

DOMESTIC PUMP

INTELLIGENT FLOW FOR GOOD



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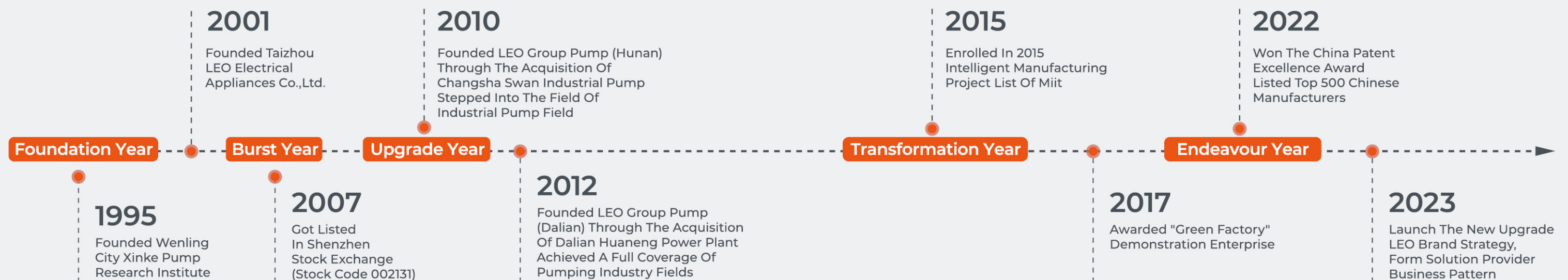
تهران، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبروی پالایشگاه نفت پارس، پلاک ۱۲



Intelligent Flow For Good

As a reliable partner on intelligent fluid solutions, LEO Pump is engaged in R&D, manufacturing, sales and service of all series pumps and systems. By covering the industry of building, municipal, water conservation, power, energy, OEM, domestic and garden, Leo is committed to bring the intelligent water into every industry field and application, helping people around the world enjoy high quality water life, government and business partners achieve green transformation, and promoting high quality economic growth and sustainable social development.



LEO WORLD



LEO IN NUMBERS

5

Production Bases

9

Overseas Subsidiaries

6,000,000⁺

Pumps Produced Yearly

160⁺

Countries

15,000⁺

Global Sales Outlets

500⁺

Million End-users Served

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QUALITY MANAGEMENT SYSTEM

- ISO9001:2015 Quality management system
- ISO14001:2015 Environmental management system Certificate
- ISO45001:2018 Occupational health & safety Management system certification
- ISO50001: 2018 Energy management system certificate
- CE, GS, UL, CSA and ETL qualification



ISO 9001



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AMS

Stainless Steel Centrifugal Pump



Application

- It is applicable to household water supply, equipment support, pipeline pressurization, garden watering, vegetable greenhouse watering, fish farming and poultry raising, industrial and mining, water supply and drainage of enterprises and high-rise buildings, central air conditioner and centralized heating circulation system, etc.

Pump

- AISI 304 pump body
- AISI 304 shaft
- Max. operating pressure: 4.5 bar
- Max. liquid temperature: +85°C
- Altitude: up to 1000 m

Motor

- IE2 motor
- Low noise & Long life bearing
- Motor with copper winding
- Built-in thermal protector for single phase motor
- Insulation class: F
- Enclosures class: IPX4
- Max. ambient temperature: +40°C

Identification Codes

A MS m 70 / 0.37

- Rated Power (kW)
- Rated Flow (l/min)
- Single Phase Motor (Omitted for three-phase motor)
- Stainless Steel Centrifugal Pump
- LEO Product Style

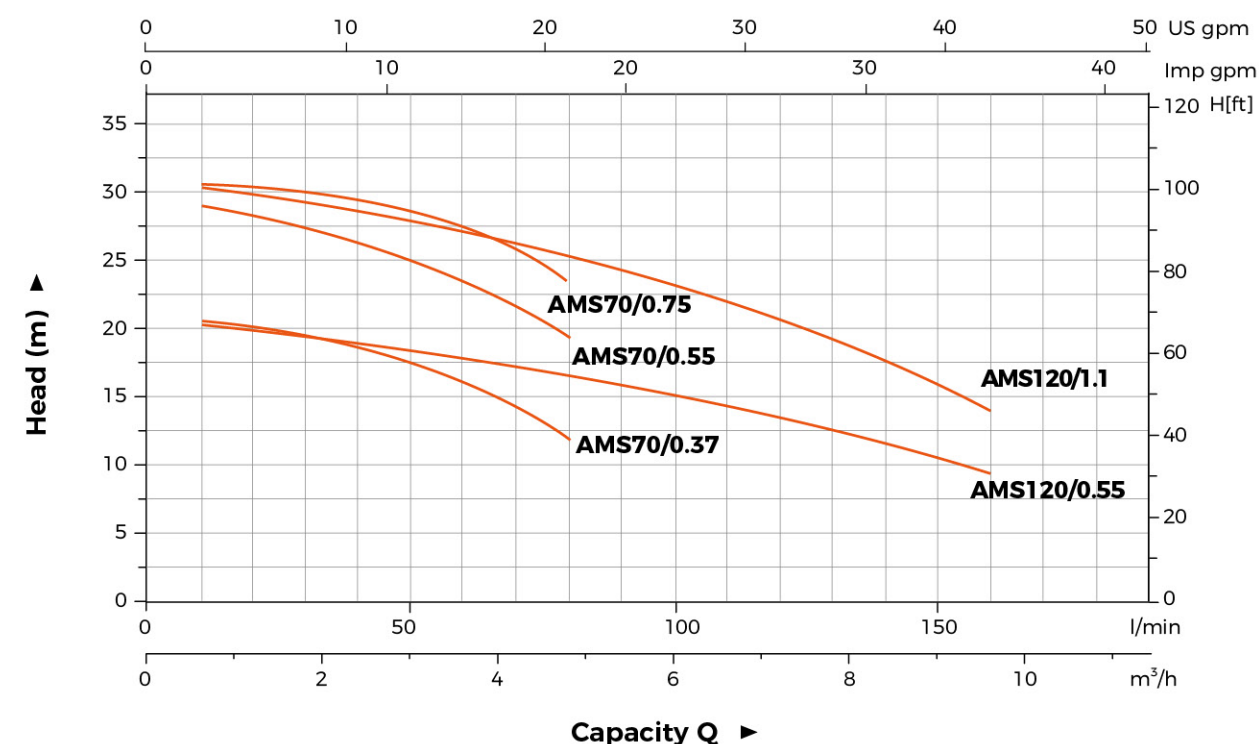
Technical Data

Model		Power		Q(m³/h)	0	1.8	2.4	3.6	4.8	6	7.2	8.4	9.6	10.8
Single Phase	Three Phase	kW	HP	Q(l/min)	0	30	40	60	80	100	120	140	160	180
AMSm70/0.37	AMS70/0.37	0.37	0.5	H (m)	20.9	19	18.1	15.7	12.1	-	-	-	-	-
AMSm70/0.55	AMS70/0.55	0.55	0.75		29.5	27.3	26.3	23.4	19.1	-	-	-	-	-
AMSm70/0.75	AMS70/0.75	0.75	1.0		30.4	28.5	27.8	26	23	-	-	-	-	-
AMSm120/0.55	AMS120/0.55	0.55	0.75		20.2	-	-	17.9	16.6	15.1	13.3	11.2	8.7	-
AMSm120/1.1	AMS120/1.1	1.1	1.5		30.2	-	-	26.7	25.1	23.3	21.2	19	16.4	-

Dimension

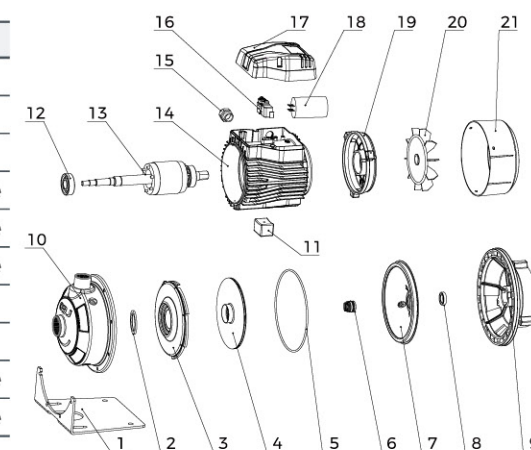
Model	DN1	DN2	L (mm)	W (mm)	H (mm)	L1 (mm)	L2 (mm)	W1 (mm)	H1 (mm)
AMS(m)70/0.37	1 1/4"	1"	332	210	224	119	55	149	110
AMS(m)70/0.55			332	210	224	119	55	149	110
AMS(m)70/0.75			381	210	224	119	55	149	110
AMS(m)120/0.55			332	210	224	119	55	149	110
AMS(m)120/1.1			381	210	234	119	55	149	110

Hydraulic Performance Curves



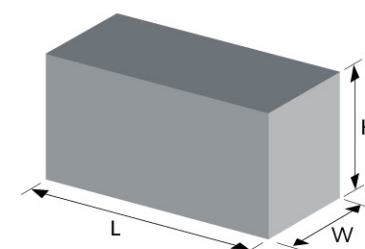
Material Table

No.	Part	Material	No.	Part	Material
1	Support base	Q235	12	Deep Groove Ball Bearings	
2	Impeller sealing ring	Rubber code	13	Rotor	
3	Diffuser	AISI304	14	Stator	
4	Impeller	AISI304	15	Outlet	Plastic code
5	Q-ring	Rubber code	16	Terminal block/terminal	Plastic code
6	Hechanical seal	Graphite/SiC	17	Terminal box	Plastic code
7	Bracket cover	AISI304	18	Capacitance	
8	Rotary lip seal	Rubber code	19	Rear cover	Aluminum
9	Bracket	Aluminum	20	Fan	Plastic code
10	Pump body	AISI304	21	Fan cover	Plastic code
11	Supporting foot	Rubber code			



Package Information

Model	GW (Kgs)	L (mm)	W (mm)	H (mm)	Quantity (PCS/20'TEU)
AMS(m)70/0.37	10	380	240	270	1200
AMS(m)70/0.55	11	380	240	270	1200
AMS(m)70/0.75	14	410	240	270	1104
AMS(m)120/0.55	11	380	240	270	1200
AMS(m)120/1.1	15	410	240	270	1104



AMS

Stainless Steel Centrifugal Pump



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- Max. operating pressure: 4.5 bar
- Max. liquid temperature: +85°C
- Altitude: up to 1000 m

Motor

- IE2 motor
- Low noise & Long life bearing
- Motor with copper winding
- Built-in thermal protector for single phase motor
- Insulation class: F
- Enclosures class: IPX4
- Max. ambient temperature: +40°C

Identification Codes

A MS m 210 / 1.5

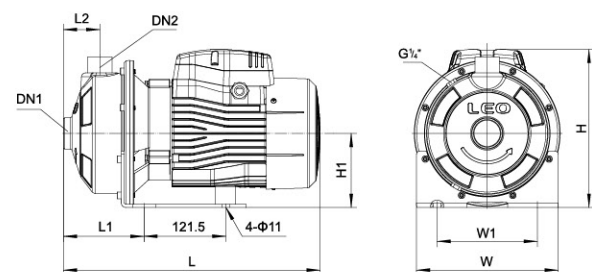
- Rated Power (kW)
- Rated Flow (l/min)
- Single Phase Motor (Omitted for three-phase motor)
- Stainless Steel Centrifugal Pump
- LEO Product Style

Technical Data

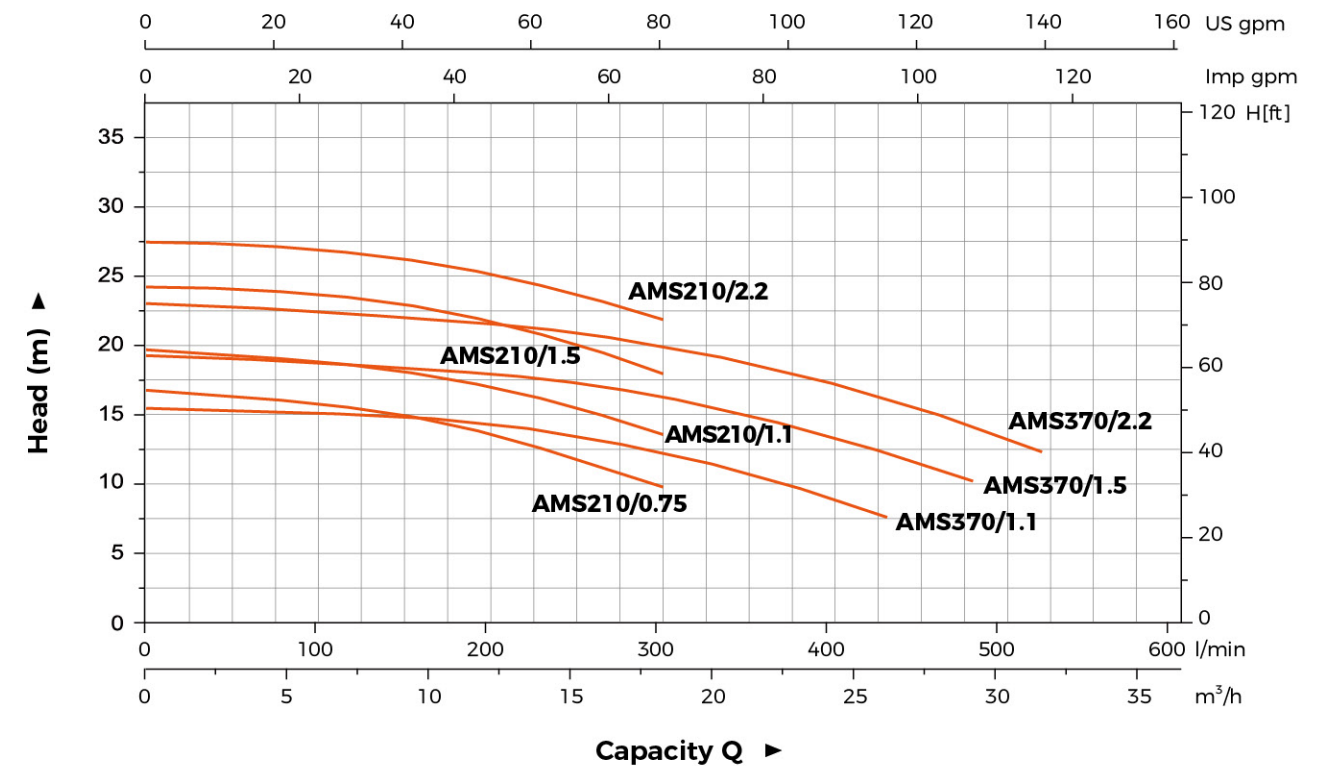
Model		Power		Q(m³/h)	0	1.8	3.6	6	7.2	8.4	9.6	10.8	12	15	18	21	24	26	29	31
Single Phase	Three Phase	kW	HP	Q(l/min)	0	30	60	100	120	140	160	180	200	250	300	350	400	430	480	520
AMSm210/0.75	AMS210/0.75	0.75	1	H (m)	16.8	-	-	-	15.6	15.2	14.8	14.2	13.6	11.9	9.8	-	-	-	-	-
AMSm210/1.1	AMS210/1.1	1.1	1.5		19.7	-	-	-	18.7	18.3	18	17.5	17.1	15.6	13.6	-	-	-	-	-
AMSm210/1.5	AMS210/1.5	1.5	2		24.2	-	-	-	23.5	23.2	22.8	22.4	21.8	20.2	18	-	-	-	-	-
AMSm210/2.2	AMS210/2.2	2.2	3		27.5	-	-	-	26.7	26.5	26.1	25.7	25.2	23.8	21.9	-	-	-	-	-
AMSm370/1.1	AMS370/1.1	1.1	1.5		15.4	-	-	-	-	-	-	14.7	14.4	13.5	12.3	10.8	8.9	7.6	-	-
AMSm370/1.5	AMS370/1.5	1.5	2		19.3	-	-	-	-	-	-	-	18.1	17.3	16.3	15	13.3	12.3	10.2	-
AMSm370/2.2	AMS370/2.2	2.2	3		23.1	-	-	-	-	-	-	-	21.7	20.9	20	18.8	17.2	16.2	14.2	12.3

Dimension

Model	DN1	DN2	L (mm)	W (mm)	H (mm)	L1 (mm)	L2 (mm)	W1 (mm)	H1 (mm)
AMS(m)210/0.75	1 1/2"	1 1/4"	392	210	234	129	55	149	110
AMS(m)210/1.1			392	210	234	129	55	149	110
AMS(m)210/1.5			440	210	250	129	55	149	110
AMS(m)210/2.2			440	210	250	129	55	149	110
AMS(m)370/1.1	2"	1 1/2"	392	210	234	129	55	149	110
AMS(m)370/1.5			440	210	250	129	55	149	110
AMS(m)370/2.2			440	210	250	129	55	149	110

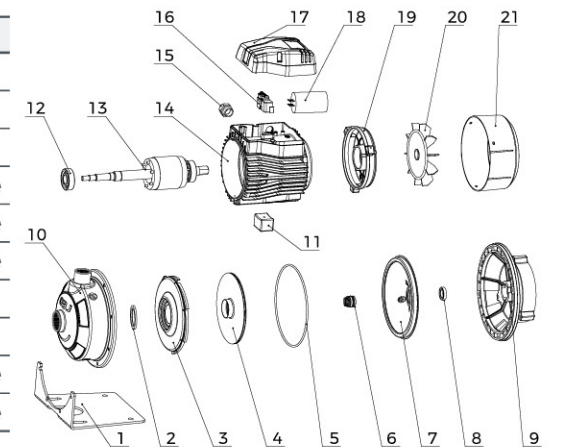


Hydraulic Performance Curves



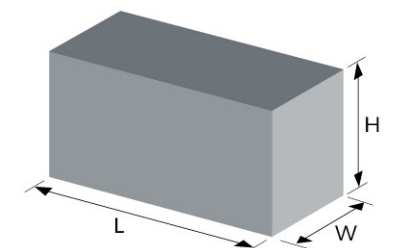
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No.	Part	Material	No.	Part	Material
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2	Impeller sealing ring	Rubber code	13	Rotor	
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4	Impeller	AISI304	15	Outlet	Plastic code
5	Q-ring	Rubber code	16	Terminal block/terminal	Plastic code
6	Hechanical seal	Graphite/SiC	17	Terminal box	Plastic code
7	Bracket cover	AISI304	18	Capacitance	
8	Rotary lip seal	Rubber code	19	Rear cover	Aluminum
9	Bracket	Aluminum	20	Fan	Plastic code
10	Pump body	AISI304	21	Fan cover	Plastic code
11	Supporting foot	Rubber code			



Package Information

Model	GW (Kgs)	L (mm)	W (mm)	H (mm)	Quantity (PCS/20' TEU)
AMS(m)210/0.75	14	410	240	270	1104
AMS(m)210/1.1	15	410	240	270	1104
AMS(m)210/1.5	18	465	240	270	968
AMS(m)210/2.2	20	465	240	270	968
AMS(m)370/1.1	15	410	240	270	1104
AMS(m)370/1.5	18	465	240	270	968
AMS(m)370/2.2	20	465	240	270	968



Identification Codes

24 V T T S - G1 S

- Stainless Steel Cover (Iron Tank without S)
- Cover Thread
- Stainless Steel Tank (Iron Tank without S)
- Actual Capacity=Nominal Capacity
- Pressure Tank
- Tank Type
- S: Vertical Flat Tank
- C: Horizontal Tank
- Nominal Tank Capacity
- V: Vertical Tank
- F: Vertical Tank with Foot Base

Tank



Model	Max. Pressure (bar)	Nominal Capacity (L)	Actual Capacity (L)	Membrane	Max. Temp (°C)	Connection
24ST	8	24	20	Epdm	60	G1"
24STT	8	24	24	Epdm	60	G1"



Model	Max. Pressure (bar)	Nominal Capacity (L)	Actual Capacity (L)	Membrane	Max. Temp (°C)	Connection
2VT	8	2	2	Epdm	60	G1/2"
4VT	8	4	4	Epdm	60	G1"
5VT	8	5	5	Epdm	60	G1"
8VT	8	8	8	Epdm	60	G1"
19VT	8	19	18	Epdm	60	G1"
24VT	8	24	20	Epdm	60	G1"
24VTT	8	24	24	Epdm	60	G1"



Model	Max. Pressure (bar)	Nominal Capacity (L)	Actual Capacity (L)	Membrane	Max. Temp (°C)	Connection
19CT	8	19	18	Epdm	60	G1"
24CT	8	24	20	Epdm	60	G1"
24CTT	8	24	24	Epdm	60	G1"

*For capacity < 50L, pressure gauge is optional.
For capacity ≥ 50L, pressure gauge is standard.

Tank



Model	Max. Pressure (bar)	Nominal Capacity (L)	Actual Capacity (L)	Membrane	Max. Temp (°C)	Connection
50CT	8	50	36	Epdm	60	G1"
50CTT	8	50	50	Epdm	60	G1"
60CTT	8	60	60	Epdm	60	G1"
100CT	8	100	80	Epdm	60	G1"
100CTT	8	100	100	Epdm	60	G1"

Model	Max. Pressure (bar)	Nominal Capacity (L)	Actual Capacity (L)	Membrane	Max. Temp (°C)	Connection
50FT	8	50	36	Epdm	60	G1"
50FTT	8	50	50	Epdm	60	G1"
60FTT	8	60	60	Epdm	60	G1"
100FT	8	100	80	Epdm	60	G1"
100FTT	8	100	100	Epdm	60	G1"
200FTT	8	200	200	Butyl	60	G1½"
300FTT	8	300	300	Butyl	60	G1½"
500FTT	8	500	500	Butyl	60	G1½"

*For capacity < 50L, pressure gauge is optional.
For capacity ≥ 50L, pressure gauge is standard.

3-Way / 5-Way



5TA

5TB

3TA

Model	Connection	Length
3TA	G1"	70 , 80
5TA	G1"	80 , 90
5TB	G1"	80 , 90

Foot Valve



FVA

Model	Connection
FVA1	1"
FVA1.25	1¼"
FVA1.5	1½"
FVA2	2"
FVA3	3"

- Stainless Steel mesh
- Can be used as a check valve

Accessories

Flexible Hose



Model	FH12.8-01(L=128mm)	FH44-03(L=440mm)
Inlet	G3/4"	G1"
Outlet	G3/8"	G1"
Material	Stainless steel wire	
Operating Limits	Fluid temperature up to 35°C Max. ambient temperature 40°C	

Filter



Model	WF-01B	WF-02B
Inlet/Outlet	1" x 1"	1" x 1"
Capacity	1L	2L
Max. Pressure	5 bar	5 bar
Operating Limits	Fluid temperature up to 35°C Max. ambient temperature 40°C	

Pressure Gauge



Axial

Radial

PG - P 40 A

A: Axial; R: Radial
Size (40mm, 50mm, 60mm)
P: Plastic; S: Iron sheet; SS: Stainless steel
Pressure gauge

- Two connection types: (1) G1/4" (2) M10x1
- For 40mm gauge, the scale: 0 - 6 bar
- For 50mm gauge, the scale: 0 - 10 bar or 0 - 6 bar
- Back/bottom connection

Automatic Pump Controller



PS-04A

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	10(6)A		
Max. Power(P1)	0.55kW(110-120VAC)		1.1kW(220-240VAC)
Starting Pressure	1.0bar, 1.5bar, 2.2bar		
Max. Working Pressure	10bar		
Screw Size	R1", NPT1"; G1", G1-1/4"; G1-1/2"		
Protection Class	IP65		
Max. Working Temperature	60 °C		



PS-04B

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	10(6)A		
Max. Power(P1)	0.55kW(110-120VAC)	1.1kW(220-240VAC)	
Starting Pressure	1.2bar, 1.5bar, 2.2bar		
Max. Working Pressure	10bar		
Screw Size	R1"		
Protection Class	IP65		
Max. Working Temperature	60 °C		



PS-04C

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	10(6)A		
Max. Power(P1)	0.55kW(110-120VAC)		1.1kW(220-240VAC)
Starting Pressure	1.2bar, 1.5bar, 2.2bar		
Max. Working Pressure	10bar		
Screw Size	G1"		
Protection Class	IP54		
Max. Working Temperature	60 °C		

* 1 bar=14.50PSI

Automatic Pump Controller



PS-04D

Rated Voltage	110-240VAC	220-240VAC	380VAC
Rated Frequency	50-60Hz		
Max. Current	30(16)A		
Max. Power(P1)	1.1kW	2.2kW	4.0kW
Starting Pressure	1.2bar, 1.5bar, 2.2bar		
Max. Working Pressure	10bar		
Screw Size	G1", G1-1/4", G1-1/2", NPT1"		G1-1/2"
Protection Class	IP65		
Max. Working Temperature	60 °C		



PS-04E

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	30(16)A		
Max. Power(P1)	1.1kW(110-120VAC)	2.2kW(220-240VAC)	
Starting Pressure	0.8bar - 6.7bar		
Max. Working Pressure	8bar		
Screw Size	G1"		
Protection Class	IP65		
Max. Working Temperature	60 °C		



PS-04E-1

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	30(16)A		
Max. Power(P1)	1.1kW(110-120VAC)	2.2kW(220-240VAC)	
Starting Pressure	1.5bar, 2.2bar		
Max. Working Pressure	8bar		
Screw Size	G1"		
Protection Class	IP65		
Max. Working Temperature	60 °C		

* 1 bar=14.50PSI

Automatic Pump Controller



PS-04T

Rated Voltage	110-120VAC	220-240VAC	110-240VAC
Rated Frequency	50-60Hz		
Max. Current	10(6)A		
Max. Power(P1)	0.55kW(110-120VAC)		1.1 kW(220-240VAC)
Starting Pressure	1.2 - 2.5bar		
Max. Working Pressure	10bar		
Screw Size	G1"		
Protection Class	IP65		
Max. Working Temperature	60 °C		



PS-04F

Rated Voltage	220-240V		
Rated Frequency	50-60Hz		
Max. Current	16(10)A		
Max. Power(P1)	1.8kW(220-240VAC)		
Starting Pressure	0.5-3bar		
Max. Working Pressure	10bar		
Screw Size	G1"		
Protection Class	IP65		
Max. Working Temperature	60 °C		

Pressure Switch



PS-02A

Rated Voltage	110-120VAC	220-240VAC
Frequency	50/60 Hz	
Max. Current	20A	12A
Max. Power(P1)	1.6kW	1.9kW
Min. Cut-in	1bar	
Max. Cut-out	7bar	
Starting/Stopping Pressure	bar: 1.0/2.1; 1.4/2.8; 2.1/3.5; 2.8/4.2; 3.5/4.9; 4.9/7.0	
Screw Size	Female: NPT1/4, ZG1/4 Male: NPT1/4, ZG1/4 Female revolving connector: G1/4, G3/8	
Protection Class	IP20	
Max. Working Temperature	60°C	

* Max. working pressure=Max. cut out*1.5

Pressure Switch



PS-02B

Rated Voltage	110-120VAC	220-240VAC
Frequency	50/60 Hz	
Max. Current	20A	16A
Max. Power(P1)	1.6kW	2.6kW
Min. Cut-in	1bar	
Max. Cut-out	12bar	
Starting/Stopping Pressure	bar: 1.4/2.8; 2.1/3.5; 6.3/8.7; 9.6/12	
Screw Size	Female: NPT1/4, G1/4 Male: ZG1/4, M14 Female revolving connector: G1/4	
Protection Class	IP20	
Max. Working Temperature	60°C	



PS-02C

Rated Voltage	110-120VAC	220-240VAC	400VAC
Frequency	50/60 Hz		
Max. Current	16(8)A		
Max. Power(P1)	0.6kW	1.3kW	4.0kW
Min. Cut-in	1bar		
Max. Cut-out	5.5bar		
Starting/Stopping Pressure	bar: 1.2/2.4; 1.4/2.8; 1.5/3.0; 2.0/3.5; 3.5/4.9		
Screw Size	Female: NPT1/4, G1/4, Male: NPT1/4, G1/4, ZG1/4, Female revolving connector: G1/4, G3/8		
Protection Class	IP44		
Max. Working Temperature	60°C		



PS-02D

Rated Voltage	110-120VAC	220-240VAC
Frequency	50/60 Hz	
Max. Current	12A	
Max. Power(P1)	1.0kW	1.9kW
Min. Cut-in	1.4bar	
Max. Cut-out	6.9bar	
Starting/Stopping Pressure	bar: 1.4/2.8; 2.1/3.4; 2.8/4.1; 3.4/4.8	
Screw Size	Female: G1/4, Male: ZG1/4, G1/4, NPT1/4 Female revolving connector: G1/4, G3/8	
Protection Class	IP20	
Max. Working Temperature	60°C	

* Max. working pressure=Max. cut out*1.5

Capacitor



2 wires



2(4) terminals

Capacity(μF)	Type	Diameter(mm)	Length (mm)
6	2 wires	32	66
8	2 wires	32	66
8	4 terminals	35	72
10	2 wires	34	62
10	4 terminals	35	72
12	2 wires	40	73
16	2 wires	42	71
16	4 terminals	42	73
20	2 wires	42	74
20	4 terminals	42	74
25	2 wires	42	82
35	4 terminals	42	70
40	2 wires	42	82
40	4 terminals	45	73
42.5	2 terminals	51	100
45	2 terminals	51	100
50	2 terminals	51	100

Float Switch



FLO-01B



FLO-01B(With balance block)

Model	FLO-01B	FLO-01B(With balance block)
Specification	16(8)A 125/250V	
Cable	H07RN-F/8-F 3G1.0mm2x0.55m/0.65m/0.75m/2m/3m/5m/10m	
Lifetime	50000 cycles	
IP Protection	IP X8	
Operating Limits	Fluid temperature up to 35°C Max. ambient temperature 40°C	