

PU Series

5/2, 5/3 Way Pilot Solenoid Valve

Features

- 1. Medium size and large flow rate.
- 2. Lockable manual override for easy operation.
- 3. Aluminum body with surface anodizing treatment and strict quality control for long durability.
- 4. Coil nut is available, please refer to page 5-1.



How to order

PU520	X	—	02	N	—	S	2	—	L	E1
520:5/2 Way	Acting style		Port size	Thread	Solenoid		Voltage	Led		Coil type
530:5/3 Way	Blank:Standard		01:1/8"(option)	Blank:G	S:Single solenoid		1:110VAC	Blank:W/O LED		Blank:DIN
	5/3 Way		02:1/4"	N:NPT	D:Double solenoid		2:220VAC	L:WI LED		F:Lead wire
	Blank:Closed center		03:3/8"	R:Rc			6:24VAC			E1:EX-proof 22mm width
	X:Exhaust center		04:1/2"				7:12VDC			E2:EX-proof 30mm width
	Y:Pressurized center						9:24VDC			E3:EX-proof CSA standard

* Please refer to page 5-10 for the details of ex-proof coil.

How to order manifold

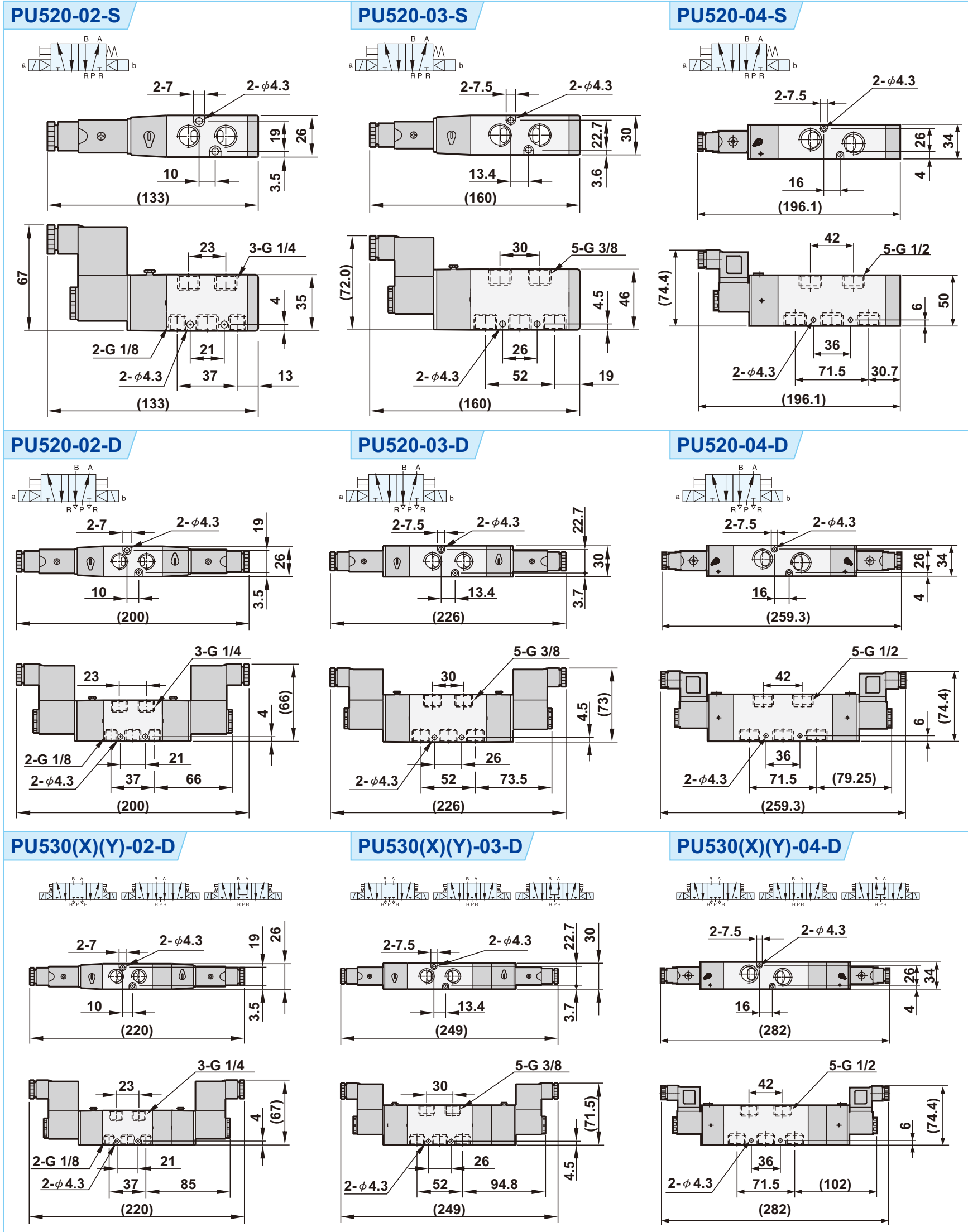
MF520	—	02	N	02
		Port size	Thread	Stations
		02:1/4"	Blank:G	02:2 Stations
		03:3/8"	N:NPT	03:3 Stations
		04:1/2"	R:Rc	XX:XX Stations

Specifications

Model	PU520-02-S(D)	PU530-02-D	PU520-03-S(D)	PU530-03-D	PU520-04-S(D)	PU530-04-D
Port size	1/4", 1/8" (Exhaust ports)		3/8"		1/2"	
Body material	Aluminum alloy					
Fluid	Compressed air					
Effective area	18mm ²	14mm ²	35mm ²	32mm ²	70mm ²	54mm ²
Acting	Internal pilot					
Operating pressure range	1.5~8 kgf/cm ²	2~8 kgf/cm ²	1.5~8 kgf/cm ²		2~8 kgf/cm ²	
Proof pressure	9.9 kgf/cm ²					
Ambient temperature	-10℃ ~ 60℃					
Duty cycle	100% ED					
Coil type	DIN (Standard)					
Protection class	IP65 (DIN 40 050)					
Insulation class	F					
Voltage tolerance	±10%					
Standard voltage	220VAC, 110VAC, 24VDC (The other voltage is optional)					
Net weight	270g / 335g	475g	430g / 525g	715g	665g / 770g	1045g

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Dimensions

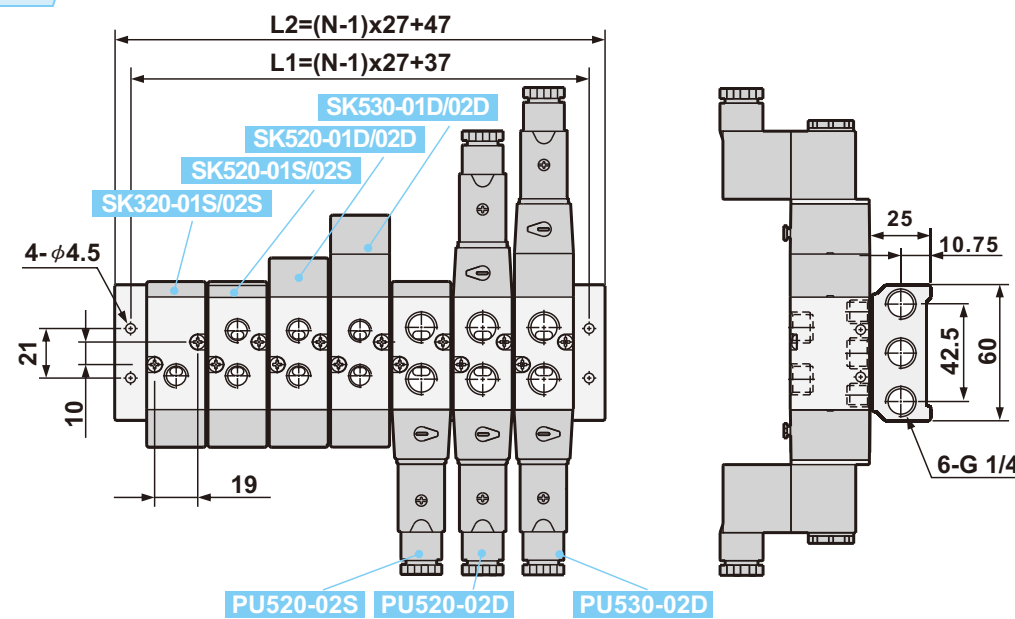


P2-24

Control Valves	Solenoid Valve	VM	PM	SM	AM	BM	PU	SPU	PS	CY
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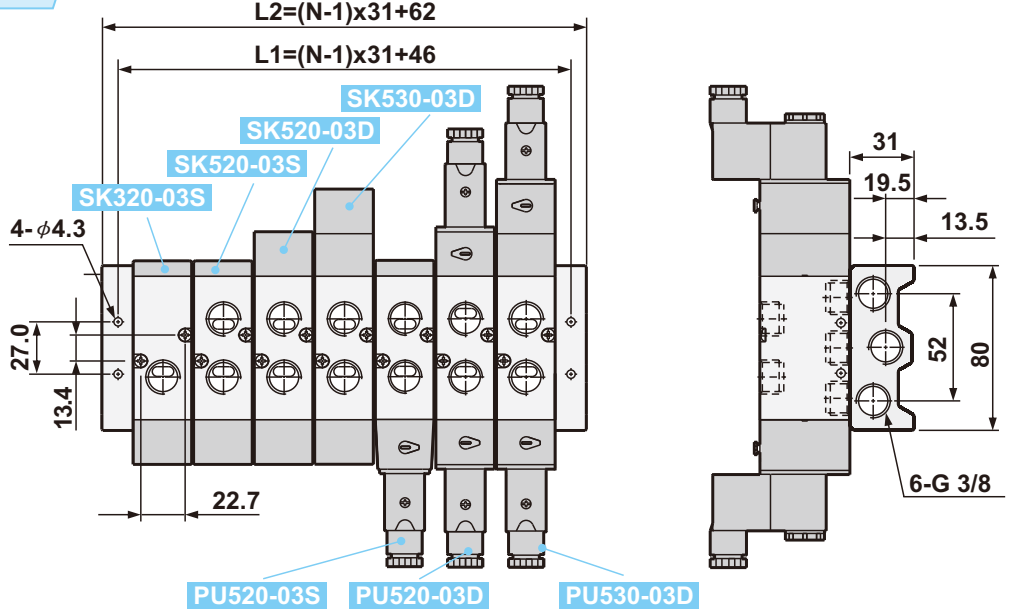
■ Dimensions

MF520-0207



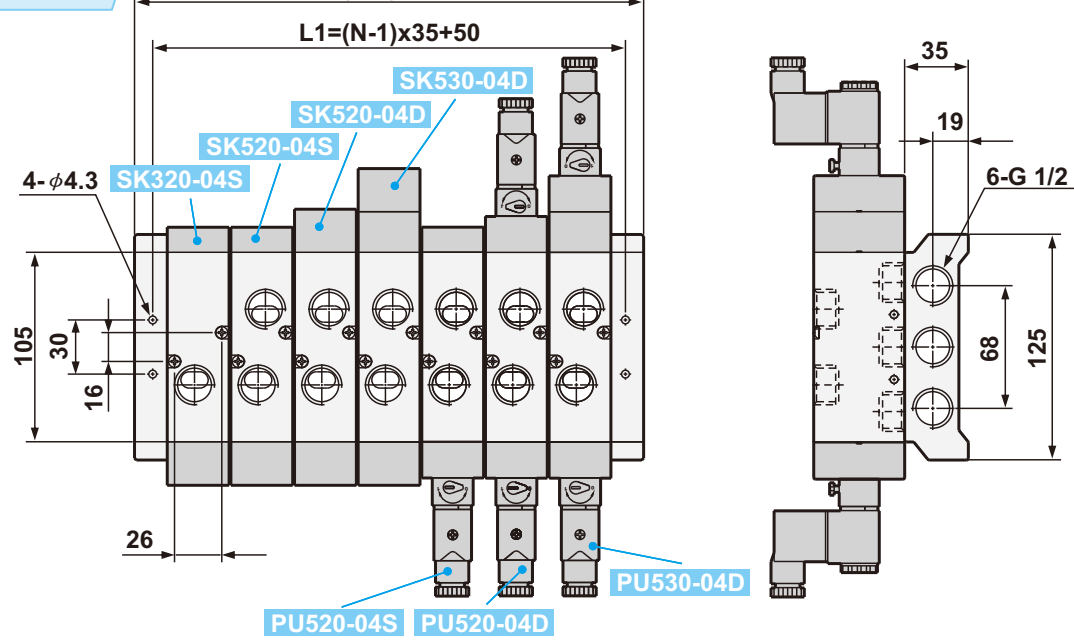
Number of station (N)	L1	L2
2	64	74
3	91	101
4	118	128
5	145	155
6	172	182
7	199	209
8	226	236
9	253	263
10	280	290

MF520-0307



Number of station (N)	L1	L2
2	77	93
3	108	124
4	139	155
5	170	186
6	201	217
7	232	248
8	263	279
9	294	310
10	325	341

MF520-0407

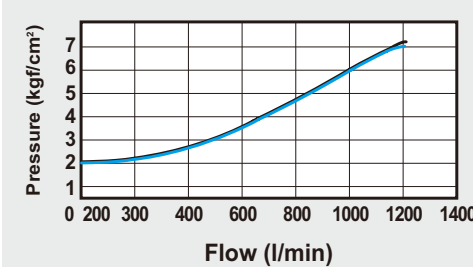


Number of station (N)	L1	L2
2	85	105
3	120	140
4	155	175
5	190	210
6	225	245
7	260	280
8	295	315
9	330	350
10	365	385

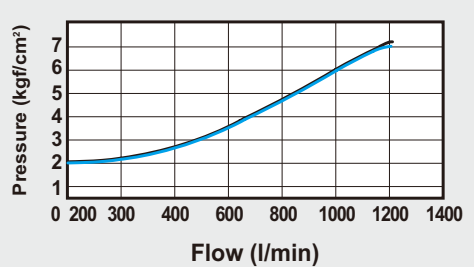
P2-25

■ Flow chart

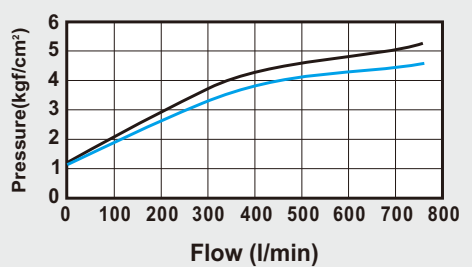
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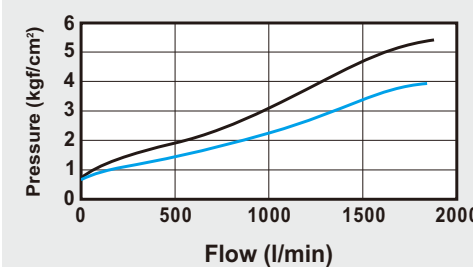
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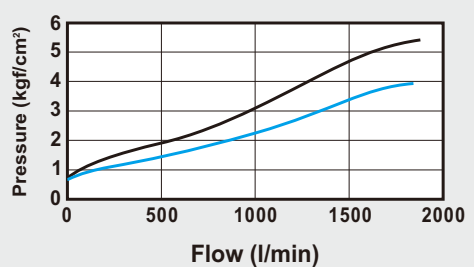
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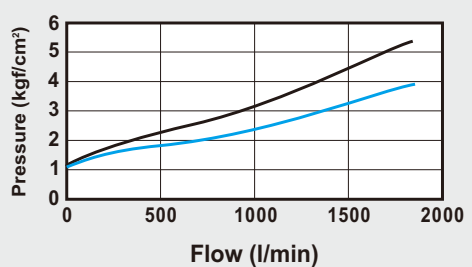
Model: PU520-03-S



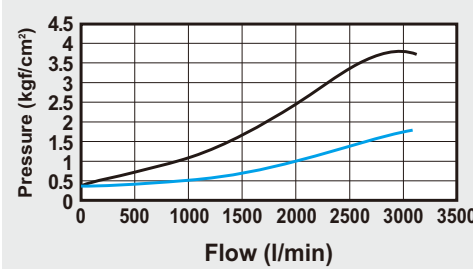
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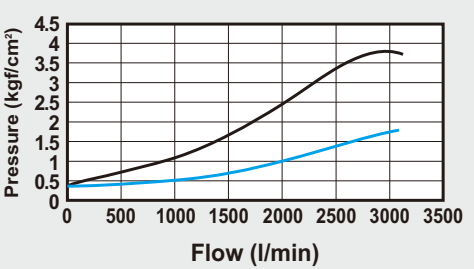
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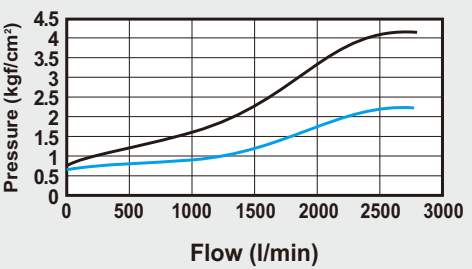
Model: PU520-04-S



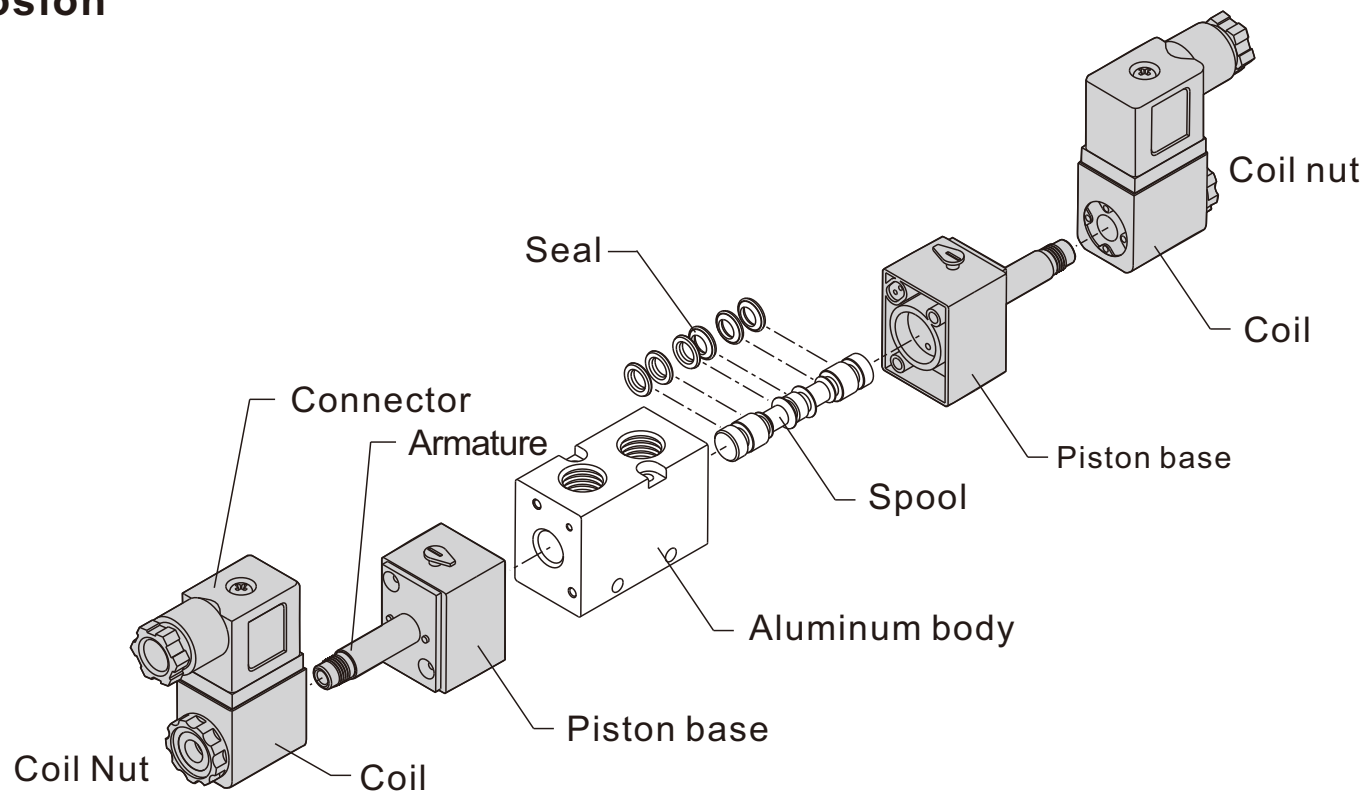
Model: PU520-04-D



Model: PU530-04-D



■ Explosion



P2-26

Features

1. Pilot acting for low starting pressure.
2. Large flow rate and high working pressure.
3. Quick response.
4. Stainless steel body and stem provide exceptional durability.
5. Flange type is available for JIS 10K, ANSI 150LB and PN16.
6. Ex-proof coil T4 as optional accessory, please refer to page 5-9.
7. Timer for setting on/off time as optional accessory.
8. CE and EX-proof certified for all series.
9. Coil nut is available, please refer to page 5-3.

How to order

SPU225A	N	E	F	—	O3	N	—	S1	L	E
Stainless steel	Acting style	Diaphragm	Port size	Port size	Thread	Voltage	LED	Ex-Proof coil		
Pilot acting	Blank :Normally closed N :Normally open	Blank :VITON B :NBR E :EPDM H :HNBR	Blank :W/O Flange F :10K F3 :150LB F4 :PN16	O3 :3/8" O4 :1/2" O6 :3/4" O8 :1" 12 :1 1/4" 14 :1 1/2" 20 :2"	Blank :G N :NPT R :Rc	S1:110VAC S2:220VAC S6:24VAC S7:12VDC S9:24VDC	Blank :W/O LED L :W/I LED	Blank :Standard E :Ex-proof coil		

How to order Repair kit

ZGPU225A	—	O3	N
Repair kit	Port size	Diaphragm	
ZGPU225A (Normally closed)	O3 :3/8", 1/2"	N:NBR	
ZGPU225AN (Normally open)	O6 :3/4", 1"	V:VITON	
	12 :1-1/4", 1-1/2"	E:EPDM	
	20 :2"	H:HNBR	

Description	Qty.
Plunger	1
Spring	2
Diaphragm	1

Specifications

Model	SPU225A-03	SPU225A-04	SPU225A-06	SPU225A-08	SPU225A-12	SPU225A-14	SPU225A-20
Port size	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
Fluid	Compressed air (light oil, water)						
Orifice	13mm		25mm		38mm		50mm
Effective area	88mm ²		230mm ²		404mm ²	552mm ²	883mm ²
Acting	Pilot acting						
Diaphragm	VITON (Standard), NBR, EPDM (Option)						
Operating pressure range	0.5 ~ 10 kgf/cm ²						
Proof pressure	15 kgf/cm ²						
Body /Flange material	Stainless steel SUS316 / SUS304,SUS316						
Fluid temperature	-10℃ ~ 90℃						
Ambient temperature	-10℃ ~ 60℃						
Installation	Horizontal						
Duty cycle	100% ED						
Coil type	DIN						
Protection class	IP65 (DIN 40 050)						
Insulation class	F						
Voltage tolerance	± 10%						
Standard voltage	220VAC, 110VAC, 24VDC, the other voltage is optional						
Power consumption	Normally closed AC110V: 17.6VA; AC220V: 18.1VA; DC:15W/Normally open AC: 17.8VA; DC:15W						
Net weight	775g		1550g		2820g		4665g

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Seal material selection guide

Seal	Temperature range	Suitable fluid	Unsuitable fluid
NBR	-15℃ ~ 80℃	Air, Water, Neutral gases, Mineral oil	Fuel oil, Gasoline and Hi-test gasoline, Diesel fuel
HNBR	-40℃ ~ 150℃	Air, Water, Gear oil, Engine oil	Pharmaceutical liquid, Gasoline and Hi-test gasoline, Light oil
VITON	-10℃ ~ 180℃	Fuel oil, Gasoline and Hi-test gasoline, Diesel fuel	Hot water, Steam, Brake oil (ATE Blue)
EPDM	-5℃ ~ 130℃	Hot water, Detergent liquid	Mineral oil, Gasoline

Dimensions

SPU225A Standard type

A technical drawing of the front view of an SPU225A Standard type valve. It shows a vertical assembly with a handle on top and a valve body below. A dimension line labeled 'C' indicates the width of the valve body. A label 'Port "R"' points to a port on the side of the valve body.

A technical drawing of the side view of an SPU225A Standard type valve. It shows the valve body and handle. Dimension 'A' is the width of the valve body. Dimension 'B' is the height of the valve body. Blue arrows indicate the flow direction: 'IN' (inlet) and 'OUT' (outlet).

Two schematic diagrams of the SPU225A and SPU225AN valves. The first diagram is for SPU225A and the second is for SPU225AN. Both diagrams show the valve in a closed position with a handle on top. The flow direction is indicated by arrows: 'IN' (inlet) and 'OUT' (outlet).

SPU225A Flange type (10K)

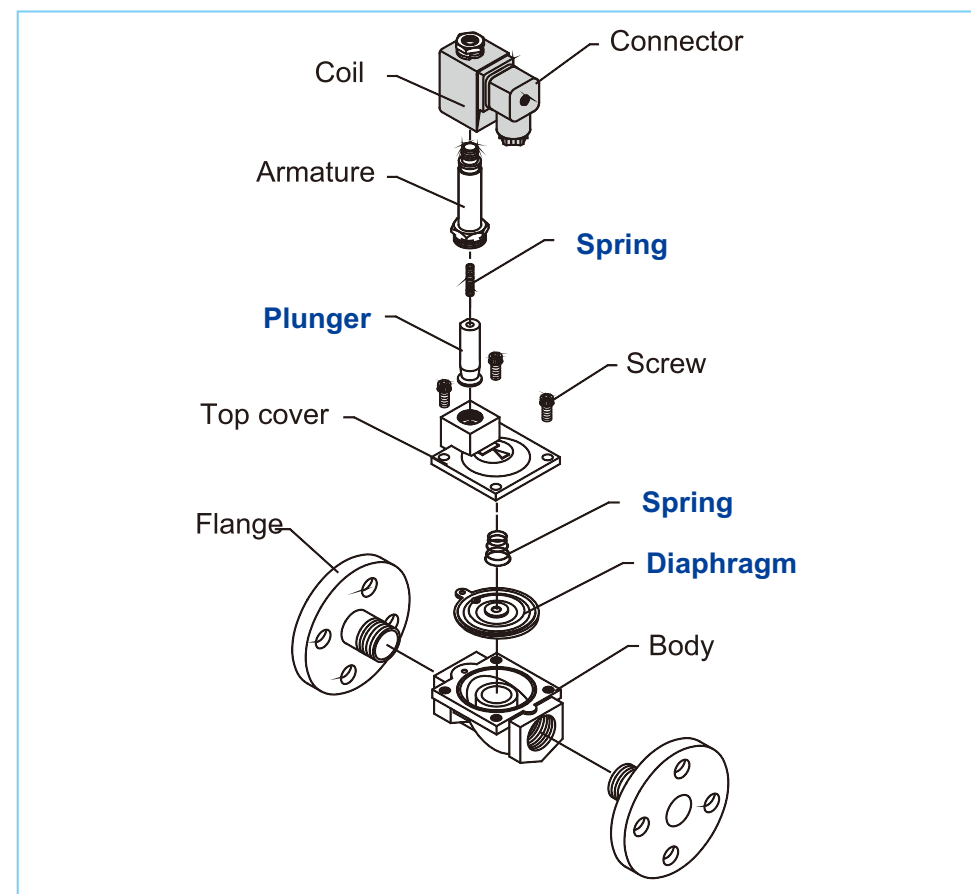
A technical drawing of the front view of an SPU225A Flange type valve. It shows a circular valve body with a handle on top. A dimension line labeled 'D' indicates the diameter of the valve body. A label 'Port "R"' points to a port on the side of the valve body.

A technical drawing of the side view of an SPU225A Flange type valve. It shows the valve body and handle. Dimension 'A' is the width of the valve body. Dimension 'B' is the height of the valve body. Dimension 'C' is the height of the handle.

	(mm)						
Model	SPU225A-03	SPU225A-04	SPU225A-06	SPU225A-08	SPU225A-12	SPU225A-14	SPU225A-20
R	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
A	66.5	66.5	100	100	131.5	131.5	160
B	106.5	106.5	126.5	126.5	145.5	145.5	160.5
C	48	48	75	75	96	96	112

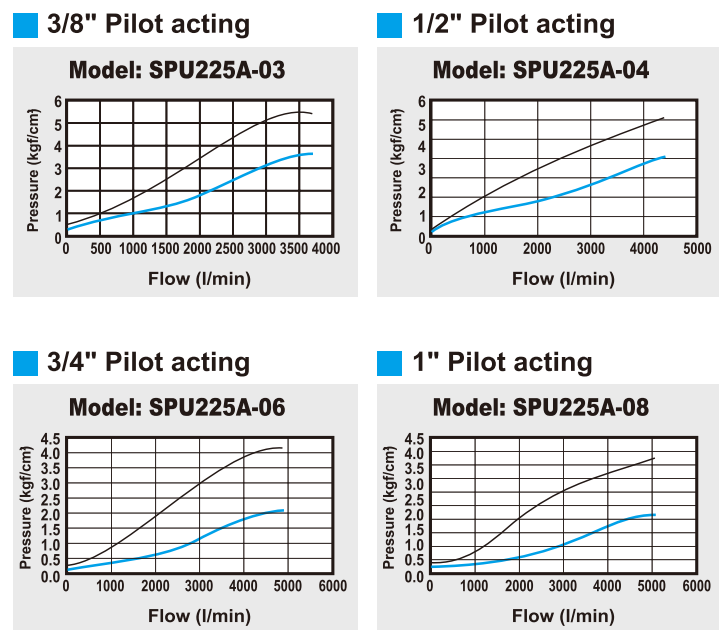
	(mm)						
Model	SPU225AF-03	SPU225AF-04	SPU225AF-06	SPU225AF-08	PSU225AF-12	SPU225AF-14	SPU225AF-20
R	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
A	110	110	149	150	180	180	210
B	45	47.5	50	62.5	67.5	70	77.5
C	137	139.5	152.5	164	173	182.5	210
D	90	95	100	125	135	140	155

Explosion



P4-18

Flow chart



Features

1. Quick response.
2. Stainless steel stem provides exceptional durability.
3. Flange type is available for JIS 10K, ANSI 150LB and PN16.
4. Ex-proof coil T4 as optional accessory, please refer to page 5-9.
5. Timer for setting on/off time as optional accessory.
6. CE conformity for all series.
7. Coil nut is available, please refer to page 5-3.



How to order

PU220A	N	V	F	—	O3	N	—	S1	L	E
Brass	Acting style	Diaphragm	Port size	Port size	Thread	Voltage	LED	Ex-Proof coil		
Assisted Lift	Blank : Normally closed N : Normally open	Blank : NBR V : VITON E : EPDM H : HNBR	Blank : W/O Flange F : 10K F3 : 150LB F4 : PN16 only far A series	O3 : 3/8" O4 : 1/2" O6 : 3/4" O8 : 1"	Blank : G N : NPT R : Rc	S1 : 110VAC S2 : 220VAC S6 : 24VAC S7 : 12VDC S9 : 24VDC	Blank : W/O LED L : W/I LED	Blank : Standard E : Ex-proof coil		

How to order Repair kit

ZGPU220A	—	O3	N		
Repair kit		Port size	Diaphragm	Description	Qty.
ZGPU220A (Normally closed)		O3 : 3/8", 1/2"	N :NBR	Diaphragm set	1
ZGPU220AN (Normally open)		O6 : 3/4"	V :VITON	Spring	1
		O8 : 1"	E :EPDM	Packing	1
			H :HNBR		

Specifications

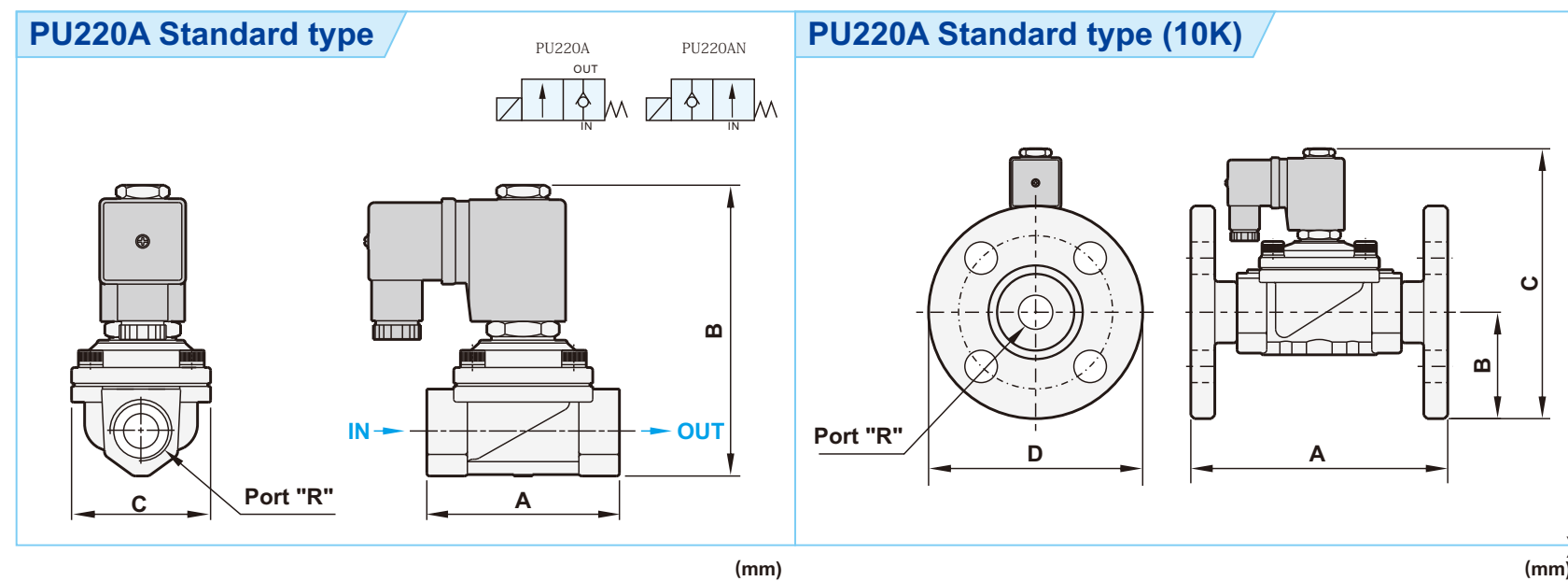
Model	PU220A-03	PU220A-04	PU220A-06	PU220A-08
Port size	3/8"	1/2"	3/4"	1"
Fluid	Compressed air (light oil, water)			
Orifice	13mm	13mm	20mm	25mm
Effective area	76mm ²	76mm ²	162mm ²	220mm ²
Acting	Assisted Lift			
Construction	Diaphragm			
Operating pressure range AC	0 ~ 7 kgf/cm ²			
Operating pressure range DC	0 ~ 6 kgf/cm ²		0 ~ 5 kgf/cm ²	
Proof pressure	10 kgf/cm ²			
Body material / Flange material	Forged Brass / Steel SS41			
Fluid temperature	-10℃ ~ 90℃			
Ambient temp0erature	-10℃ ~ 60℃			
Installation	Horizontal			
Duty cycle	100% ED			
Coil type	DIN			
Protection class	IP65 (DIN 40 050)			
Insulation class	F			
Voltage tolerance	±10%			
Standard voltage	220VAC, 110VAC, 24VDC, the other voltage is optional			
Power consumption	AC110V: 17.6VA, AC220V: 18.1VA,DC:15W (DC: 18.5W option)			
Net weight	740g	740g	945g	1485g

P4-5

Seal material selection guide

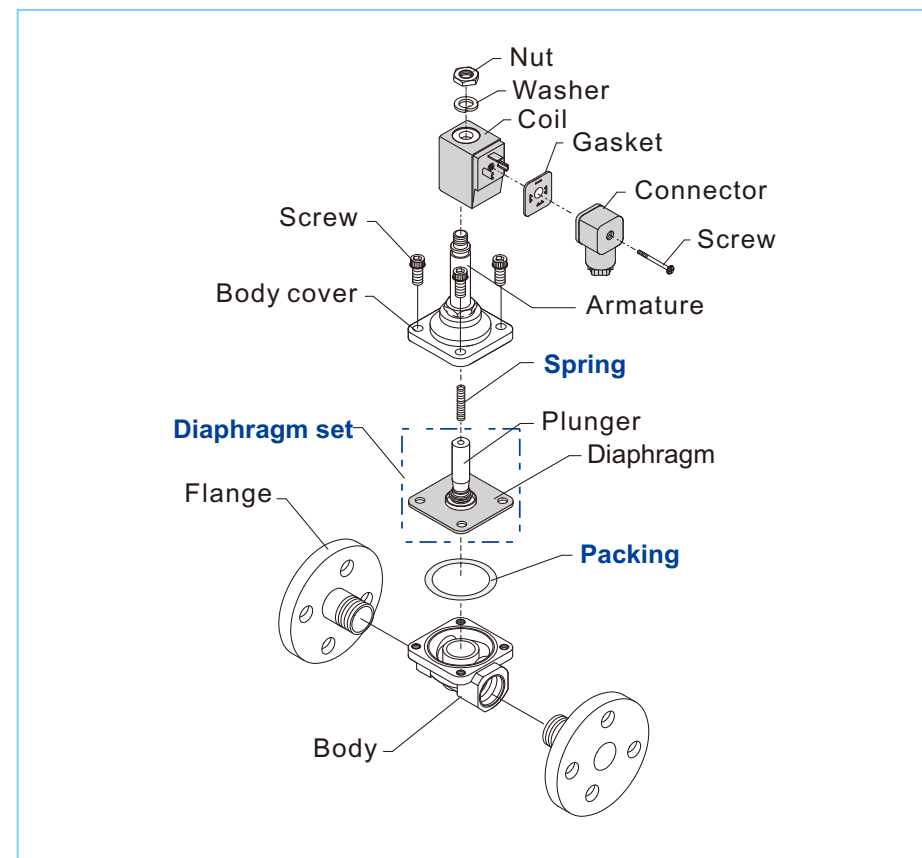
Seal	Temperature range	Suitable fluid	Unsuitable fluid
NBR	-15℃ ~ 80℃	Air, Water, Neutral gases, Mineral oil	Fuel oil, Gasoline and Hi-test gasoline, Diesel fuel
HNBR	-40℃ ~ 150℃	Air, Water, Gear oil, Engine oil	Pharmaceutical liquid, Gasoline and Hi-test gasoline, Light oil
VITON	-10℃ ~ 180℃	Fuel oil, Gasoline and Hi-test gasoline, Diesel fuel	Hot water, Steam, Brake oil (ATE Blue)
EPDM	-5℃ ~ 130℃	Hot water, Detergent liquid	Mineral oil, Gasoline

Dimensions



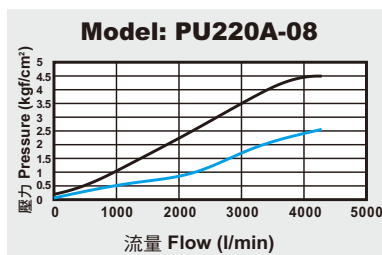
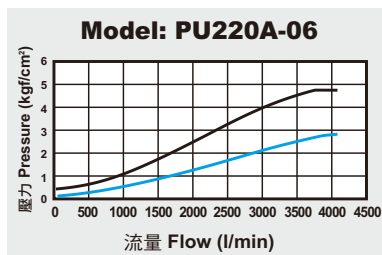
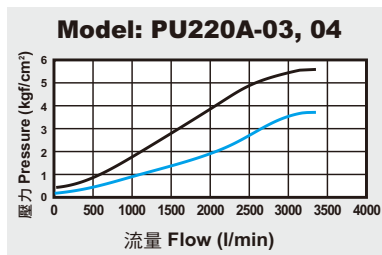
Model	PU220A-03	PU220A-04	PU220A-06	PU220A-08	Model	PU220AF-03	PU220AF-04	PU220AF-06	PU220AF-08
R	3/8"	1/2"	3/4"	1"	R	3/8"	1/2"	3/4"	1"
A	66.5	66.5	71	96	A	110	110	120	150
B	101	101	107	120.5	B	45	47.5	50	62.5
C	48	48	58	70.7	C	130.5	133	138.5	158.5
D					D	90	95	100	125

Explosion



P4-6

Flow chart



2 Way Solenoid Valve

Assisted Lift

PU220A

SPU220A

PU220D

PEC22

PE220

SPUY220



■ Features

1. Direct acting.
2. Quick response.
3. Timer for setting on/off time as optional accessory.
4. Ex-proof coil is available, please refer to page 5-9, 5-10.
5. Coil nut is available, please refer to page 5-1, 5-3.

■ How to order

Brass	Diaphragm	Port size	Pressure	Thread	Voltage	Led	Ex-Proof coil
Direct acting	Blank :NBR V :VITON E :EPDM H :HNBR	01 : 1/8" 02 : 1/4" 03 : 3/8"	Blank: Standard 1: High pressure 2: Medium pressure *High pressure & Medium pressure are only available for PU220AR-01 & PU220AR-02	Blank: G N : NPT R : Rc	S1: 110VAC S2: 220VAC S6: 24VAC S7: 12VDC S9: 24VDC	Blank: W/O LED L : W/I LED	Blank : DIN E1: EX-proof 22mm width E2: EX-proof 30mm width E3: EX-proof CSA standard E4: EX-proof 36mm width PU220AR-03 is only available for E4 ex-proof coil.

■ How to order Repair kit

ZGPU220AR – 01			ZGPU220AR-01		ZGPU220AR-03	
Repair kit		Port size	Description	Qty.	Description	Qty.
		01 : 1/8", 1/4" 03 : 3/8"	Plunger	1	Plunger	1
		N:NBR V:VITON E:EPDM H:HNBR	O-ring	1	Orifice adaptor	1
					Diaphragm	1
					O-ring	1

■ Specifications

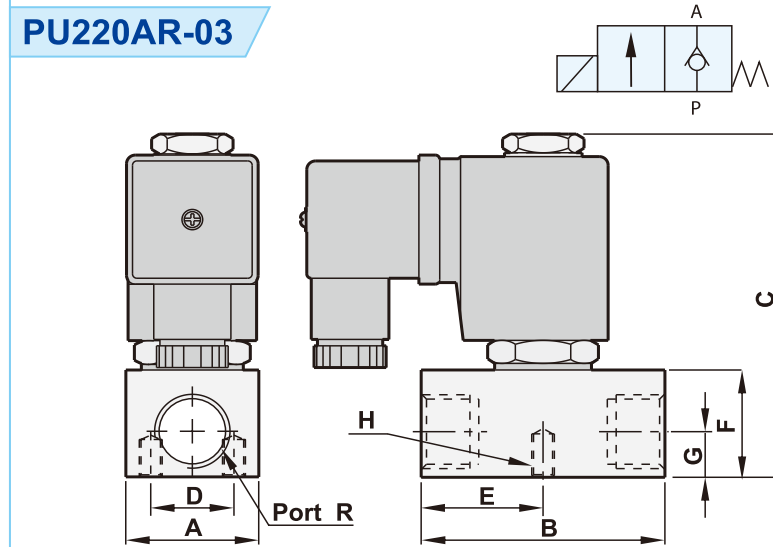
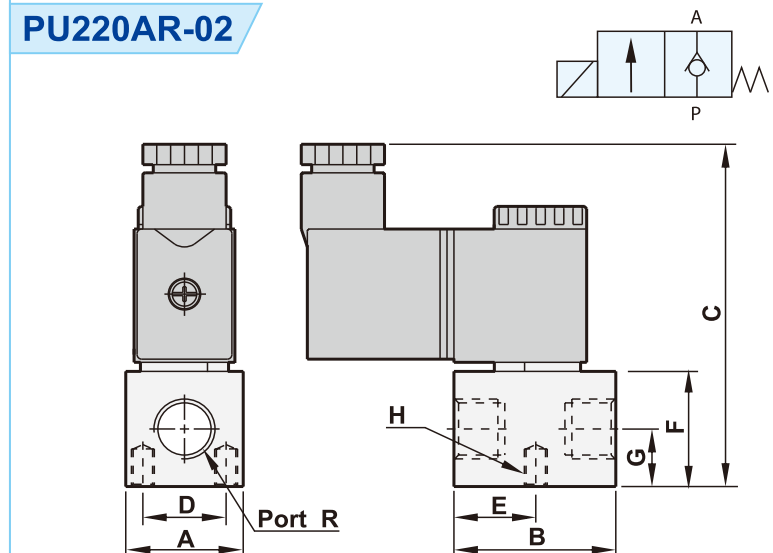
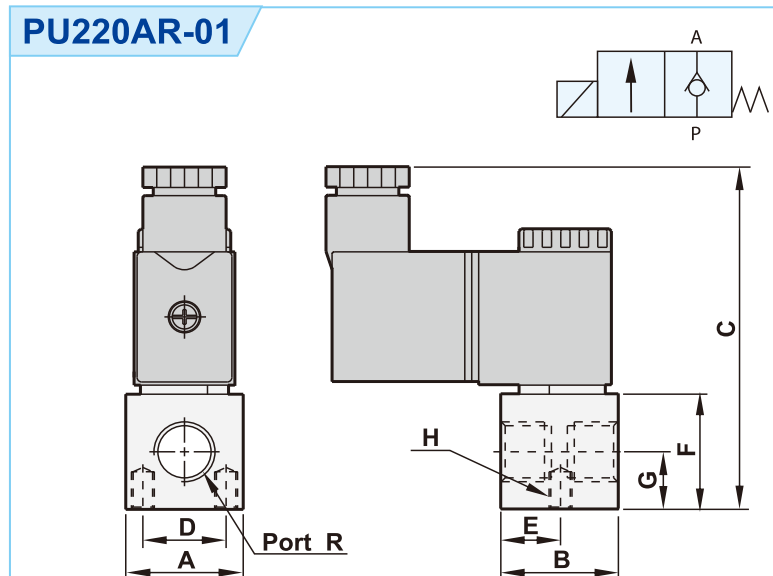
Model	PU220AR-01	PU220AR-011	PU220AR-012	PU220AR-02	PU220AR-021	PU220AR-022	PU220AR-03
Port size	1/8"			1/4"			3/8"
Fluid	Compressed air (light oil, water)						
Orifice	1.5mm	0.8mm	1.2mm	2.3mm	1.2mm	1.5mm	8.0mm
Effective area	1.8mm²			3.3mm²			20.64mm²
Acting	Direct acting						Assisted lift
Construction	Gasket						Diaphragm
Operating pressure range AC	0~8.5 kgf/cm²	0~20kgf/cm²	0~16kgf/cm²	0~8.5kgf/cm²	0~20kgf/cm²	0~16kgf/cm²	0~8.5kgf/cm²
Operating pressure range DC	0~7 kgf/cm²	0~13kgf/cm²	0~10kgf/cm²	0~7kgf/cm²	0~13kgf/cm²	0~10kgf/cm²	0~7kgf/cm²
Proof pressure	10 kgf/cm²						
Body material	Brass						
Fluid temperature	-10℃ ~ 90℃						
Ambient temperature	-10℃ ~ 60℃						
Installation	Any direction (Horizontal is recommended)						
Duty cycle	100% ED						
Coil type	DIN						
Protection class	IP65 (DIN 40 050)						
Insulation class	F						
Voltage tolerance	± 10%						
Standard voltage	220VAC, 110VAC, 24VDC, the other voltage is optional						
Power consumption	AC: 6.0VA, DC: 4.8W						AC110V:17.6VA, AC220V:18.1VA, DC:15W (DC:18.5W option)
Net weight	175g			255g			510g

P4-3

■ Seal material selection guide

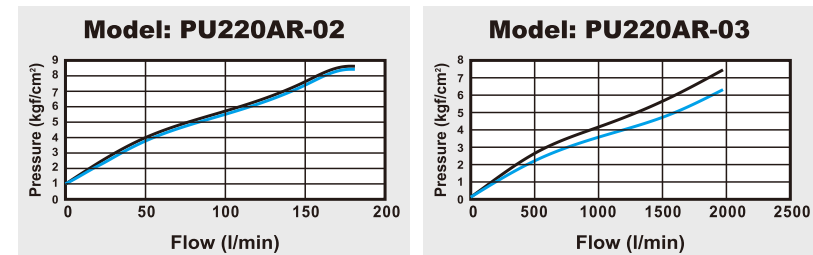
Seal	Temperature range	Suitable fluid	Unsuitable fluid
NBR	-15℃ ~ 80℃	Air, Water, Neutral gases, Mineral oil	Fuel oil, Gasoline and Hi-test gasoline, Diesel fuel
HNBR	-40℃ ~ 150℃	Air, Water, Gear oil, Engine oil	Pharmaceutical liquid, Gasoline and Hi-test gasoline, Light oil
VITON	-10℃ ~ 180℃	Fuel oil, Gasoline and Hi-test gasoline, Diesel fuel	Hot water, Steam, Brake oil (ATE Blue)
EPDM	-5℃ ~ 130℃	Hot water, Detergent liquid	Mineral oil, Gasoline

■ Dimensions

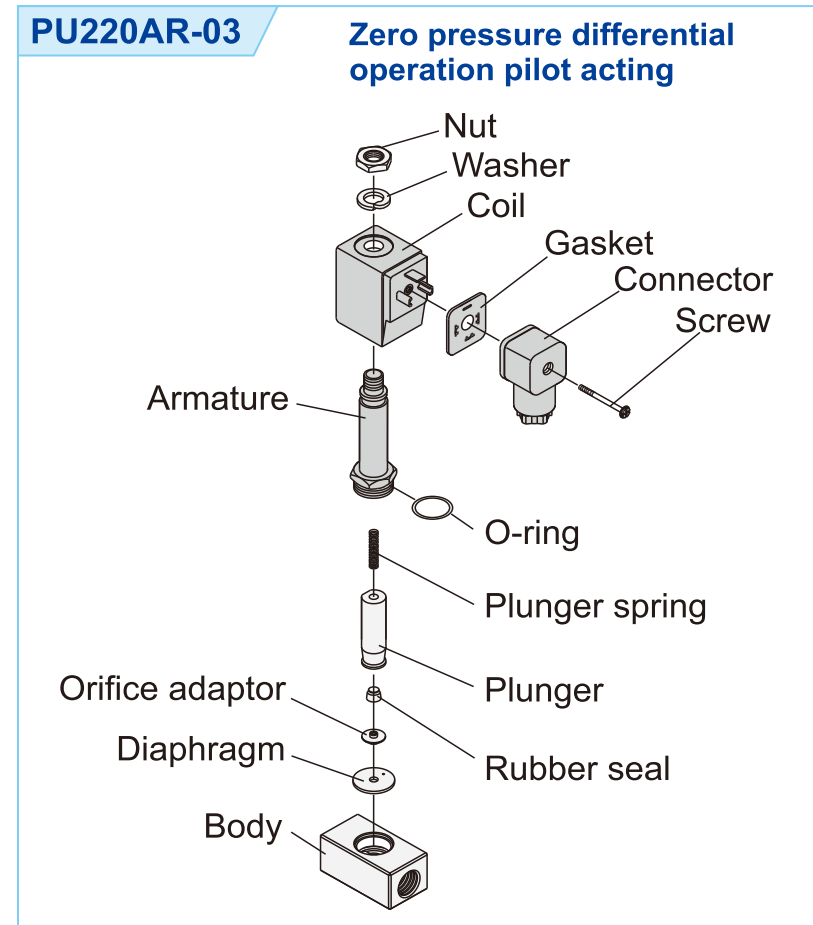


Model	PU220AR-01	PU220AR-02	PU220AR-03
R	1/8"	1/4"	3/8"
A	22	25.4	30
B	22	35	55
C	72	75	79
D	15	18	18
E	11	17.5	27.5
F	22	25.4	25
G	7.5	12.7	11
H	M4xP0.7xL6.5	M5xP0.8xL7.0	M5xP0.8xL7.0

■ Flow chart



■ Explosion



P4-4

■ Features

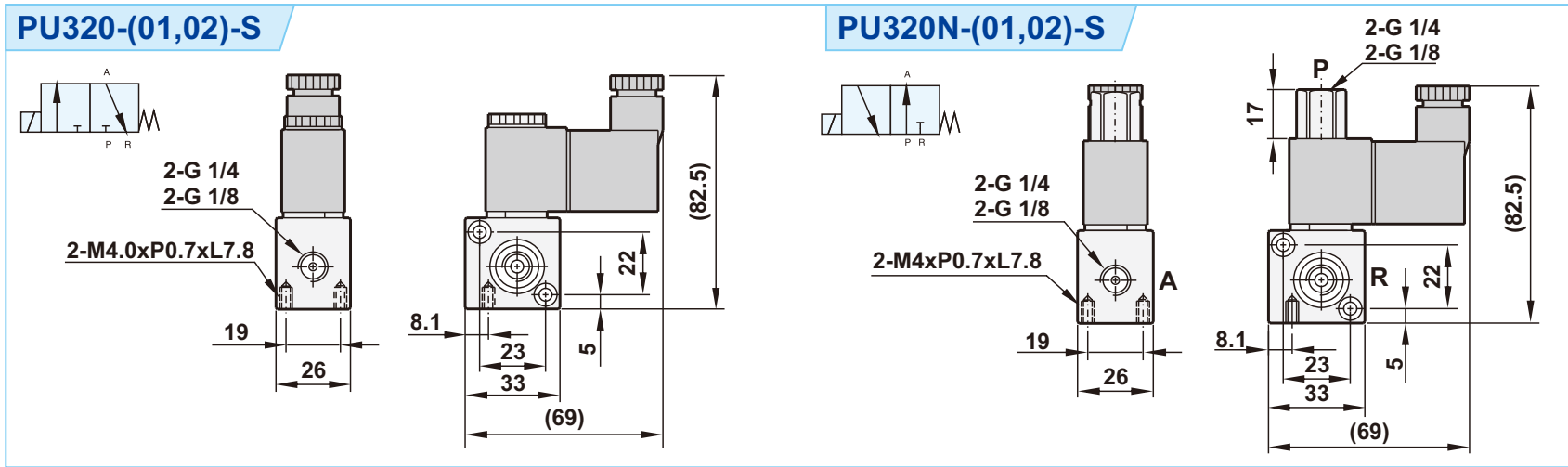
1. 3/2 way solenoid valve. The valve is easy to be stacked.
2. To stack the valve, assembly kit is necessary.
3. Assembly kit includes O-ring x 1, bolt x 2, screw x 2, nut x 2.
4. Coil nut is available, please refer to page 5-1.

■ How to order

PU320 N	M02	—	02	N	—	S2	—	L	E1
3/2 Way	Acting style	Number of stack	Port size	Thread	Voltage	Led	Coil type		
	Blank: Normally closed N : Normally open	Blank: W/O Stack M02 : 2 Valves stack M03 : 3 Valves stack Mxx : xx Valves stack	01 : 1/8" 02 : 1/4"	Blank: G N : NPT R : Rc	S1: 110VAC S2: 220VAC S6: 24VAC S7: 12VDC S9: 24VDC	Blank: W/O LED L : W/I LED	Blank: DIN F : Lead wire E1: EX-proof 22mm width E2: EX-proof 30mm width E3: EX-proof CSA standard		

* Please refer to page 5-10 for the details of ex-proof coil.

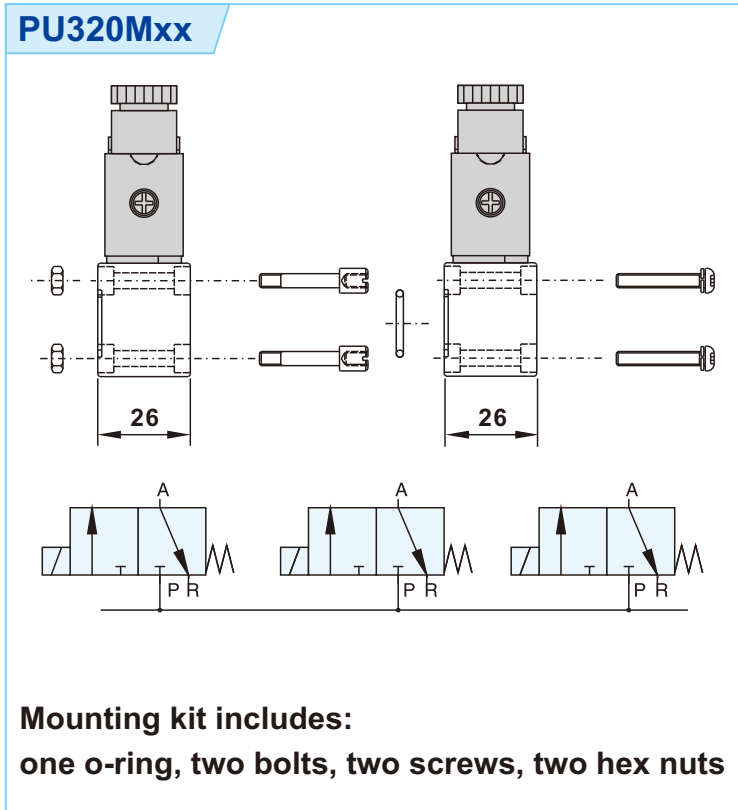
■ Dimensions



■ Specifications

Model	PU320(N)-01-S	PU320(N)-02-S
Port size	1/8"	1/4"
Body material	Aluminum alloy	
Effective area	1.5mm ²	
Fluid	Compressed air	
Acting	Direct acting with spring return	
Operating pressure range	0 ~ 8 kgf/cm ²	
Proof pressure	9.9 kgf/cm ²	
Ambient temperature	-10℃ ~ 60℃	
Duty cycle	100% ED	
Coil type	DIN	
Protection class	IP65 (DIN 40 050)	
Insulation class	F	
Voltage tolerance	± 10%	
Standard voltage	220VAC, 110VAC, 24VDC (The other voltage is optional)	
Net weight	180g	160g

■ How to stack valve



Memo...

Control Valves

Solenoid Valve

VM

PM

SM

AM

BM

PU

SPU

PS

CY

PU Series

3/2 Way Pilot Solenoid Valve

■ Features

- 1. Medium size, large flow rate.
- 2. Lockable manual override for easy operation.
- 3. Anodized aluminum body and strict quality control provide a long durability.
- 4. Coil nut is available, please refer to page 5-1.



■ How to order

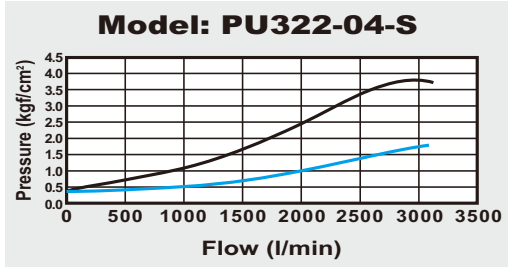
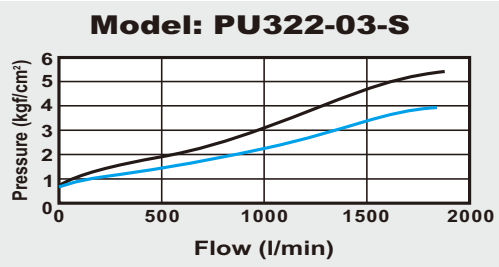
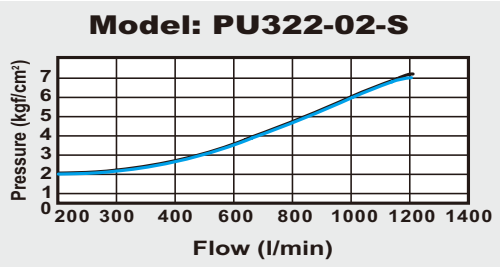
PU322	N	—	02	N	—	S2	—	L	E1
3/2 Way	Acting style	Port size	Thread	Voltage	Led	Coil type			
	Blank: Normally closed N : Normally open	02 : 1/4" 03 : 3/8" 04 : 1/2"	Blank: G N : NPT R : Rc	S1 : 110VAC S2 : 220VAC S6 : 24VAC S7 : 12VDC S9 : 24VDC	Blank: W/O LED L : W/I LED	Blank: DIN F : Lead wire E1 : EX-proof 22mm width E2 : EX-proof 30mm width E3 : EX-proof CSA standard			

* Please refer to page 5-10 for the details of ex-proof coil.

■ Specifications

Model	PU322(N)-02-S	PU322(N)-03-S	PU322(N)-04-S
Port size	1/4"	3/8"	1/2"
Body material	Aluminum alloy		
Fluid	Compressed air		
Effective area	18mm ²	35mm ²	70mm ²
Acting	Internal pilot		
Operating pressure range	2 ~ 8 kgf/cm ²		
Proof pressure	9.9 kgf/cm ²		
Ambient temperature	-10℃ ~ 50℃		
Duty cycle	100% ED		
Coil type	DIN (Standard)		
Protection class	IP65 (DIN 40 050)		
Insulation class	F		
Voltage tolerance	± 10%		
Standard voltage	220VAC, 110VAC, 24VDC (The other voltage is optional)		
Net weight	280g	450g	685g

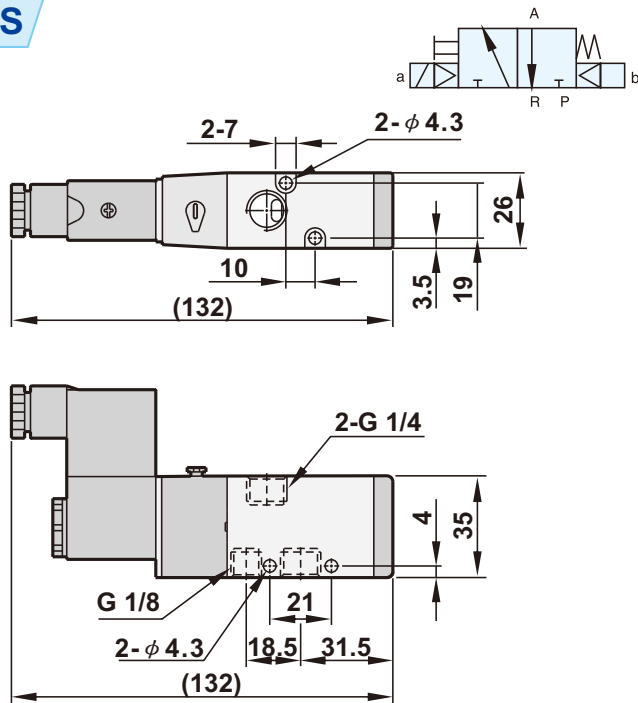
■ Flow chart



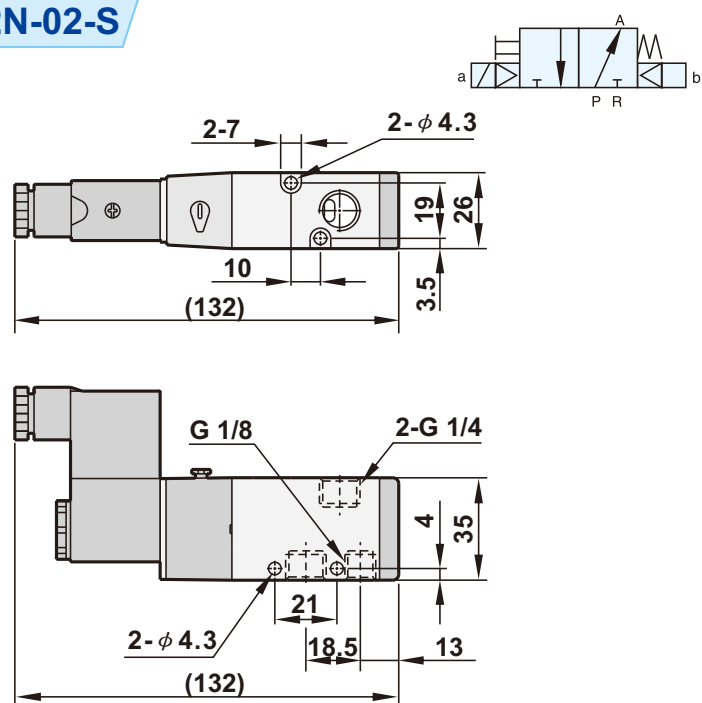
P2-29

■ Dimensions

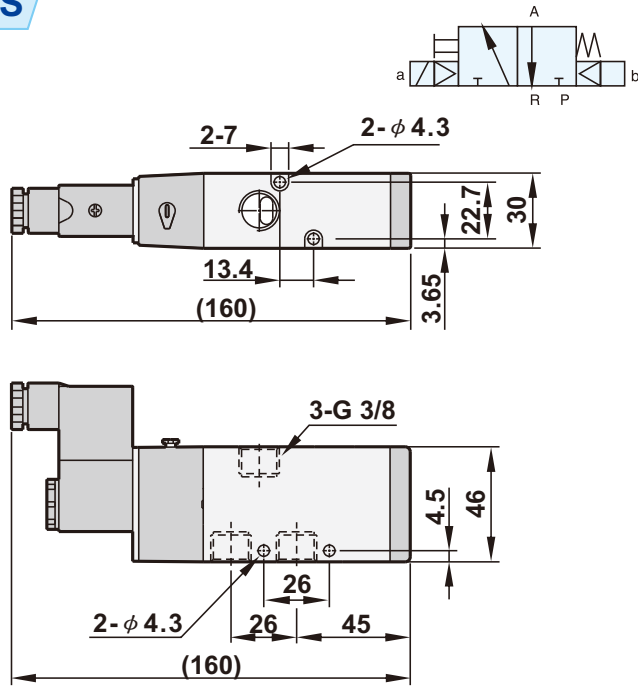
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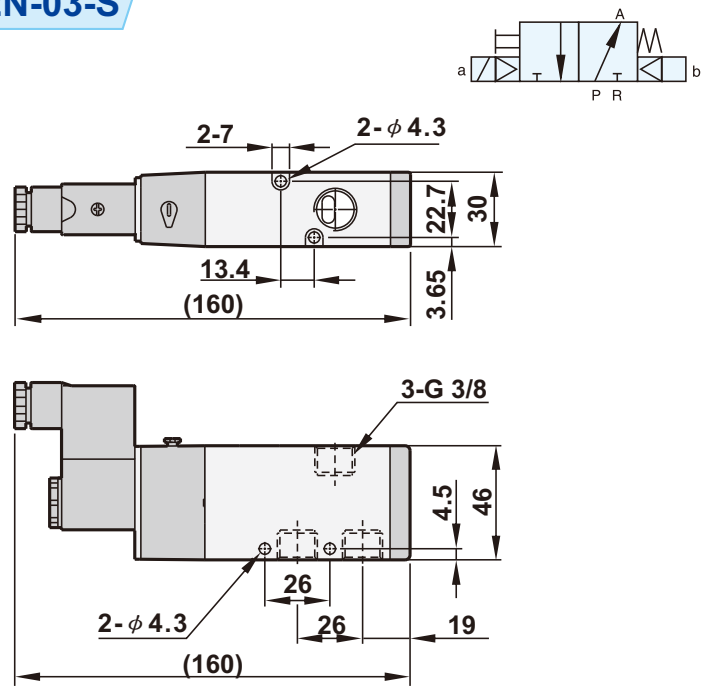
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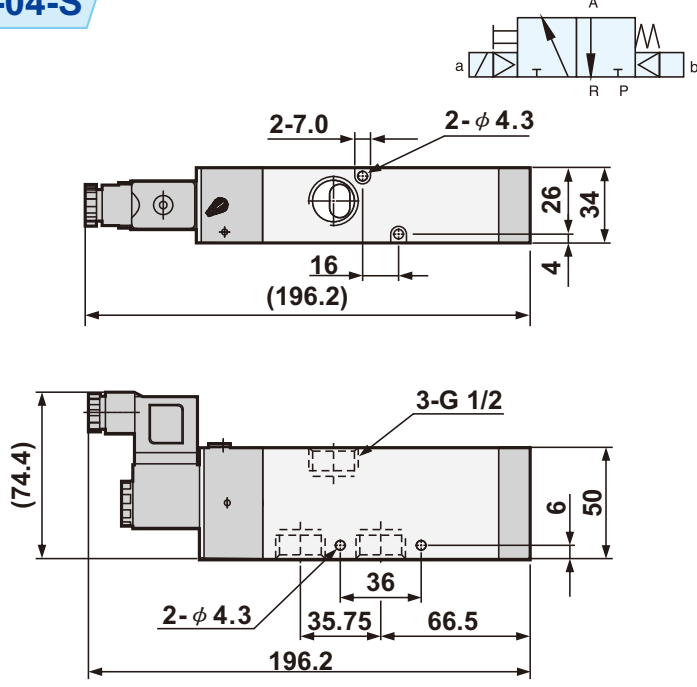
PU322-03-S



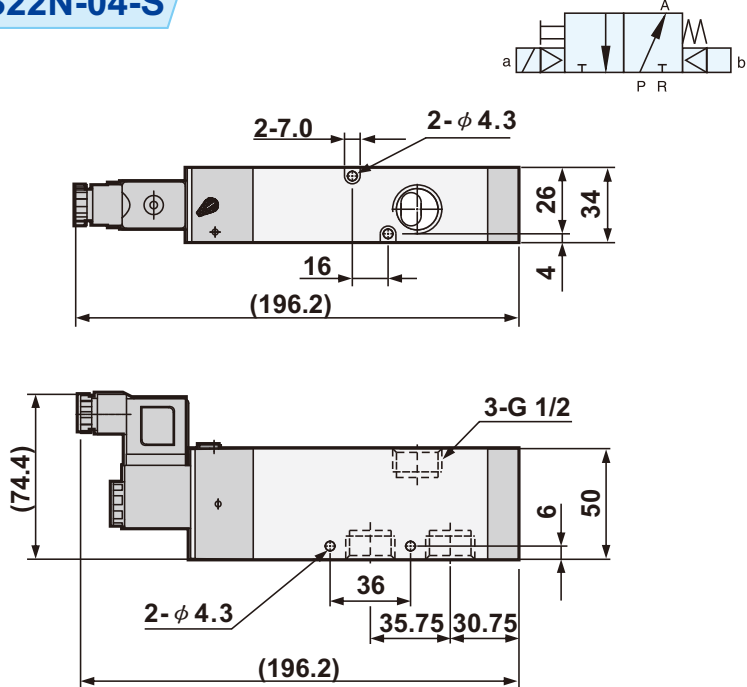
PU322N-03-S



PU322-04-S



PU322N-04-S



P2-30