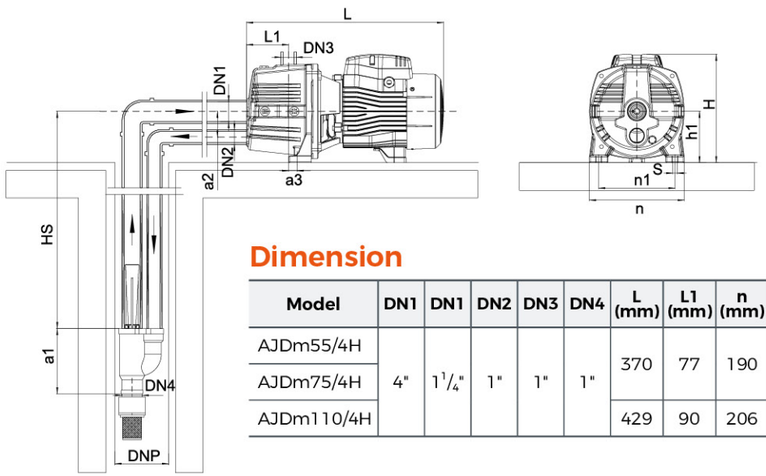
Motor

- Low noise&Long life bearing
- Motor with copper winding
- Built-in thermal protector for single phase motor
- Insulation class: F
- Enclosures class: IPX4
- Max.ambient temperature: +50℃

Identification Codes

A JD m - 55 / 4 H

- H — High Head
- 4 — Inlet Diameter (")
- 55 — Power (x10W)
- m — Single Phase Motor (Omitted for three-phase motor)
- JD — Jet Pump for Deep Well
- A — LEO Product Style



Dimension

Model	DN1	DN1	DN2	DN3	DN4	L (mm)	L1 (mm)	n (mm)	n1 (mm)	H (mm)	h1 (mm)	a1 (mm)	a2 (mm)	a3 (mm)	S (mm)
AJDm55/4H	4"	1 1/4"	1"	1"	1"	370	77	190	150	212	100	160	53	17	10
AJDm75/4H															
AJDm110/4H						429	90	206	166	236	112			12	

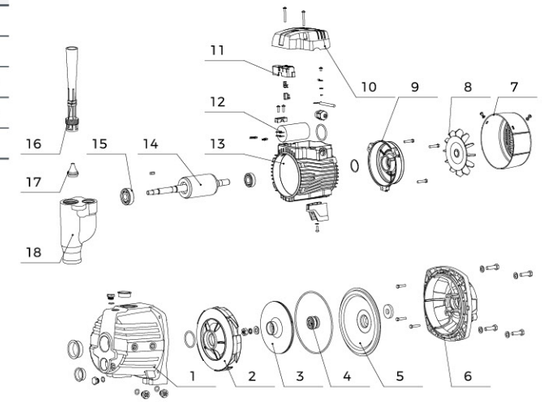
Technical Data

Model	Power kW	Power HP	HS m	Q (L/min)	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34
AJDm55/4H	0.55	0.75	15	H (m)	39	35	33	29	27	25	23	21	19	17	15	14	13	-	-	-	-	-
AJDm75/4H	0.75	1.0			50	46	43	40	37	34	32	30	28	26	24	22	20	19	18	17	-	-
AJDm110/4H	1.1	1.5			75	70	66	62	58	55	52	49	47	45	43	41	39	37	35	33	31	29
AJDm55/4H	0.55	0.75	20		32	28	25	23	21	19	17	15	13	-	-	-	-	-	-	-	-	-
AJDm75/4H	0.75	1.0			42	39	36	33	30	27	25	23	21	20	18	17	-	-	-	-	-	-
AJDm110/4H	1.1	1.5			67	62	58	54	51	48	45	43	41	39	37	35	33	31	29	27	-	-
AJDm55/4H	0.55	0.75	25		25	21	18	16	14	12	-	-	-	-	-	-	-	-	-	-	-	-
AJDm75/4H	0.75	1.0			35	32	29	26	23	21	19	17	-	-	-	-	-	-	-	-	-	-
AJDm110/4H	1.1	1.5			59	54	50	47	44	41	38	36	34	32	30	28	-	-	-	-	-	-
AJDm55/4H	0.55	0.75	30		18	15	12	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
AJDm75/4H	0.75	1.0			28	25	22	19	17	-	-	-	-	-	-	-	-	-	-	-	-	-
AJDm110/4H	1.1	1.5			51	47	43	40	37	34	32	30	28	-	-	-	-	-	-	-	-	-
AJDm75/4H	0.75	1.0	35		21	18	16	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
AJDm110/4H	1.1	1.5			44	40	36	33	30	27	-	-	-	-	-	-	-	-	-	-	-	-
AJDm110/4H	1.1	1.5	40		37	33	30	27	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Material Table

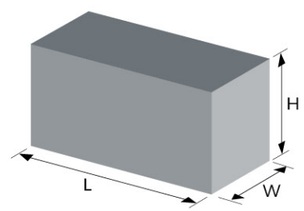
No.	Part	Material
1	Pump body	HT200
2	Water outlet cover	PP-GF30
3	Impeller	PP-GF30
4	Mechanical seal	
5	Bracket cover	AISI304
6	Bracket	ADC12
7	Fan cover	PP
8	Fan	PP-GF 10
9	End plate	ADC12
10	Cover box	PP-GF20
11	Wiring base assembly	PC
12	Capacitor	
13	Stator	

No.	Part	Material
14	Rotor	
15	Bearing	
16	Lance tube	PP-GF30
17	Nozzle	PP-GF30
18	Ejector	HT200



Package Information

Model	GW (Kgs)	L (mm)	W (mm)	H (mm)	Quantity (PCS/20'TEU)
AJDm55/4H	16.1	500	215	240	1053
AJDm75/4H	17.4	500	215	240	1053
AJDm110/4H	23.5	585	230	265	728



Accessories

Identification Codes

24 V T T S - G1 S

- 24: Nominal Tank Capacity
- V: Tank Type
  - S: Vertical Flat Tank
  - C: Horizontal Tank
  - V: Vertical Tank
  - F: Vertical Tank with Foot Base
- T: Pressure Tank
- T: Actual Capacity=Nominal Capacity
- S: Stainless Steel Tank (Iron Tank without S)
- G1: Cover Thread
- S: Stainless Steel Cover (Iron Tank without S)

Tank

Model	Max. Pressure (bar)	Nominal Capacity (L)	Actual Capacity (L)	Membrane	Max. Temp (°C)	Connection
24ST	8	24	20	Epdm	60	G1"
24STT	8	24	24	Epdm	60	G1"

Model	Max. Pressure (bar)	Nominal Capacity (L)	Actual Capacity (L)	Membrane	Max. Temp (°C)	Connection
2VT	8	2	2	Epdm	60	G1/2"
4VT	8	4	4	Epdm	60	G1"
5VT	8	5	5	Epdm	60	G1"
8VT	8	8	8	Epdm	60	G1"
19VT	8	19	18	Epdm	60	G1"
24VT	8	24	20	Epdm	60	G1"
24VTT	8	24	24	Epdm	60	G1"

Model	Max. Pressure (bar)	Nominal Capacity (L)	Actual Capacity (L)	Membrane	Max. Temp (°C)	Connection
19CT	8	19	18	Epdm	60	G1"
24CT	8	24	20	Epdm	60	G1"
24CTT	8	24	24	Epdm	60	G1"

*For capacity < 50L, pressure gauge is optional.
For capacity ≥ 50L, pressure gauge is standard.

Tank

Model	Max. Pressure (bar)	Nominal Capacity (L)	Actual Capacity (L)	Membrane	Max. Temp (°C)	Connection
50CT	8	50	36	Epdm	60	G1"
50CTT	8	50	50	Epdm	60	G1"
60CTT	8	60	60	Epdm	60	G1"
100CT	8	100	80	Epdm	60	G1"
100CTT	8	100	100	Epdm	60	G1"

Model	Max. Pressure (bar)	Nominal Capacity (L)	Actual Capacity (L)	Membrane	Max. Temp (°C)	Connection
50FT	8	50	36	Epdm	60	G1"
50FTT	8	50	50	Epdm	60	G1"
60FTT	8	60	60	Epdm	60	G1"
100FT	8	100	80	Epdm	60	G1"
100FTT	8	100	100	Epdm	60	G1"
200FTT	8	200	200	Butyl	60	G1½"
300FTT	8	300	300	Butyl	60	G1½"
500FTT	8	500	500	Butyl	60	G1½"

*For capacity < 50L, pressure gauge is optional.
For capacity ≥ 50L, pressure gauge is standard.

3-Way / 5-Way

5TA 5TB 3TA

Model	Connection	Length
3TA	G1"	70 , 80
5TA	G1"	80 , 90
5TB	G1"	80 , 90

Foot Valve

FVA

Model	Connection
FVA1	1"
FVA1.25	$1^1/_4$"
FVA1.5	$1^1/_2$"
FVA2	2"
FVA3	3"

- Stainless Steel mesh
- Can be used as a check valve

Accessories

Flexible Hose

Model	FH12.8-01(L=128mm)	FH44-03(L=440mm)
Inlet	G3/4"	G1"
Outlet	G3/8"	G1"
Material	Stainless steel wire	
Operating Limits	Fluid temperature up to 35°C Max. ambient temperature 40°C	

Filter

Model	WF-01B	WF-02B
Inlet/Outlet	1" x 1"	1" x 1"
Capacity	1L	2L
Max.Pressure	5 bar	5 bar
Operating Limits	Fluid temperature up to 35°C Max. ambient temperature 40°C	

Pressure Gauge

Axial Radial

PG - P 40 A

- A: Axial; R: Radial
- Size (40mm,50mm, 60mm)
- P: Plastic; S:Iron sheet; SS: Stainless steel
- Pressure gauge

- Two connection types: (1)G1/4" (2)M10x1
- For 40mm gauge, the scale: 0 - 6 bar
- For 50mm gauge, the scale: 0 - 10 bar or 0 - 6 bar
- Back/bottom connection

Automatic Pump Controller

PS-04A

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	10(6)A		
Max. Power(P1)	0.55kW(110-120VAC)	1.1kW(220-240VAC)	
Starting Pressure	1.0bar, 1.5bar, 2.2bar		
Max. Working Pressure	10bar		
Screw Size	R1", NPT1"; G1", G1-1/4"; G1-1/2"		
Protection Class	IP65		
Max. Working Temperature	60 ℃		

PS-04B

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	10(6)A		
Max. Power(P1)	0.55kW(110-120VAC)	1.1kW(220-240VAC)	
Starting Pressure	1.2bar, 1.5bar, 2.2bar		
Max. Working Pressure	10bar		
Screw Size	R1"		
Protection Class	IP65		
Max. Working Temperature	60 ℃		

PS-04C

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	10(6)A		
Max. Power(P1)	0.55kW(110-120VAC)	1.1kW(220-240VAC)	
Starting Pressure	1.2bar, 1.5bar, 2.2bar		
Max. Working Pressure	10bar		
Screw Size	G1"		
Protection Class	IP54		
Max. Working Temperature	60 ℃		

* 1bar=14.50PSI

Accessories

Automatic Pump Controller

PS-04D

Rated Voltage	110-240VAC	220-240VAC	380VAC
Rated Frequency	50-60Hz		
Max. Current	30(16)A		
Max. Power(P1)	1.1kW	2.2kW	4.0kW
Starting Pressure	1.2bar, 1.5bar, 2.2bar		
Max. Working Pressure	10bar		
Screw Size	G1", G1-1/4", G1-1/2", NPT1"		G1-1/2"
Protection Class	IP65		
Max. Working Temperature	60 ℃		

PS-04E

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	30(16)A		
Max. Power(P1)	1.1kW(110-120VAC)	2.2kW(220-240VAC)	
Starting Pressure	0.8bar - 6.7bar		
Max. Working Pressure	8bar		
Screw Size	G1"		
Protection Class	IP65		
Max. Working Temperature	60 ℃		

PS-04E-1

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	30(16)A		
Max. Power(P1)	1.1kW(110-120VAC)	2.2kW(220-240VAC)	
Starting Pressure	1.5bar, 2.2bar		
Max. Working Pressure	8bar		
Screw Size	G1"		
Protection Class	IP65		
Max. Working Temperature	60 ℃		

* 1bar=14.50PSI

Automatic Pump Controller

PS-04T

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	10(6)A		
Max. Power(P1)	0.55kW(110-120VAC)	1.1kW(220-240VAC)	
Starting Pressure	1.2 - 2.5bar		
Max. Working Pressure	10bar		
Screw Size	G1"		
Protection Class	IP65		
Max. Working Temperature	60 ℃		

PS-04F

Rated Voltage	220-240V
Rated Frequency	50-60Hz
Max. Current	16(10)A
Max. Power(P1)	1.8kW(220-240VAC)
Starting Pressure	0.5-3bar
Max. Working Pressure	10bar
Screw Size	G1"
Protection Class	IP65
Max. Working Temperature	60 ℃

Pressure Switch

PS-02A

Rated Voltage	110-120VAC	220-240VAC
Frequency	50/60 Hz	
Max. Current	20A	12A
Max. Power(P1)	1.6kW	1.9kW
Min. Cut-in	1bar	
Max. Cut-out	7bar	
Starting/Stopping Pressure	bar: 1.0/2.1; 1.4/2.8; 2.1/3.5; 2.8/4.2; 3.5/4.9; 4.9/7.0	
Screw Size	Female: NPT1/4, ZG1/4 Male: NPT1/4, ZG1/4 Female revolving connector: G1/4, G3/8	
Protection Class	IP20	
Max. Working Temperature	60℃	

* Max. working pressure=Max. cut out*1.5

Accessories

Pressure Switch

PS-02B

Rated Voltage	110-120VAC	220-240VAC
Frequency	50/60 Hz	
Max. Current	20A	16A
Max. Power(P1)	1.6kW	2.6kW
Min. Cut-in	1bar	
Max. Cut-out	12bar	
Starting/Stopping Pressure	bar: 1.4/2.8; 2.1/3.5; 6.3/8.7; 9.6/12	
Screw Size	Female: NPT1/4, G1/4 Male: ZG1/4, M14 Female revolving connector: G1/4	
Protection Class	IP20	
Max. Working Temperature	60℃	

PS-02C

Rated Voltage	110-120VAC	220-240VAC	400VAC
Frequency	50/60 Hz		
Max. Current	16(8)A		
Max. Power(P1)	0.6kW	1.3kW	4.0kW
Min. Cut-in	1bar		
Max. Cut-out	5.5bar		
Starting/Stopping Pressure	bar: 1.2/2.4; 1.4/2.8; 1.5/3.0; 2.0/3.5; 3.5/4.9		
Screw Size	Female: NPT1/4, G1/4, Male: NPT1/4, G1/4, ZG1/4, Female revolving connector: G1/4 , G3/8		
Protection Class	IP44		
Max. Working Temperature	60℃		

PS-02D

Rated Voltage	110-120VAC	220-240VAC
Frequency	50/60 Hz	
Max. Current	12A	
Max. Power(P1)	1.0kW	1.9kW
Min. Cut-in	1.4bar	
Max. Cut-out	6.9bar	
Starting/Stopping Pressure	bar: 1.4/2.8; 2.1/3.4; 2.8/4.1; 3.4/4.8	
Screw Size	Female: G1/4, Male: ZG1/4 , G1/4,NPT1/4 Female revolving connector: G1/4 , G3/8	
Protection Class	IP20	
Max. Working Temperature	60℃	

* Max. working pressure=Max. cut out*1.5

Capacitor

2 wires

2(4) terminals

Capacity(μF)	Type	Diameter(mm)	Length (mm)
6	2 wires	32	66
8	2 wires	32	66
8	4 terminals	35	72
10	2 wires	34	62
10	4 terminals	35	72
12	2 wires	40	73
16	2 wires	42	71
16	4 terminals	42	73
20	2 wires	42	74
20	4 terminals	42	74
25	2 wires	42	82
35	4 terminals	42	70
40	2 wires	42	82
40	4 terminals	45	73
42.5	2 terminals	51	100
45	2 terminals	51	100
50	2 terminals	51	100

Float Switch

FLO-01B

FLO-01B(With balance block)

Model	FLO-01B	FLO-01B(With balance block)
Specification	16(8)A 125/250V	
Cable	H07RN-F/8-F 3G1.0mm2x0.55m/0.65m/0.75m/2m/3m/5m/10m	
Lifetime	50000 cycles	
IP Protection	IP X8	
Operating Limits	Fluid temperature up to 35˚C Max. ambient temperature 40˚C	