



## **Power Generation**

**5 LITRE SERIES** 



**7 LITRE SERIES** 





**16 LITRE SERIES** 



# ENGINE RANGE







## Off-road and stationary

## **5 LITRE SERIES**



**8 LITRE SERIES** 



11 LITRE SERIES



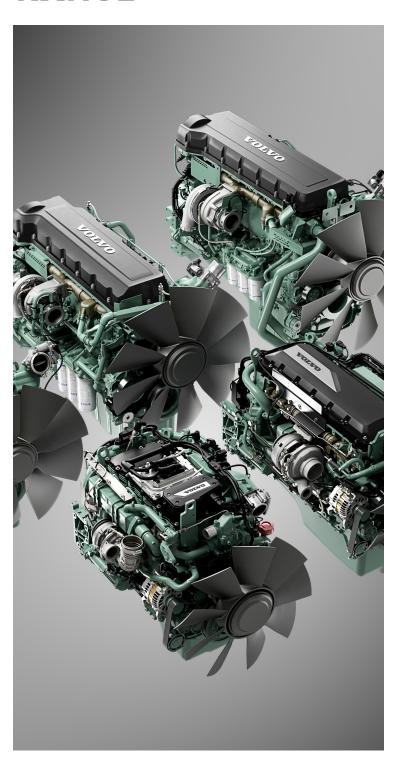
**13 LITRE SERIES** 



**16 LITRE SERIES** 

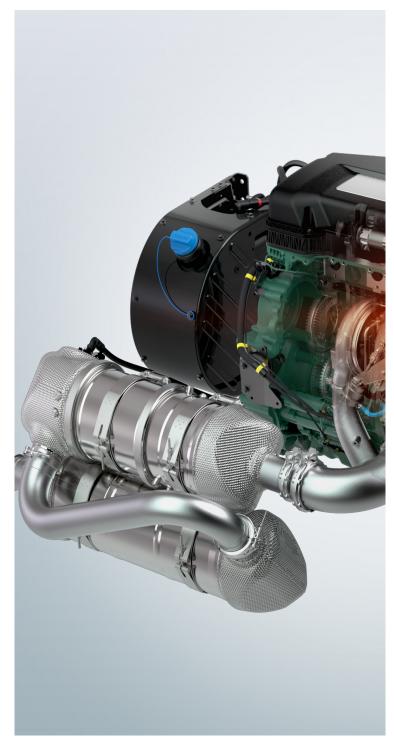


# ENGINE RANGE











**FAMC** هايپرسنعت

VOLVO PENTA

AB Volvo Penta SE-405 08 Göteborg, Sweden www.volvopenta.com

# TAD530GE

4.76 liter, in-line 4 cylinder

## VOLVO PENTA





#### The TAD530GE is a powerful, reliable and economical Generating Set Diesel Engine.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD530GE is certified for EU Stage 2 exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

- Mechanical or electronic governor with CAN-bus communication
- · Compact design
- · High power to weight ratio
- Emission compliant
- · Noise optimized engine design
- A wide selection of optional equipment and power settings

60 Hz/1800 rpm

## 50 Hz/1500 rpm

Prin	ne pow	er	Stan	dby pov	wer	Prin	ne pow	er	Stan	dby po	wer	Gen.eff.
kWm	kWe	kVa	kWm	kWe	kVa	kWm	kWe	kVa	kWm	kWe	kVa	%
75	68	85	83	76	94	76	70	88	85	77	97	91

**kWm** = kiloWatt mechanical, net with fan\*; **kWe** = kiloWatt electrical = kWm x Generator eff.; **kVA** = kiloVoltAmpere calculations based on a 0.8 power factor = kWe / 0.8 **1 kW** = 1 hp x 1.36; **1 hp** = 1 kW x 0.7355

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تهران ، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج) روبـروی یالایشگاه نفت یـارس ، یـاک ۱۲

<sup>\*)</sup> According to technical data

#### **Technical Data**

#### General

Performance

Engine designation	in-line 4 4-stroke 108 (4.25) 130 (5.12) 4.76 (290)
Dry weight, kg (lb)	575 (1268) 606 (1336)

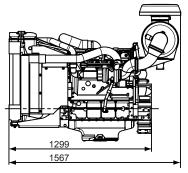
with fan, kW (hp) at: Prime Power Standby Power	75 (102) 83 (113)	76 (104) 85 (115)
Lubrication system	1500 rpm	1800 rpm
Oil consumption, liter/h (US gal,		
Prime Power	0.08 (0.021)	0.08 (0.021)
Standby Power	0.08 (0.021)	0.08 (0.021)
Oil system capacity incl filters, li	ter	13
Oil system capacity inci filters, ii	ter	1ರ

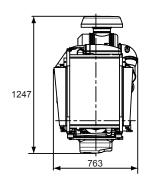
1500 rpm

Fuel system Specific fuel consumption at: Prime Power, g/kWh (lb/hph)	1500 rpm	1800 rpm
25 %	276 (0.447)	302 (0.490)
50 %	231 (0.374)	240 (0.389)
75 %	219 (0.355)	223 (0.361)
100 %	217 (0.352)	219 (0.355)
Standby Power, g/kWh (lb/hph)		
25 %	263 (0.426)	286 (0.464)
50 %	226 (0.366)	235 (0.381)
75 %	218 (0.353)	222 (0.360)
100 %	218 (0.353)	219 (0.355)

#### **Dimensions TAD530GE**

Not for installation





#### **Technical description**

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces
- Piston cooling for low piston temperature and reduced ring temperature
- Drop forged steel connecting rods
- Crankshaft hardened bearing surfaces and fillets for moderate load on main and big-end bearings
- Keystone top compression rings for long service life
- Replaceable valve guides and valve seats
- Three PTO positions at flywheel end
- Lift evelets

1800 rnm

- Flywheel housing with connection acc. to SAE 2 and SAE 3
- Flywheel for flexible coupling and friction clutch
- Transport brackets

#### Lubrication system

- Full flow disposable spin-on oil filter, for extra high filtration
- Rotary displacement oil pump driven by the crankshaft
- Deep centre oil sump, 30° inclination
- Oil filler on top
- Oil dipstick, short in front
- Integrated full flow oil cooler, side-mounted

#### Fuel system

- Six hole fuel injection nozzles
- Electronic governor with smoke limiter function
- Washable fuel prefilter with water separator
- Rotary low-pressure fuel pump
- Fine fuel filter of disposable type

#### Intake and exhaust system

- Connection flange for exhaust line
- Turbo charger, centre low with exhaust flange
- Closed crankcase ventilation
- Heater flange in charge air inlet (without power relay)

#### Cooling system

- Belt driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block
- Reliable thermostat with minimum pressure drop
- Cooling water pipe, inlet and outlet
- Fan hub
- Fan on separate bracket 292mm above crankshaft

#### **Electrical system**

- 12 V electrical system
- Alternator 1x55A  $\!\!/$  12V, low left
- Starter motor, 3.1kW / 12 V, single pole
- ECU (without high altitude sensor) control and monitoring of oil
  pressure, coolant temperature, coolant level, charge air pressure,
  engine rpm and fuel temperature compensation
- Engine wiring

#### Rating guidelines

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

STAND-BY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying stand-by electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.





#### **AB Volvo Penta**

SE-405 08 Göteborg, Sweden www.volvopenta.com

#### Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ / kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 8528-5 G3.

Please contact your local Volvo Penta dealer for further information. Please note that products illustrated may differ from production models. Not all models and accessories are available in all markets, and standard equipment may vary between different markets. Every effort has been made to ensure that facts and figures are correct at the time of publication. However, Volvo Penta reserves the right to make changes without prior notice at any time.



## TAD531GE

4.76 liter, in-line 4 cylinder





#### The TAD531GE is a powerful, reliable and economical Generating Set Diesel Engine.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD531GE is certified for EU Stage 2 exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

- Mechanical or electronic governor with CAN-bus communication
- Compact design
- High power to weight ratio
- · Emission compliant
- Noise optimized engine design
- A wide selection of optional equipment and power settings

60 Hz/1800 rpm

#### 50 Hz/1500 rpm

Prin	ne pow	er	Stan	dby po	wer	Prin	ne pow	er	Stan	dby po	wer	Gen.eff.
kWm	kWe	kVa	%									
88	80	100	97	87	109	91	84	105	101	92	115	91

kWm = kiloWatt mechanical, net with fan\*; kWe = kiloWatt electrical = kWm x Generator eff.; kVA = kiloVoltAmpere calculations based on a 0.8 power factor = kWe / 0.8 1 kW = 1 hp x 1.36; 1 hp = 1 kW x 0.7355

\*) According to technical data

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تهران، کیلومتر۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی پالایشگاه نفت پـارس، پلاک ۱۲

#### **Technical Data**

#### General

Engine designation.       TAD53         No. of cylinders and configuration.       in-li         Method of operation.       4-st         Bore, mm (in.).       108 (4         Stroke, mm (in.)       130 (!         Displacement, I (in³).       4.76 (2         Compression ratio       10         Dry weight, kg (lb).       575 (12         Wet weight, kg (lb).       606 (13	ine 4 troke 1.25) 5.12) 290) 18:1
Wet weight, kg (lb)606 (13	336)

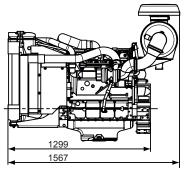
Performance	1500 rpm	1800 rpm
with fan, kW (hp) at: Prime Power	88 (119)	91 (123)
Standby Power	97 (132)	101 (137)

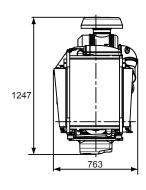
Lubrication system	1500 rpm	1800 rpm
Oil consumption, liter/h (US	gal/h) at:	•
Prime Power	0.08 (0.021)	0.08 (0.021)
Standby Power	0.08 (0.021)	0.08 (0.021)
Oil system capacity incl filte	rs, liter	

Fuel system Specific fuel consumption at: Prime Power, g/kWh (lb/hph)	1500 rpm	1800 rpm
25 %	259 (0.419)	277 (0.449)
50 %	225 (0.365)	232 (0.376)
75 %	218 (0.353)	221 (0.358)
100 %	218 (0.353)	218 (0.353)
Standby Power, g/kWh (lb/hph)	, ,	, ,
25 %	244 (0.396)	259 (0.420)
50 %	221 (0.358)	226 (0.366)
75 %	217 (0.351)	219 (0.355)
100 %	219 (0.355)	218 (0.353)

#### **Dimensions TAD531GE**

Not for installation





#### **Technical description**

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces
- Piston cooling for low piston temperature and reduced ring temperature
- Drop forged steel connecting rods
- Crankshaft hardened bearing surfaces and fillets for moderate load on main and big-end bearings
- Keystone top compression rings for long service life
- Replaceable valve guides and valve seats
- Three PTO positions at flywheel end
- Lift eyelets
- Flywheel housing with connection acc. to SAE 2 and SAE 3
- Flywheel for flexible coupling and friction clutch
- Transport brackets

#### Lubrication system

- Full flow disposable spin-on oil filter, for extra high filtration
- Rotary displacement oil pump driven by the crankshaft
- Deep centre oil sump, 30° inclination
- Oil filler on top
- Oil dipstick, short in front
- Integrated full flow oil cooler, side-mounted

#### Fuel system

- Six hole fuel injection nozzles
- Electronic governor with smoke limiter function
- Washable fuel prefilter with water separator
- Rotary low-pressure fuel pump
- Fine fuel filter of disposable type

#### Intake and exhaust system

- Connection flange for exhaust line
- Turbo charger, centre low with exhaust flange
- Closed crankcase ventilation
- Heater flange in charge air inlet (without power relay)

#### Cooling system

- Belt driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block
- Reliable thermostat with minimum pressure drop
- Cooling water pipe, inlet and outlet
- Fan hub
- Fan on separate bracket 292mm above crankshaft

#### **Electrical system**

- 12 V electrical system
- Alternator 1x55A / 12V, low left
- Starter motor, 3.1kW / 12 V, single pole
- ECU (without high altitude sensor) control and monitoring of oil pressure, coolant temperature, coolant level, charge air pressure, engine rpm and fuel temperature compensation
- Engine wiring

#### Rating guidelines

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

STAND-BY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying stand-by electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.





#### **AB Volvo Penta**

SE-405 08 Göteborg, Sweden www.volvopenta.com

#### Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ / kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 8528-5

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# TAD532GE

4.76 liter, in-line 4 cylinder





#### The TAD532GE is a powerful, reliable and economical Generating Set Diesel Engine.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD532GE is certified for EU Stage 2 exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

- · Electronic governing, EDC4
- · CAN bus communication
- Compact design
- · High power to weight ratio
- Emission compliant
- · Noise optimized engine design
- A wide selection of optional equipment and power settings

60 Hz/1800 rnm

## 50 Hz/1500 rpm

	30	112/	1300 ip	'111			OO	112/	1000	γıρ			
Prin	ne pow	er	Stan	dby po	wer	Prin	ne pow	er		Stan	dby po	wer	Gen.eff.
Wm	kWe	kVa	kWm	kWe	kVa	kWm	kWe	kVa	k	Wm	kWe	kVa	%
10	104	120	105	11/1	1/10	11/1	106	120	11	26	117	1/6	0.2

**kWm** = kiloWatt mechanical, net with fan\*; **kWe** = kiloWatt electrical = kWm x Generator eff.; **kVA** = kiloVoltAmpere calculations based on a 0.8 power factor = kWe / 0.8 **1 kW** = 1 hp x 1.36; **1 hp** = 1 kW x 0.7355

\*) According to technical data

**kWm** 113

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تهران ، کیلومتر۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی پالایشگاه نفت پارس، یلاک ۱۲

#### **Technical Data**

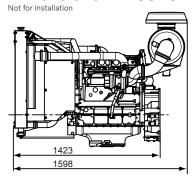
#### General

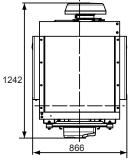
Engine designation	TAD532GE
No. of cylinders and configuration	in-line 4
Method of operation	4-stroke
Bore, mm (in.)	108 (4.25)
Stroke, mm (in.)	130 (5.12)
Displacement, I (in <sup>3</sup> )	4.76 (290)
Compression ratio	17.5:1
Dry weight, kg (lb)	575 (1268)
Dry weight, kg (lb)	606 (1336)
3 , 3 . ,	( /

Performance with fan, kW (hp) at:	1500 rpm	1800 rpm
Prime Power Standby Power	113 (153) 125 (169)	114 (155) 126 (172)
Standby Power	123 (169)	120 (172)
Lubrication system	1500 rpm	1800 rpm
Lubrication system Oil consumption, liter/h (US o		•
	gal/h) at:	•
Oil consumption, liter/h (US o		1800 rpm 0.08 (0.021) 0.08 (0.021)

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23)
34)
53)
59ĺ
,
93)
54)
54)
35)

#### **Dimensions TAD532GE**





#### **Technical description**

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces
- Piston cooling for low piston temperature and reduced ring temperature
- Drop forged steel connecting rods
- Crankshaft hardened bearing surfaces and fillets for moderate load on main and big-end bearings
- Keystone top compression rings for long service life
- Replaceable valve guides and valve seats
- Three PTO positions at flywheel end
- Lift eyelets
- Flywheel housing with connection acc. to SAE 2
- Flywheel for flexible coupling and friction clutch
- Transport brackets

#### Lubrication system

- Full flow disposable spin-on oil filter, for extra high filtration
- Rotary displacement oil pump driven by the crankshaft
- Deep centre oil sump, 30° inclination
- Oil filler on top
- Oil dipstick, short in front
- Integrated full flow oil cooler, side-mounted

#### Fuel system

- Six hole fuel injection nozzles
- Electronic governor with smoke limiter function
- Washable fuel prefilter with water separator
- Rotary low-pressure fuel pump
- Fine fuel filter of disposable type

#### Intake and exhaust system

- Connection flange for exhaust line
- Turbo charger, centre low with exhaust flange
- Closed crankcase ventilation
- Heater flange in charge air inlet (without power relay)

#### Cooling system

- Belt driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block
- Reliable thermostat with minimum pressure drop
- Cooling water pipe, inlet and outlet
- Fan hub
- Cooling package

#### Electrical system

- 12 V electrical system
- Alternator 55A / 12V, low left
- Starter motor, 3.1 kW / 12V, single pole
- ECU (without high altitude sensor) control and monitoring of oil pressure, coolant temperature, coolant level, charge air pressure, engine rpm and fuel temperature compensation
- Engine wiring

#### Rating guidelines

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

STAND-BY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying stand-by electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.





#### **AB Volvo Penta**

SE-405 08 Göteborg, Sweden www.volvopenta.com

#### Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ / kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 8528-5 G3.

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# TAD731GE

7.15 liter, in-line 6 cylinder





The TAD731GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable in-line six design.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD731GE complies with EU Stage 2 and TA-Luft exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

- Mechanical or electronic governor with CAN-bus communication
- Compact design
- High power to weight ratio
- Emission compliant
- Noise optimized engine design
- A wide selection of optional equipment and power settings

60 Hz/1800 rpm

## 50 Hz/1500 rpm

Prin	ne pow	er	Stan	dby pov	wer	Prin	ne pow	er	Stan	dby pov	wer	Gen.eff.
kWm	kWe	kVa	kWm	kWe	kVa	kWm	kWe	kVa	kWm	kWe	kVa	%
134	121	152	148	133	167	139	129	161	153	142	177	92

**kWm** = kiloWatt mechanical, net with fan\*; **kWe** = kiloWatt electrical = kWm x Generator eff.; **kVA** = kiloVoltAmpere calculations based on a 0.8 power factor = kWe / 0.8 **1 kW** = 1 hp x 1.36; **1 hp** = 1 kW x 0.7355

\*) According to technical data

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تهران ، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج) روبــروی یالایشگاه نفت پـارس ، یلاک ۱۲

# TAD731GE

7.15 liter, in-line 6 cylinder

#### **VOLVO PENTA GENSET ENGINE**

#### **Technical Data**

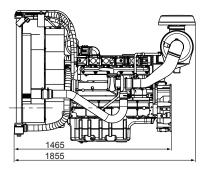
#### General

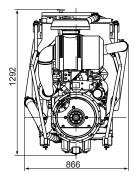
Engine designation	
No. of cylinders and configuration	in-line 6
Method of operation	4-stroke
Bore, mm (in.)	108 (4.25)
Stroke, mm (in.)	130 (5.12)
Displacement, I (in <sup>3</sup> )	7.15 (436)
Compression ratio	18:1
Dry weight, kg (lb)	760 (1676)
Dry weight, kg (lb)	804 (1773)

1500 rpm	1800 rpm
134 (182) 148 (201)	139 (188) 153 (209)
1500 rpm	1800 rpm
0.10 (0.026) 0.10 (0.026)	0.10 (0.026) 0.10 (0.026)
	134 (182) 148 (201) <b>1500 rpm</b> /h) at: 0.10 (0.026)

Fuel system Specific fuel consumption at: Prime Power, g/kWh (lb/hph)	1500 rpm	1800 rpm
25 %	259 (0.42)	279 (0.45)
50 %	224 (0.36)	231 (0.37)
75 %	216 (0.35)	220 (0.36)
100 %	215 (0.35)	217 (0.35)
Standby Power, g/kWh (lb/hph)		
25 %	244 (0.40)	259 (0.42)
50 %	219 (0.36)	224 (0.36)
75 %	215 (0.35)	218 (0.35)
100 %	215 (0.35)	217 (0.35)

#### **Dimensions TAD731GE**





#### **Technical description**

#### **Engine and block**

- Optimized cast iron cylinder block with optimum distribution of forces
- Piston cooling for low piston temperature and reduced ring tem-
- Drop forged steel connecting rods
- Crankshaft hardened bearing surfaces and fillets for moderate load on main and big-end bearings
- Keystone top compression rings for long service life
- Replaceable valve guides and valve seats
- Three PTO positions at flywheel end
- Lift eyelets
- Flywheel housing with connection acc. to SAE 2
- Flywheel for flexible coupling and friction clutch
- Transport brackets

#### Lubrication system

- Full flow disposable spin-on oil filter, for extra high filtration
- Rotary displacement oil pump driven by the crankshaft
- Deep centre oil sump, 30° inclination
- Oil filler on top
- Oil dipstick, short in front
- Integrated full flow oil cooler, side-mounted

#### Fuel system

- Six hole fuel injection nozzles
- Direct injection unit pumps
- Electronic governor with smoke limiter function
- Washable fuel prefilter with water separator
- Rotary low-pressure fuel pump
- Fine fuel filter of disposable type

#### Intake and exhaust system

- Connection flange for exhaust line
- Turbo charger, centre low with exhaust flange
- Closed crankcase ventilation
- Two stage air filter
- Heater flange in charge air inlet (without power relay)

#### Cooling system

- Belt driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block
- Reliable thermostat with minimum pressure drop
- Cooling water pipe, inlet and outlet
- Belt driven coolant pump, ratio 1.0:1
- Fan hub
- Fan on separate bracket 292mm above crankshaft
- Pusher fan Ø 600 mm

#### **Electrical system**

- 12 V electrical system
- Alternator 1x55A / 12 V, low left
  Starter motor, 3.1 kW / 12V, single pole
- ECU (without high altitude sensor) control and monitoring of oil pressure, coolant temperature, coolant level, charge air pressure, engine rpm and fuel temperature compensation
- Engine wiring

#### Rating guidelines

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

STAND-BY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying stand-by electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.





#### AB Volvo Penta

SE-405 08 Göteborg, Sweden www.volvopenta.com

#### Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/ kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 8528-5

Please contact your local Volvo Penta dealer for further information. Please note that products illustrated may differ from production models. Not all models and accessories are available in all markets, and standard equipment may vary between different markets. Every effort has been made to ensure that facts and figures are correct at the time of publication. However, Volvo Penta reserves the right to make changes without prior notice at any time.

# TAD732GE





179 kW (243 hp) at 1500 rpm, 197 kW (268 hp) at 1800 rpm

The TAD732GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable in-line six design.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD732GE complies with EU Stage 2 and TA-Luft exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### **Technical description**

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces
- Piston cooling for low piston temperature and reduced ring temperature
- Drop forged steel connecting rods
- Crankshaft hardened bearing surfaces and fillets for moderate load on main and bigend bearings
- Keystone top compression rings for long service life
- Replaceable valve guides and valve seats
- Three PTO positions at flywheel end
- Lift eyelets
- Flywheel housing with connection acc. to SAE 2
- Flywheel for flexible coupling and friction clutch
- Transport brackets

#### Lubrication system

- Full flow disposable spin-on oil filter, for extra high filtration
- Rotary displacement oil pump driven by the crankshaft
- Deep centre oil sump, 30° inclination
- Oil filler on top



#### **Features**

- Electronic governing, EDC 4
- CAN bus communication
- Compact design
- High power to weight ratio
- Emission compliant
- Noise optimized engine design
- A wide selection of optional equipment and power settings
- Oil dipstick, short in front
- Integrated full flow oil cooler, side-mounted

#### Fuel system

- Six hole fuel injection nozzles
- Direct injection unit pumps
- Electronic governor with smoke limiter function
- Washable fuel prefilter with water separator
- Rotary low-pressure fuel pump
- Fine fuel filter of disposable type

#### Intake and exhaust system

- Connection flange for exhaust line
- Turbo charger, centre low with exhaust flange
- Closed crankcase ventilation
- Heater flange in charge air inlet (without power relay)

#### Cooling system

- Belt driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant con-

- trol through a water distribution duct in the cylinder block
- Reliable thermostat with minimum pressure drop
- Cooling water pipe, inlet and outlet
- Belt driven coolant pump, ratio 1.0:1
- Fan hub
- Fan on separate bracket 292mm above crankshaft
- Suction fan Ø 600 mm

#### Electrical system

- 24V electrical system
- Alternator 1x55Å / 24V, low left
- Starter motor, Melco, 5.5kW / 24V, single pole
- ECU (without high altitude sensor) control and monitoring of oil pressure, coolant temperature, coolant level, charge air pressure, engine rpm and fuel temperature compensation
- Engine wiring

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تهران، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی پالایشگاه نفت پـارس، پلاک ۱۲

## TAD732GE

#### **Technical Data**

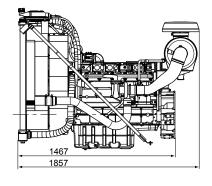
General Engine designation	(lb)	in-line 6 4-stroke 108 (4.25) 130 (5.12) 7.15 (436.3) 18:1 785 (1731)
Performance	1500 rpm	1800 rpm
with fan, kW (hp) at: Prime Power	160 (218)	176 (240)
Max Standby Power	179 (243)	
Lubrication system Oil consumption, liter/h (US gal/h) at	1500 rpm	1800 rpm
Prime Power	0.08 (0.021)	
Max Standby Power Oil system capacity incl filters, liter	0.09 (0.024)	
Fuel system Specific fuel consumption at:	1500 rpm	
Prime Power, g/kWh (lb/hph) 25 %	270 (0.438)	260 (0.422)
50 %	219 (0.354)	225 (0.364)
75 %	213 (0.345)	217 (0.352)
100 %	213 (0.345)	218 (0.354)
Max Standby Power, g/kWh (lb/hph) 25 %	234 (0.379)	244 (0.395)
50 %	215 (0.348)	
75 %	212 (0.344)	
100 %	214 (0.347)	220 (0.356)
Intake and exhaust system Air consumption at 27°C, m³/min (cfi	<b>1500 rpm</b>	1800 rpm
Prime Power	11.4 (403)	
Max Standby Power	12.4 (438)	14.42 (509)
Max allowable air intake restriction, kPa (In wc)	3.5 (14.1)	3.5 (14.1)
Heat rejection to exhaust, kW (BTU/min) at:		
Prime Power	140 (7945)	
Max Standby Power Exhaust gas temperature after turbine, °C (°F) at:	156 (8872)	181 (10310)
Prime Power	529 (984)	
Max Standby Power Max allowable back-pressure in	542 (1008)	515 (959)
exhaust line, kPa (In wc) Exhaust gas flow, m³/min (cfm) at:	5 (20.1)	7 (28.1)
Prime power	31.9 (1125)	38.3 (1353)
Max Standby Power	35.1 (1240)	41.8 (1476)
Cooling system Heat rejection radiation from engine, kW (BTU/min)	1500 rpm	1800 rpm
Prime Power	17 (972)	20 (1109)
Max Standby Power	. (19 (1086)	22 (1245)
Heat rejection to coolant kW (BTU/n		EO (4040)
Prime Power Max Standby Power	70 (3981) 76 (4328)	76 (4316) 84 (4749)
Fan power consumption, kW (hp)	4.4 (6)	7.4 (10)
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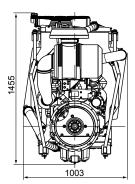
Standard equipment	
Engine	
Automatic belt tensioner	•
Lift eyelets	•
Flywheel	
Flywheel housing with conn. acc. to SAE 2	•
Flywheel 10" and 11.5" disc	•
Vibration dampers	•
Engine suspension	
Fixed front suspension	•
Lubrication system Oil dipstick	
Full-flow oil filter of spin-on type	•
By-pass oil filter of spin-on type	•
Oil cooler, side mounted	•
Low noise oil sump	•
Fuel system	•
Fuel filters of disposable type	
Electronic unit injectors	•
Pre-filter with water separator	•
Intake and exhaust system	•
Air filter with replaceable paper insert	
Air restriction indicator	•
Air cooled exhaust manifold	
Connecting flange for exhaust pipe	•
Exhaust flange with v-clamp	•
Turbo charger, low right side	•
Crankcase ventilation, open	•
Cooling system	
Tropical radiator incl intercooler	_1)
Gear driven coolant pump	•
Fan hub	•
Thrust fan	_1)
Fan guard	_1)
Belt guard	_1)
Control system	
Engine Management System (EMS) with CAN-bus	
interface SAE J1939 and stand alone interface	•
Alternator	
Alternator 60A / 24 V	•
Starting system	
Starter motor, 5.5kW, 24 V	•
Connection facility for extra starter motor	•
Instruments and senders	
Temp and oil pressure for automatic	
stop/alarm 103°C	•

1) must be ordered, se order specification - optional equipment or not applicable

· included in standard specification

Engine Packing Plastic wrapping





Notel Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice. The engine illustrated may not be entirely identical to production standard engines.

#### Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528.

Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

#### **Exhaust emissions**

The engine complies with EU stage 2 and TA-luft exhaust emission regulations.

#### **Rating Guidelines**

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

MAXIMUM STANDBY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating. 1 hp = 1 kW x 1.36 Information

For more technical data and information, please look in the Generating Set Engines Sales Guide.







# TAD733GE

7.15 liter, in-line 6 cylinder





The TAD733GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable in-line six design.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD733GE complies with EU Stage 2 and TA-Luft exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

- Electronic governing, EDC4
- CAN bus communication
- Compact design
- · High power to weight ratio
- · Emission compliant
- · Noise optimized engine design
- A wide selection of optional equipment and power settings

60 Hz/1800 rpm

## 50 Hz/1500 rpm

						/									
	Prir	ne pow	er		Stan	dby po	wer	Prin	ne pow	er	Sta	ndby po	wer	Gen.eff.	
	kWm	kWe	kVa	k	kWm	kWe	kVa	kWm	kWe	kVa	kWm	kWe	kVa	%	
	176	161	201	1	194	179	224	192	177	221	213	197	246	92	

**kWm** = kiloWatt mechanical, net with fan\*; **kWe** = kiloWatt electrical = kWm x Generator eff.; **kVA** = kiloVoltAmpere calculations based on a 0.8 power factor = kWe / 0.8 **1 kW** = 1 hp x 1.36; **1 hp** = 1 kW x 0.7355

\*) According to technical data

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تهران، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی یالایشگاه نفت یـارس، یلاک ۱۲

# TAD733GE

7.15 liter, in-line 6 cylinder

#### **VOLVO PENTA GENSET ENGINE**

#### **Technical Data**

#### General

Stroke, mm (in.)	Displacement, Í (in³)	in-line 6 4-stroke 108 (4.25) 130 (5.12) .7.15 (436.3) 18.1:1
Wet weight, with cooling package, kg (lb)968 (2134)	Wet weight, with cooling package, kg (lb)	968 (2134)

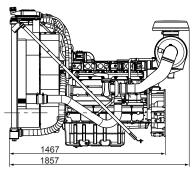
Performance with fan, kW (hp) at: Prime Power Standby Power	<b>1500 rpm</b> 176 (239) 194 (264)	1800 rpm 192 (261) 213 (289)
Standby Fower	194 (204)	213 (203)
Lubrication system	1500 rpm	1800 rpm
Oil consumption, liter/h (US	gal/h) at:	-
Prime Power	0.08 (0.021)	0.09 (0.024)
Standby Power	0.09 (0.024)	0.11 (0.029)

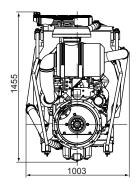
Oil system capacity incl filters, liter ......34

Fuel system Specific fuel consumption at: Prime Power, g/kWh (lb/hph)	1500 rpm	1800 rpm
25 %	228 (0.369)	245 (0.397)
50 %	217 (0.352)	222 (0.361)
75 %	214 (0.347)	220 (0.357)
100 %	216 (0.351)	222 (0.361)
Standby Power, g/kWh (lb/hph)	,	,
25 %	228 (0.370)	238 (0.386)
50 %	216 (0.350)	221 (0.359)
75 %	215 (0.348)	220 (0.357)
100 %	219 (0.355)	228 (0.369)

#### **Dimensions TAD733GE**

Not for installation





#### **Technical description**

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces
- Piston cooling for low piston temperature and reduced ring temperature
- Drop forged steel connecting rods
- Crankshaft hardened bearing surfaces and fillets for moderate load on main and big-end bearings
- Keystone top compression rings for long service life
- Replaceable valve guides and valve seats
- Three PTO positions at flywheel end
- Lift evelets
- Flywheel housing with connection acc. to SAE 2
- Flywheel for flexible coupling and friction clutch
- Transport brackets

#### Lubrication system

- Full flow disposable spin-on oil filter, for extra high filtration
- Rotary displacement oil pump driven by the crankshaft
- Deep centre oil sump, 30° inclination
- Oil filler on top
- Oil dipstick, short in front
- Integrated full flow oil cooler, side-mounted

#### Fuel system

- Six hole fuel injection nozzles
- Direct injection unit pumps
- Electronic governor with smoke limiter function
- Washable fuel prefilter with water separator
- Rotary low-pressure fuel pump
- Fine fuel filter of disposable type

#### Intake and exhaust system

- Connection flange for exhaust line
- Turbo charger, centre low with exhaust flange
- Closed crankcase ventilation
- Two stage air filter
- Heater flange in charge air inlet (without power relay)

#### Cooling system

- Belt driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block
- Reliable thermostat with minimum pressure drop
- Cooling water pipe, inlet and outlet
- Belt driven coolant pump, ratio 1.0:1
- Fan hub
- Fan on separate bracket 292mm above crankshaft
- Pusher fan Ø 600 mm

#### **Electrical system**

- 24V electrical system
- Alternator 1x35Å / 24V, low left
- Starter motor, Melco, 5.5kW / 24V, single pole
- ECU (without high altitude sensor) control and monitoring of oil pressure, coolant temperature, coolant level, charge air pressure, engine rpm and fuel temperature compensation
- Engine wiring

#### Rating guidelines

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

STAND-BY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying stand-by electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.





#### **AB Volvo Penta**

SE-405 08 Göteborg, Sweden www.volvopenta.com

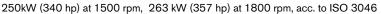
#### Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ / kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 8528-5

Please contact your local Volvo Penta dealer for further information. Please note that products illustrated may differ from production models. Not all models and accessories are available in all markets, and standard equipment may vary between different markets. Every effort has been made to ensure that facts and figures are correct at the time of publication. However, Volvo Penta reserves the right to make changes without prior notice at any time.

# TAD734GE

VOLVO PENTA



The TAD734GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable in-line six design.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD734GE complies with EU Stage 2 exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### **Technical description**

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces
- Piston cooling for low piston temperature and reduced ring temperature
- Drop forged steel connecting rods
- Crankshaft hardened bearing surfaces and fillets for moderate load on main and bigend bearings
- Keystone top compression rings for long service life
- Replaceable valve guides and valve seats
- Three PTO positions at flywheel end
- Lift eyelets
- Flywheel housing with connection acc. to SAE 2
- Flywheel for flexplate
- Fixed integrated radiator front engine suspension
- Transport brackets, rear

#### Lubrication system

- Full flow cartrigde insert filter
- Rotary displacement oil pump driven by the crankshaft
- Deep front oil sump
- Oil filler on top
- Oil dipstick, short in front
- Integrated full flow oil cooler, side-mounted



#### **Features**

- Electronic governing, EMS2
- CAN bus communication
- Compact design for the power class
- High power to weight ratio
- Emission compliant
- Noise optimized engine design
- Dual speed

#### Fuel system

- Common rail
- Gear driven fuel feed pump
- Six hole fuel injection nozzles
- Electronic governor
- Fuel prefilter with water separator
- Fine fuel filter of cartridge insert type

#### Intake and exhaust system

- Connection flange for exhaust line
- Waste gate turbo charger, centre low with exhaust flange
- Two-stage air filter, with cyclon
- Heater flange in charge air inlet (with relay)

#### Cooling system

- Belt driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block
- Reliable thermostat with minimum pressure drop

- Pusher fan

#### Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Display Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes in clear text.
- Sensors for oil pressure, boost pressure, boost temp, exhaust temp, coolant temp, water in fuel, fuel pressure and two speed sensors.

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تهران، کیلومتر۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی یالایشگاه نفت یـارس، یلاک ۱۲

## TAD734GE

## Technical Data General

General		
Engine designation	(lb)	in-line 64-stroke108 (4.25)130 (5.12)7.15 (436.0)17:1764 (1684)
Performance with fan, kW (hp) at:	1500 rpm	1800 rpm
Prime Power Max Standby Power	213 (290) 238 (324)	216 (294) 243 (330)
Lubrication system Oil consumption, liter/h (US gal/h) a	1500 rpm at:	1800 rpm
Prime Power Max Standby Power Oil system capacity incl filters, liter.	0.03 (0.008) 0.03 (0.008)	0.03 (0.008) 0.03 (0.008) 29
Fuel system Specific fuel consumption at:	1500 rpm	1800 rpm
Prime Power, g/kWh (lb/hph) 25 % 50 % 75 % 100 % Max Standby Power, g/kWh (lb/hph	244 (0.396) 233 (0.378) 217 (0.352) 204 (0.331)	257 (0.417) 237 (0.384) 222 (0.360) 205 (0.332)
25 % 50 % 75 % 100 %	247 (0.400) 235 (0.381) 217 (0.352) 205 (0.332)	259 (0.420) 239 (0.387) 225 (0.365) 207 (0.336)
Intake and exhaust system Air consumption at 27°C, m³/min (o	1500 rpm	1800 rpm
Prime Power Max Standby Power Max allowable air intake restriction,	16.1 (569) 16.3 (576)	18.3 (646) 18.9 (667)
kPa (In wc) Heat rejection to exhaust, kW (BTU/min) at:	3.0 (12.0)	3.0 (12.0)
Prime Power Max Standby Power Exhaust gas temperature after turbine, °C (°F) at:	160 (9099) 177 (10066)	174 (9895) 189 (10748)
Prime Power Max Standby Power Max allowable back-pressure in	495 (923) 550 (1022)	475 (887) 510 (950)
exhaust line, kPa (In wc) Exhaust gas flow, m³/min (cfm) at:	10 (40.2)	10 (40.2)
Prime power Max Standby Power	33.0 (1165) 33.4 (1180)	36.7 (1296) 37.9 (1338)
Cooling system Heat rejection radiation from engine kW (BTU/min)	1500 rpm	1800 rpm
Prime Power Max Standby Power Heat rejection to coolant kW (BTU/	24 (1365) 26 (1479) min)	25 (1422) 28 (1592)
Prime Power Max Standby Power Fan power consumption, kW (hp)	117 (6654) 128 (7279) 11.6 (16)	124 (7052) 137 (7791) 20.0 (27)

## Standard equipment

Standard equipment	
Engine	
Automatic belt tensioner	•
Lift eyelets	•
Flywheel	
Flywheel housing with conn. acc. to SAE 2	•
Flywheel 10" and 11.5" disc	•
Vibration damper	•
Engine suspension	
Fixed integrated radiator front engine suspension	•
Lubrication system	
Oil dipstick	•
Full-flow oil filter of cartridge type	•
Oil cooler, side mounted	•
Fuel system	
Common rail	•
Fuel filters of cartridge type Pre-filter with water separator	•
Intake and exhaust system	•
Two-stage air filter with cyclon	_
Connecting flange for exhaust pipe	
Turbo charger, low left side	:
Cooling system	•
Tropical radiator incl intercooler	
Belt driven coolant pump	•
Fan hub	
Pusher fan	•
Fan guard	•
Belt guard	•
Control system	
Engine Management System (EMS) with CAN-bus	
interface SAE J1939 and stand alone interface	•
Alternator	
Alternator 100A / 24 V	•
Starting system	
Starter motor, 5.0kW, 24 V	•
Instruments and senders	
Temp and oil pressure for automatic	
stop/alarm	•

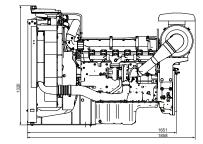
1) must be ordered, se order specification

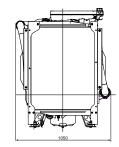
optional equipment or not applicable

• included in standard specification

**Engine Packing** Plastic wrapping

#### **Dimensions TAD734GE**





Notel Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

The engine illustrated may not be entirely identical to production standard engines.

#### **Power Standards**

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528.

Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3  $\,$ 

#### **Exhaust emissions**

The engine complies with EU stage 2 emission legislation according to the Non Road Directive EU 97/68/EC.

#### **Rating Guidelines**

PRIME POWER rating corresponds to ISO Standard Power for

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

MAXIMUM STANDBY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating. 1 hp = 1 kW x 1.36

#### Information

For more technical data and information, please look in the Generating Set Engines Sales Guide.





**VOLVO** PENTA



308 kW (419 hp) at 1500 rpm, 335 kW (456 hp) at 1800 rpm, acc. ISO 3046

The TAD1341GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable Volvo inline six concept.

#### **Durability & low noise**

Designed for easy, fast and economical installation. Field tested to ensure highest standard of durability and long life. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust & noise emission

The state of the art, high-tech injection and highly efficient charge air system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1341GE is EU Stage 2 emission certified. An electronically controlled viscous fan drive is available giving substantially lower noise and fuel consumption.

#### **Easy service & maintenance**

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### **Technical description**

#### **Engine and block**

- Cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for increased piston lifetime
- Crankshaft induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and high-end bear-
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional
- Replaceable valve guides and valve seats
- Over head camshaft and four valves per cylinder



#### **Features**

- Excellent load acceptance
- Highly efficient cooling system
- Dual Speed 1500 / 1800 rpm
- FMS 2
- EU Stage 2 emission certified
- Wide range of optional equipment including visco fan.

#### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

#### Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and waterin-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch

#### Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven coolant pump with high degree of efficiency
- Electronically controlled viscous fan drive provides lower noise and fuel consumption (optional).
- Coolant filter as standard

#### Turbo charger

- Efficient and reliable turbo charger
- Electronically controlled Waste-gate
- Extra oil filter for the turbo charger

#### Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing.
- Possibility to perform a start battery test according to the NCPA requirements via CAN bus signals.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes in clear text.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors.

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تهران، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی پالایشگاه نفت یـارس، یلاک ۱۲

## TAD1341GE

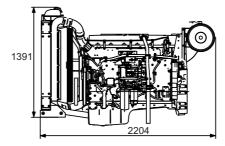
Technical Data		
General Engine designation No. of cylinders and configuration Method of operation Bore, mm (in.) Stroke, mm (in.) Displacement, I (in³) Compression ratio. Wet weight, engine only, kg (lb) Wet weight with Gen Pac, kg (lb)		in-line 64-stroke131 (5.16)158 (6.22)12.78 (780)18.1:11325 (2921)
Performance with fan, kW (hp) at:	1500 rpm	1800 rpm
Prime Power Standby Power	271 (369) 298 (405)	
Lubrication system Oil consumption, liter/h (US gal/h) a	1500 rpm	1800 rpm
Prime Power Standby Power Oil system capacity incl filters, liter.	0.04 (0.011)	0.05 (0.013) 0.05 (0.013) 36
Fuel system Specific fuel consumption at: Prime Power, g/kWh (lb/hph)	1500 rpm	1800 rpm
25 % 50 % 75 % 100 % Standby Power, g/kWh (lb/hph)	230 (0.373) 202 (0.327) 195 (0.316) 191 (0.310)	237 (0.384) 211 (0.342) 202 (0.327) 200 (0.324)
25 % 50 % 75 % 100 %	226 (0.366) 200 (0.324) 194 (0.314) 191 (0.310)	242 (0.392) 209 (0.339) 201 (0.326) 200 (0.324)
Intake and exhaust system Air consumption, m³/min (cfm) at:	1500 rpm	1800 rpm
Prime Power Standby Power Max allowable air intake restriction,	22.7 (802) 24.1 (849)	26.4 (932) 29.0 (1023)
kPa (PSI) Exhaust gas temperature after turbir °C (°F) at:		5 (0.7)
Prime Power Standby Power Max allowable back-pressure in exh	392 (738) 398 (748) aust line,	369 (696) 390 (734)
kPa (PSI) Exhaust gas flow, m³/min (cfm) at:		10 (1.5)
Prime power Standby Power	49.0 (1732) 52.0 (1839)	58.0 (2047) 61.6 (2175)
Cooling system Fan power consumption, std ratio, k	1500 rpm kW (hp)10 (14)	1 <b>800 rpm</b> 18 (24)
Cooling performance Max cooling air flow, m³/s (cfs) AOT at max cooling air flow, °C (°F)	<b>1500 rpm</b> 6.7 (237)	<b>1800 rpm</b> 8.2 (290)
Prime Power Standby Power	69 (156) 66 (151)	68 (154) 65 (149)

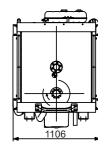
Standard equipment Engine	Engine	Gen Pac
Automatic belt tensioner		_
Lift eyelets	•	•
Flywheel	•	•
Flywheel housing with conn. acc. to SAE 1		
Flywheel for 14" flex. plate and flexible coupling	•	
Engine suspension	•	•
Fixed front suspension		
Lubrication system		
Oil dipstick		
Full-flow oil filter of spin-on type	•	•
By-pass oil filter of spin-on type	•	•
Oil cooler, side mounted	•	•
Low noise oil sump	•	•
Fuel system		
Fuel filters of disposable type		
Electronic unit injectors	•	•
Pre-filter with water separator	•	•
Intake and exhaust system		
Air filter with replaceable paper insert		
Air restriction indicator	•	•
Air cooled exhaust manifold	•	•
Connecting flange for exhaust pipe	•	•
Exhaust flange	•	•
Turbo charger, low right side	•	•
Cooling system		
Radiator incl intercooler	•1)	•
Coolant pump	•	•
Fan hub	•	•
Thrust fan	<b>●</b> 1)	•
Fan guard	_	•
Belt guard	_	•
Control system		
Engine Management System (EMS) with		
CAN-bus interface SAE J1939	•	•
Alternator		
Alternator 80 A	•	•
Starting system		
Starter motor	•	•
Connection facility for extra starter motor	•	•
Instruments and senders		
Temp and oil pressure for automatic	•	•
stop/alarm		
Other equipment		
Expandable base frame	-	•
Engine Packing		
Plastic wrapping	•	•
1)		

<sup>1)</sup> must be ordered, se order specification

For our wide range of optional equipment, please see Order speci-

#### **Dimensions TAD1341GE**





Note! Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

The engine illustrated may not be entirely identical to production standard engines.

#### Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

#### Exhaust emissions

The engine complies with EU stage 2 emission legislation according to the Non Road Directive EU 97/68/EEC. The engine also complies with TA-luft -50% exhaust emission regulations.

#### **Rating Guidelines**

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

STANDBY POWER rating corresponds to ISO Standard Fuel Stop

Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

1 hp = 1 kW x 1.36





Available later
 optional equipment or not applicable

<sup>•</sup> included in standard specification

# TAD1342GE





343 kW (466 hp) at 1500 rpm, 395 kW (537 hp) at 1800 rpm, acc. ISO 3046

The TAD1342GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable Volvo inline six concept.

#### **Durability & low noise**

Designed for easy, fast and economical installation. Field tested to ensure highest standard of durability and long life. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

## Low exhaust & noise emission

The state of the art, high-tech injection and highly efficient charge air system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1342GE is EU Stage 2 emission certified. An electronically controlled viscous fan drive is available giving substantially lower noise and fuel consumption.

#### **Easy service & maintenance**

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### **Technical description**

#### Engine and block

- Cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for increased piston lifetime
- Crankshaft induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and high-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats
- Over head camshaft and four valves per cylinder



#### **Features**

- Excellent load acceptance
- Highly efficient cooling system
- Dual Speed 1500 / 1800 rpm
- EMS 2
- EU Stage 2 emission certified
- Wide range of optional equipment including visco fan.

#### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

#### Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and waterin-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch

#### Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven coolant pump with high degree of efficiency
- Electronically controlled viscous fan drive provides lower noise and fuel consumption (optional).

#### Turbo charger

- Efficient and reliable turbo charger
- Electronically controlled Waste-gate
- Extra oil filter for the turbo charger

#### Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing.
- Possibility to perform a start battery test according to the NCPA requirements via CAN bus signals.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes in clear text.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors.

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تهران، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبــروی پالایشگاه نفت پـارس، یلاک ۱۲

## TAD1342GE

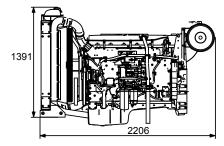
Technical Data		
General Engine designation No. of cylinders and configuration Method of operation Bore, mm (in.) Stroke, mm (in.) Displacement, I (in³) Compression ratio. Wet weight, engine only, kg (lb) Wet weight with Gen Pac, kg (lb)		in-line 6 4-stroke 131 (5.16) 158 (6.22) 12.78 (780) 18.1:1
Performance with fan, kW (hp) at:	1500 rpm	1800 rpm
Prime Power Standby Power	303 (412) 333 (453)	345 (469) 377 (513)
Lubrication system Oil consumption, liter/h (US gal/h)	1500 rpm	1800 rpm
Prime Power Standby Power Oil system capacity incl filters, liter.	0.04 (0.011) 0.04 (0.011)	0.05 (0.013)
Fuel system Specific fuel consumption at:	1500 rpm	1800 rpm
Prime Power, g/kWh (lb/hph) 25 % 50 % 75 % 100 % Standby Power, g/kWh (lb/hph)	224 (0.363) 201 (0.326) 193 (0.313) 191 (0.310)	237 (0.384) 207 (0.336) 200 (0.324) 201 (0.326)
25 % 50 % 75 % 100 %	220 (0.357) 198 (0.321) 193 (0.313) 191 (0.310)	231 (0.374) 205 (0.332) 200 (0.324) 201 (0.326)
Intake and exhaust system Air consumption, m³/min (cfm) at:	1500 rpm	1800 rpm
Prime Power Standby Power Max allowable air intake restriction,	24.6 (869) 25.9 (915)	28.7 (1014) 28.7 (1014)
kPa (PSI) Exhaust gas temperature after turbin °C (°F) at:		5 (0.7)
Prime Power Standby Power Max allowable back-pressure in exh	395 (743) 408 (766) aust line,	423 (793) 481 (898)
kPa (PSI) Exhaust gas flow, m³/min (cfm) at:		10 (1.5)
Prime power Standby Power	53.5 (1889) 57.0 (2013)	65.0 (2295) 69.5 (2454)
Cooling system Fan power consumption, std ratio, k	<b>1500 rpm</b> kW (hp)10 (14)	<b>1800 rpm</b> 18 (24)
Cooling performance AOT at max cooling air flow, °C (°F)	1500 rpm	1800 rpm
Prime Power Standby Power Max cooling air flow, m³/s (cfs)	68 (154) 65 (149) 6.7 (237)	66 (151) 61 (142) 8.2 (290)

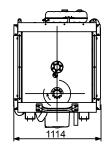
<b>.</b>		
Standard equipment	Engine	Gen Pac
Engine		
Automatic belt tensioner	•	•
Lift eyelets	•	•
Flywheel		
Flywheel housing with conn. acc. to SAE 1	•	•
Flywheel for 14" flex. plate and flexible coupling	•	•
Engine suspension		
Fixed front suspension	•	•
Lubrication system		
Oil dipstick	•	•
Full-flow oil filter of spin-on type	•	•
By-pass oil filter of spin-on type	•	•
Oil cooler, side mounted	•	•
Low noise oil sump	•	•
Fuel system		
Fuel filters of disposable type	•	•
Electronic unit injectors	•	•
Pre-filter with water separator	•	•
Intake and exhaust system		
Air filter with replaceable paper insert	•	•
Air restriction indicator	•	•
Air cooled exhaust manifold	•	•
Connecting flange for exhaust pipe	•	•
Exhaust flange	•	•
Turbo charger, low right side	•	•
Cooling system		
Radiator incl intercooler	_	•
Coolant pump	•	•
Fan hub	•	•
Pusher fan	_	•
Fan guard	_	•
Belt guard	_	•
Control system		
Engine Management System (EMS) with		
CAN-bus interface SAE J1939	•	•
Alternator		
Alternator 80 A	•	•
Starting system		
Starter motor	•	
Connection facility for extra starter motor	•	•
Instruments and senders		
Temp and oil pressure for automatic		
stop/alarm	•	•
Other equipment		
Expandable base frame		_
Engine Packing	-	•
Plastic wrapping	_	
i lastic wrapping	•	•

<sup>1)</sup> must be ordered, se order specification

For our wide range of optional equipment, please see Order speci-

#### **Dimensions TAD1342GE**





Note! Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

The engine illustrated may not be entirely identical to production standard engines.

#### Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

#### Exhaust emissions

The engine complies with EU stage 2 emission legislation according to the Non Road Directive EU 97/68/EEC. The engine also complies with TA-luft -50% exhaust emission regulations.

#### **Rating Guidelines**

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of com-

ar variable load to all ultimited fulfilled in flows instead of com-mercially purchased power. A10 % overload capability for govering purpose is available for this rating. STANDBY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

1 hp = 1 kW x 1.36





<sup>2)</sup> Available later

<sup>-</sup> optional equipment or not applicable

<sup>•</sup> included in standard specification

# TAD1343GE





366 kW (498 hp) at 1500 rpm, 406 kW (552 hp) at 1800 rpm, acc. ISO 3046

The TAD1343GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable Volvo inline six concept.

#### **Durability & low noise**

Designed for easy, fast and economical installation. Field tested to ensure highest standard of durability and long life. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

## Low exhaust & noise emission

The state of the art, high-tech injection and highly efficient charge air system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1343GE is EU Stage 2 emission certified. An electronically controlled viscous fan drive is available giving substantially lower noise and fuel consumption.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### **Technical description**

#### Engine and block

- Cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for increased piston lifetime
- Crankshaft induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and high-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats
- Over head camshaft and four valves per cylinder



#### **Features**

- Excellent load acceptance
- Highly efficient cooling system
- Dual Speed 1500 / 1800 rpm
- EMS 2
- EU Stage 2 emission certified
- Wide range of optional equipment including visco fan.

#### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

#### Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and waterin-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch

#### Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven coolant pump with high degree of efficiency
- Electronically controlled viscous fan drive provides lower noise and fuel consumption (optional).

#### Turbo charger

- Efficient and reliable turbo charger
- Electronically controlled Waste-gate
- Extra oil filter for the turbo charger

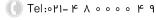
#### Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing.
- Possibility to perform a start battery test according to the NCPA requirements via CAN bus signals.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes in clear text.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors.

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تهران، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی یالایشگاه نفت یـارس، یلاک ۱۲

## TAD1343GE

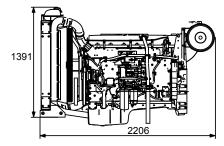
Technical Data		
Reneral  Rose designation  No. of cylinders and configuration  Method of operation  Bore, mm (in.)  Stroke, mm (in.)  Displacement, I (in <sup>3</sup> )  Compression ratio  Wet weight, engine only, kg (lb)  Wet weight with Gen Pac, kg (lb)		in-line 64-stroke131 (5.16)158 (6.22)12.78 (780)18.1:11325 (2921)
Performance with fan, kW (hp) at:	1500 rpm	1800 rpm
Prime Power Standby Power	325 (442) 356 (484)	353 (480) 388 (528)
Lubrication system Oil consumption, liter/h (US gal/h)	1500 rpm	1800 rpm
Prime Power Standby Power Oil system capacity incl filters, liter.	0.04 (0.011) 0.04 (0.011)	0.05 (0.013) 0.05 (0.013) 36
Fuel system Specific fuel consumption at:	1500 rpm	1800 rpm
Prime Power, g/kWh (lb/hph) 25 % 50 % 75 % 100 % Standby Power, g/kWh (lb/hph)	222 (0.360) 200 (0.324) 193 (0.313) 192 (0.311)	236 (0.383) 206 (0.334) 200 (0.324) 200 (0.324)
25 % 50 % 75 % 100 %	218 (0.353) 198 (0.321) 192 (0.311) 194 (0.314)	230 (0.373) 204 (0.331) 200 (0.324) 201 (0.326)
Intake and exhaust system Air consumption, m³/min (cfm) at:	1500 rpm	1800 rpm
Prime Power Standby Power Max allowable air intake restriction,	26 (918) 27 (954)	28 (989) 28 (989)
kPa (PSI) Exhaust gas temperature after turbin °C (°F) at:		5 (0.7)
Prime Power Standby Power Max allowable back-pressure in exh	400 (752) 420 (788) aust line,	446 (835) 498 (928)
kPa (PSI) Exhaust gas flow, m³/min (cfm) at:		10 (1.5)
Prime power Standby Power	56 (1978) 60 (2119)	66 (2331) 71 (2507)
Cooling system Fan power consumption, std ratio, k	<b>1500 rpm</b> kW (hp)10 (14)	<b>1800 rpm</b> 18 (24)
Cooling performance AOT at max cooling air flow, °C (°F)	1500 rpm	1800 rpm
Prime Power Standby Power Max cooling air flow, m³/s (cfs)	65 (149) 61 (142) 6.8 (240)	66 (151) 63 (145) 8.3 (293)

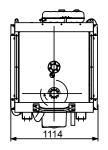
Standard equipment	Engine	Gen Pac
Automatic belt tensioner		
Lift eyelets	•	•
Flywheel	•	•
Flywheel housing with conn. acc. to SAE 1	_	_
Flywheel for 14" flex. plate and flexible coupling	•	•
Engine suspension	-	-
Fixed front suspension		•
Lubrication system		
Oil dipstick	•	•
Full-flow oil filter of spin-on type	•	•
By-pass oil filter of spin-on type	•	•
Oil cooler, side mounted	•	•
Low noise oil sump	•	•
Fuel system		
Fuel filters of disposable type	•	•
Electronic unit injectors	•	•
Pre-filter with water separator	•	•
Intake and exhaust system		
Air filter with replaceable paper insert	•	•
Air restriction indicator	•	•
Air cooled exhaust manifold	•	•
Connecting flange for exhaust pipe	•	•
Exhaust flange	•	•
Turbo charger, low right side	•	•
Cooling system		
Radiator incl intercooler	-	•
Coolant pump	•	•
Fan hub	•	•
Pusher fan	-	•
Fan guard	-	•
Belt guard	-	•
Control system		
Engine Management System (EMS) with CAN-bus interface SAE J1939		
	•	•
Alternator		
Alternator 80 A	•	•
Starting system		
Starter motor	•	•
Connection facility for extra starter motor	•	•
Instruments and senders		
Temp and oil pressure for automatic	•	•
stop/alarm		
Other equipment		
Expandable base frame Engine Packing	_	•
Plastic wrapping	_	_
ι ιαστιο νταρριτία	•	•

<sup>1)</sup> must be ordered, se order specification

For our wide range of optional equipment, please see Order speci-

#### **Dimensions TAD1343GE**





Note! Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

The engine illustrated may not be entirely identical to production standard engines.

#### Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

#### Exhaust emissions

The engine complies with EU stage 2 emission legislation according to the Non Road Directive EU 97/68/EEC. The engine also complies with TA-luft -50% exhaust emission regulations.

#### **Rating Guidelines**

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of com-

ar variable load to all ultimited fulfilled in flows instead of com-mercially purchased power. A10 % overload capability for govering purpose is available for this rating. STANDBY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

1 hp = 1 kW x 1.36





<sup>2)</sup> Available later

<sup>-</sup> optional equipment or not applicable

<sup>•</sup> included in standard specification

# TAD1344GE





399 kW (543 hp) at 1500 rpm, 449 kW (611 hp) at 1800 rpm, acc. ISO 3046

The TAD1344GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable Volvo inline six concept.

#### **Durability & low noise**

Designed for easy, fast and economical installation. Field tested to ensure highest standard of durability and long life. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

## Low exhaust & noise emission

The state of the art, high-tech injection and highly efficient charge air system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1344GE is EU Stage 2 emission certified. An electronically controlled viscous fan drive is available giving substantially lower noise and fuel consumption.

#### **Easy service & maintenance**

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### **Technical description**

#### Engine and block

- Cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for increased piston lifetime
- Crankshaft induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and high-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats
- Over head camshaft and four valves per cylinder



#### **Features**

- Excellent load acceptance
- Highly efficient cooling system
- Dual Speed 1500 / 1800 rpm
- EMS 2
- EU Stage 2 emission certified
- Wide range of optional equipment including visco fan.

#### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

#### Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and waterin-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch

#### Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven coolant pump with high degree of efficiency
- Electronically controlled viscous fan drive provides lower noise and fuel consumption (optional).

#### Turbo charger

- Efficient and reliable turbo charger
- Electronically controlled Waste-gate
- Extra oil filter for the turbo charger

#### Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing.
- Possibility to perform a start battery test according to the NCPA requirements via CAN bus signals.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes in clear text.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors.

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تهران، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی پالایشگاه نفت پارس، پلاک ۱۲

## TAD1344GE

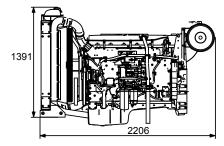
Technical Data General Engine designation		in-line 64-stroke131 (5.16)158 (6.22)12.78 (780)18.1:1
Performance with fan, kW (hp) at:	1500 rpm	1800 rpm
Prime Power	354 (481) 389 (529)	392 (533)
Standby Power	389 (529)	431 (586)
Lubrication system Oil consumption, liter/h (US gal/h) a	1500 rpm	1800 rpm
Prime Power	0.04 (0.011)	0.05 (0.013)
Standby Power Oil system capacity incl filters, liter.	0.04 (0.011)	0.05 (0.013)
Fuel system Specific fuel consumption at:	1500 rpm	1800 rpm
Prime Power, g/kWh (lb/hph) 25 % 50 % 75 % 100 % Standby Power, g/kWh (lb/hph)	219 (0.355) 200 (0.324) 197 (0.319) 194 (0.314)	229 (0.371) 205 (0.332) 200 (0.324) 201 (0.326)
25 % 50 % 75 % 100 %	215 (0.349) 199 (0.323) 198 (0.321) 195 (0.316)	225 (0.365) 204 (0.331) 201 (0.326) 202 (0.327)
Intake and exhaust system	1500 rpm	1800 rpm
Air consumption, m³/min (cfm) at: Prime Power Standby Power Max allowable air intake restriction,	27 (954) 28 (989)	33 (1165) 33 (1165)
kPa (PSI) Exhaust gas temperature after turbin		5 (0.7)
°C (°F) at: Prime Power Standby Power Max allowable back-pressure in exh	440 (824) 465 (869) aust line,	440 (824) 490 (914)
kPa (PSI)		10 (1.5)
Exhaust gas flow, m³/min (cfm) at: Prime power Standby Power	63.5 (2243) 67.5 (2384)	77.0 (2719) 82.0 (2896)
Cooling system Fan power consumption, std ratio, k	<b>1500 rpm</b> kW (hp)10 (14)	<b>1800 rpm</b> 18 (24)
Cooling performance	1500 rpm	1800 rpm
AOT at max cooling air flow, °C (°F) Prime Power Standby Power Max cooling air flow, m³/s (cfs)	63 (145) 59 (138) 6.5 (230)	63 (145) 60 (140) 8.1 (286)

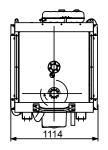
Standard equipment	Engine	Gen Pac
Automatic belt tensioner		
Lift eyelets		•
Flywheel		
Flywheel housing with conn. acc. to SAE 1	•	•
Flywheel for 14" flex. plate and flexible coupling	•	•
Engine suspension		
Fixed front suspension	•	•
Lubrication system		
Oil dipstick	•	•
Full-flow oil filter of spin-on type	•	•
By-pass oil filter of spin-on type	•	•
Oil cooler, side mounted	•	•
Low noise oil sump	•	•
Fuel system		
Fuel filters of disposable type	•	•
Electronic unit injectors	•	•
Pre-filter with water separator	•	•
Intake and exhaust system		
Air filter with replaceable paper insert	•	•
Air restriction indicator	•	•
Air cooled exhaust manifold	•	•
Connecting flange for exhaust pipe	•	•
Exhaust flange	•	•
Turbo charger, low right side	•	•
Cooling system		
Radiator incl intercooler	-	•
Coolant pump	•	•
Fan hub	•	•
Pusher fan	_	•
Fan guard	_	•
Belt guard	_	•
Control system		
Engine Management System (EMS) with CAN-bus interface SAE J1939		
Alternator	•	•
Alternator Alternator 80 A	_	_
Starting system	•	•
Starter motor	_	_
Connection facility for extra starter motor	•	•
Instruments and senders	•	•
Temp and oil pressure for automatic		•
stop/alarm	•	•
Other equipment		
Expandable base frame	_	•
Engine Packing	_	ū
Plastic wrapping	•	•
1)		

<sup>1)</sup> must be ordered, se order specification

For our wide range of optional equipment, please see Order speci-

#### **Dimensions TAD1344GE**





Note! Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

The engine illustrated may not be entirely identical to production standard engines.

#### Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

#### Exhaust emissions

The engine complies with EU stage 2 emission legislation according to the Non Road Directive EU 97/68/EEC. The engine also complies with TA-luft -50% exhaust emission regulations.

#### **Rating Guidelines**

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

STANDBY POWER rating corresponds to ISO Standard Fuel Stop

Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

1 hp = 1 kW x 1.36





<sup>2)</sup> Available later

<sup>-</sup> optional equipment or not applicable

<sup>•</sup> included in standard specification

# **TAD1345GE**

VOLVO PENTA



441 kW (600 hp) at 1500 rpm, 449 kW (611 hp) at 1800 rpm, acc. ISO 3046

The TAD1345GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable Volvo inline six concept.

#### **Durability & low noise**

Designed for easy, fast and economical installation. Field tested to ensure highest standard of durability and long life. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

## Low exhaust & noise emission

The state of the art, high-tech injection and highly efficient charge air system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1345GE is EU Stage 2 emission certified. An electronically controlled viscous fan drive is available giving substantially lower noise and fuel consumption.

#### **Easy service & maintenance**

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### **Technical description**

#### Engine and block

- Cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for increased piston lifetime
- Crankshaft induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and high-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats
- Over head camshaft and four valves per cylinder



#### **Features**

- High power density
- Highly efficient cooling system
- Dual Speed 1500 / 1800 rpm
- EMS 2
- EU Stage 2 emission certified
- Wide range of optional equipment including visco fan.

#### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

#### Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and waterin-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch

#### Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven coolant pump with high degree of efficiency
- Electronically controlled viscous fan drive provides lower noise and fuel consumption (optional).

#### Turbo charger

- Efficient and reliable turbo charger
- Electronically controlled Waste-gate
- Extra oil filter for the turbo charger

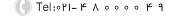
#### Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing.
- Possibility to perform a start battery test according to the NCPA requirements via CAN bus signals.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes in clear text.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors.

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تهران، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی یالایشگاه نفت یـارس، یلاک ۱۲

## TAD1345GE

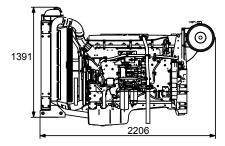
Technical Data General Engine designation		in-line 64-stroke131 (5.16)158 (6.22)12.78 (780)18.1:11325 (2921)
Performance with fan, kW (hp) at:	1500 rpm	1800 rpm
Prime Power Standby Power	388 (528) 431 (586)	392 (533) 431 (586)
Lubrication system Oil consumption, liter/h (US gal/h)	1500 rpm	1800 rpm
Prime Power Standby Power Oil system capacity incl filters, liter.	0.04 (0.011) 0.04 (0.011)	0.05 (0.013) 0.05 (0.013) 36
Fuel system Specific fuel consumption at:	1500 rpm	1800 rpm
Prime Power, g/kWh (lb/hph) 25 % 50 % 75 % 100 % Standby Power, g/kWh (lb/hph) 25 % 50 % 75 % 100 %	217 (0.352) 199 (0.323) 197 (0.319) 196 (0.318) 211 (0.342) 198 (0.321) 197 (0.319) 196 (0.318)	229 (0.371) 205 (0.332) 200 (0.324) 201 (0.326) 225 (0.365) 204 (0.331) 201 (0.326) 202 (0.327)
Intake and exhaust system Air consumption, m³/min (cfm) at:	1500 rpm	1800 rpm
Prime Power Standby Power Max allowable air intake restriction,	26.8 (946) 27.6 (975)	33.0 (1165) 33.0 (1165)
kPa (PSI) Exhaust gas temperature after turbin		5 (0.7)
°C (°F) at: Prime Power Standby Power Max allowable back-pressure in exh		
kPa (PSI) Exhaust gas flow, m³/min (cfm) at: Prime power	56.8 (2006) 58.3 (2059)	
Standby Power		
Cooling system Fan power consumption, std ratio, k	<b>1500 rpm</b> kW (hp)10 (14)	<b>1800 rpm</b> 18 (24)
Cooling system AOT at max cooling air flow, °C (°F)	1500 rpm	1800 rpm
Prime Power Standby Power Max cooling air flow, m³/s (cfs)	60 (140) 56 (133) 6.7 (237)	63 (145) 60 (140) 8.2 (290)

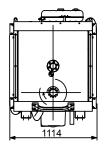
Standard equipment	Engine	Gen Pac
Automatic belt tensioner		_
Lift eyelets		
Flywheel	-	-
Flywheel housing with conn. acc. to SAE 1		•
Flywheel for 14" flex. plate and flexible coupling	•	•
Engine suspension		
Fixed front suspension		•
Lubrication system		
Oil dipstick	•	•
Full-flow oil filter of spin-on type	•	•
By-pass oil filter of spin-on type	•	•
Oil cooler, side mounted	•	•
Low noise oil sump	•	•
Fuel system '		
Fuel filters of disposable type	•	•
Electronic unit injectors	•	•
Pre-filter with water separator	•	•
Intake and exhaust system		
Air filter with replaceable paper insert	•	•
Air restriction indicator	•	•
Air cooled exhaust manifold	•	•
Connecting flange for exhaust pipe	•	•
Exhaust flange	•	•
Turbo charger, low right side	•	•
Cooling system		
Radiator incl intercooler	-	•
Coolant pump	•	•
Fan hub	•	•
Pusher fan	-	•
Fan guard	-	•
Belt guard	-	•
Control system		
Engine Management System (EMS) with CAN-bus interface SAE J1939		
	•	•
Alternator		
Alternator 80 A	•	•
Starting system		
Starter motor	•	•
Connection facility for extra starter motor Instruments and senders	•	•
Temp and oil pressure for automatic stop/alarm	•	•
Other equipment		
Expandable base frame		_
Engine Packing	_	•
Plastic wrapping		_
i lastic mapping	•	•

<sup>1)</sup> must be ordered, se order specification

For our wide range of optional equipment, please see Order speci-

#### **Dimensions TAD1345GE**





Note! Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

The engine illustrated may not be entirely identical to production standard engines.

#### Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

#### Exhaust emissions

The engine complies with EU stage 2 emission legislation according to the Non Road Directive EU 97/68/EEC. The engine also complies with TA-luft -50% exhaust emission regulations.

#### **Rating Guidelines**

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

STANDBY POWER rating corresponds to ISO Standard Fuel Stop

Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

1 hp = 1 kW x 1.36





<sup>2)</sup> Available later

<sup>-</sup> optional equipment or not applicable

<sup>•</sup> included in standard specification

# TAD1641GE



VOLVO PENTA

473kW (643 hp) at 1500 rpm, 546 kW (743 hp) at 1800 rpm, acc. to ISO 3046

The TAD1641GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable in-line six design.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1641GE complies with EU Stage 2 exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### Technical description

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces without the block being unnecessary heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low thermal load on pistons and reduced ring temperature
- Tapered connecting rods to reduce risk of piston cracking
- Crankshaft induction hardened bearing surfaces and fillets with seven main bearings for moderate load on main and big-end bearings
- Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration damper
- Replaceable valve guides and valve seats
- Over head camshaft and four valves per cylinder equipped with camshaft damper to reduce noise and vibrations.

#### **Lubrication system**

- Full flow oil cooler
- Full flow disposable spin-on oil filters, for extra high filtration
- The lubricating oil level can be measured during operation (Standard dipstick only)
- Gear type lubricating oil pump, gear driven by the transmission



#### **Features**

- Maintained performance, air temp 40°C
- Tropical cooling system (55°C)
- Fully electronic with Volvo Penta EMS 2
- Dual frequency switch (between 1500 rpm and 1800 rpm)
- High power density
- Emission compliant
- Low noise levels
- Gen Pac configuration

#### Fuel system

- Self de-aerating system. When replacing filters all fuel stays in the engine.
- Non-return fuel valve
- Electronic unit injectors
- Fuel prefilter with water separator and water-in-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch
- Fuel shut-off valve, electrically operated

#### Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven, maintenance-free coolant pump with high degree of efficiency
- Coolant filter as standard

#### Turbo charger

- Efficient and reliable turbo charger
- Extra oil filter for the turbo charger

#### Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes in clear text.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors. Crank case pressure, piston cooling pressure, oil level and air filter pressure drop sensors.
- Alternator 24V / 80A

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تهران، کیلومتر۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی یالایشگاه نفت یـارس، یلاک ۱۲

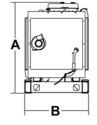
## TAD1641GE

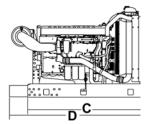
Technical Data General		
Engine designation		TAD1641GE
No. of cylinders and configuration Method of operation		
Bore, mm (in.)		144 (5.67)
Stroke, mm (in.)		165 (6.50)
Displacement, Í (in³) Compression ratio		16.12 (983.7)
Dry weight, kg (lb)		1480 (3263)
Dry weight with Gen Pac, kg (lb)		1910 (4211)
Wet weight, kg (lb)		2020 (4453)
3 ( )		,
Performance	1500 rpm	1800 rpm
with fan, kW (hp) at: Prime Power	430 (585)	485 (660)
Max Standby Power	473 (643)	
Lubrication system	1500 rpm	
Oil consumption, liter/h (US gal/h) at		0.44 (0.000)
Prime Power Max Standby Power	0.10 (0.026) 0.10 (0.026)	
Oil system capacity incl filters, liter	0.10 (0.020)	42
Fuel system Specific fuel consumption at:	1500 rpm	1800 rpm
Prime Power, g/kWh (lb/hph)		
25 %	223 (0.361)	232 (0.376)
50 %	201 (0.326)	202 (0.327) 197 (0.319)
75 % 100 %	196 (0.318) 198 (0.321)	200 (0.324)
Max Standby Power, g/kWh (lb/hph)		200 (0.02.)
25 %	218 (0.353)	228 (0.370)
50 % 75 %	199 (0.323) 195 (0.316)	201 (0.326) 197 (0.319)
100 %	198 (0.321)	205 (0.332)
	4500	4000
Intake and exhaust system Air consumption, m³/min (cfm) at:	1500 rpm	1800 rpm
Prime Power	32 (1130)	42 (1483)
Max Standby Power	35 (1236)	45 (1589)
Max allowable air intake restriction, kPa (In wc)	5 (20.1)	5 (20.1)
Heat rejection to exhaust, kW (BTU/		0 (20.1)
Prime Power	326 (18539)	
Max Standby Power	356 (20245)	442 (25136)
Exhaust gas temperature after turbing °C (°F) at:	€,	
Prime Power	475 (887)	435 (815)
Max Standby Power	490 (914)	470 (878)
Max allowable back-pressure in exha kPa (In wc)	10 (40.2)	10 (40.2)
Exhaust gas flow, m³/min (cfm) at:	, , , , , , , ,	( ,
Prime power	79.0 (2790)	97.0 (3426)
Max Standby Power	84.9 (2998)	106.6 (3765)
Cooling system Heat rejection radiation from engine,	1500 rpm	1800 rpm
kW (BTU/min) at:		
Prime Power	30 (1706)	32 (1820)
Max Standby Power Heat rejection to coolant kW (BTU/n	34 (1934) nin) at:	33 (1877)
Prime Power	172 (9781)	185 (10521)
Max Standby Power	176 (10009)	199 (11317)
Fan power consumption, kW (hp)	11 (15)	19 (26)

Standard equipment	Engine	Gen Pac
Engine Automatic belt tensioner		_
Lift eyelets	•	
Flywheel		
Flywheel housing with conn. acc. to SAE 1		
Flywheel for 14" flex. plate and flexible coupling		
Vibration dampers		
Engine suspension		
Fixed front suspension		
Lubrication system		
Oil dipstick		•
Full-flow oil filter of spin-on type		•
By-pass oil filter of spin-on type		•
Oil cooler, side mounted		•
Low noise oil sump		•
Fuel system		
Fuel filters of disposable type		•
Electronic unit injectors		•
Pre-filter with water separator		
Intake and exhaust system		
Air filter with replaceable paper insert		•
Air restriction indicator		•
Air cooled exhaust manifold		•
Connecting flange for exhaust pipe		•
Exhaust flange with v-clamp		•
Turbo charger, low right side		•
Cooling system		
Tropical radiator incl intercooler	•1)	•
Belt driven coolant pump	•	•
Fan hub		•
Thrust fan	•1)	•
Fan guard		•
Belt guard	_	•
Control system		
Engine Management System (EMS) with		
CAN-bus interface SAE J1939	•	•
CIU, Control Interface Unit	_	_
Alternator		
Alternator 80A / 24V	•	•
Starting system		
Starter motor, 7.0kW, 24V	•	•
Connection facility for extra starter motor	•	•
Instruments and senders		
Temp and oil pressure for automatic	•	•
stop/alarm 103°C		
Other equipment		
Expandable base frame	_	•
Engine Packing		
Diagtic umanning		

<sup>1)</sup> must be ordered, se order specification

Plastic wrapping





 $A^* = 1587 \text{ mm} / 62.5 \text{ in}$  $B^* = 1120 \text{ mm} / 44.1 \text{ in}$ 

 $C^* = 1976 \text{ mm} / 77.8 \text{ in}$ 

D = 2296 mm / 90.5 in (During transport)

D = Max 3311 mm / 130.5 in

\* Including radiator and intercooler

#### Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

Note! Not all models, standard equipment and accessories are available in all countries.

All specifications are subject to change without notice.

The engine illustrated may not be entirely identical to production standard engines.

#### Exhaust emissions

The engine complies with EU stage 2 emission legislation according to the Non Road Directive EU 97/68/EEC. The engine also complies with TA-luft -50% exhaust emission regulations.

#### **Rating Guidelines**

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

MAXIMUM STANDBY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

1 hp = 1 kW x 1.36

#### Information

For more technical data and information, please look in the Generating Set Engines Sales Guide.





<sup>-</sup> optional equipment or not applicable

<sup>•</sup> included in standard specification

# TAD1642GE





536 kW (729 hp) at 1500 rpm, 585 kW (796 hp) at 1800 rpm, acc. ISO 3046

The TAD1642GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable in-line six design.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1642GE complies with EU Stage 2 exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### **Technical description**

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for reduce risk of piston cracking
- Crankshaft induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and high-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats
- Over head camshaft and four valves per cylinder

#### Lubrication system

Full flow oil cooler



#### **Features**

- Maintained performance, air temp 40°C
- Tropical cooling system (55°C)
- Fully electronic with Volvo Penta EMS 2
- Dual frequency switch (between 1500 rpm and 1800 rpm)
- High power density
- Emission compliant
- Low noise levels
- Gen Pac configuration
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

#### Fuel system

- Non-return fuel valve
- Electronic unit injectors
- Fuel prefilter with water separator and water-in-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch
- Fuel shut-off valve, electrically operated

#### Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Gear driven, maintenance-free coolant pump with high degree of efficiency
- Coolant filter as standard

#### Turbo charger

- Efficient and reliable turbo charger
- Extra oil filter for the turbo charger

#### **Electrical system**

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes in clear text.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors.

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تهران، کیلومتر۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی پالایشگاه نفت پارس، پلاک ۱۲

## TAD1642GE

Technical Data General		TAD40400F
Engine designation No. of cylinders and configuration		in-line 6
Method of operation		4-stroke
Bore, mm (in.)		144 (5.67)
Stroke, mm (in.) Displacement, I (in <sup>3</sup> )		165 (6.50)
Compression ratio		
Dry weight, kg (lb)		1480 (3263)
Dry weight with Gen Pac, kg (lb) Wet weight, kg (lb)		1910 (4211)
Wet weight with Gen Pac, kg (lb)		2020 (4453)
Performance with fan, kW (hp) at:	1500 rpm	1800 rpm
Prime Power	485 (660)	
Max Standby Power	536 (729)	
Lubrication system Oil consumption, liter/h (US gal/h) at	1500 rpm	
Prime Power	0.10 (0.026)	
Max Standby Power Oil system capacity incl filters, liter	0.11 (0.029)	
Fuel system	1500 rpm	1800 rpm
Specific fuel consumption at: Prime Power, g/kWh (lb/hph)		
25 %	218 (0.353)	229 (0.371)
50 %	201 (0.326)	• • • • • • • • • • • • • • • • • • • •
75 % 100 %	195 (0.316) 200 (0.324)	
Max Standby Power, g/kWh (lb/hph)	200 (0.324)	200 (0.334)
25 %	213 (0.345)	222 (0.360)
50 %	197 (0.319)	
75 % 100 %	195 (0.316) 202 (0.327)	1 1
Intake and exhaust system	1500 rpm	1800 rpm
Air consumption, m³/min (cfm) at:	27 (1207)	44 (1554)
Prime Power Max Standby Power	37 (1307) 39 (1377)	44 (1554) 46 (1624)
Max allowable air intake restriction,	(,	(
kPa (In wc) Heat rejection to exhaust, kW (BTU/r	5 (20.1) min) at:	5 (20.1)
Prime Power	375 (21326)	
Exhaust gas temperature after turbine	426 (24226) e,	500 (28435)
°C (°F) at: Prime Power	480 (896)	455 (851)
Max Standby Power	500 (932)	505 (941)
Max allowable back-pressure in exhaukPa (In wc)	ust line, 10 (40.2)	10 (40.2)
Exhaust gas flow, m³/min (cfm) at:	00 0 (2179)	105 (2700)
Prime power Max Standby Power	90.0 (3178) 98.0 (3461)	105 (3708) 115 (4061)
Cooling system Heat rejection radiation from engine,	1500 rpm	1800 rpm
kW (BTU/min) at: Prime Power	31 (1763)	33 (1877)
Max Standby Power	32 (1820)	34 (1934)
Heat rejection to coolant kW (BTU/m		100 (11015)
Prime Power Max Standby Power	184 (10464) 190 (10805)	199 (11317) 214 (12170)
Fan power consumption, kW (hp)	11 (15)	19 (26)

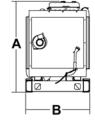
Standard equipment	Engine	Gen Pac
Engine		
Automatic belt tensioner	•	•
Lift eyelets	•	•
Flywheel		
Flywheel housing with conn. acc. to SAE 1	•	•
Flywheel for 14" flex. plate and flexible coupling	•	•
Vibration dampers	•	•
Engine suspension		
Fixed front suspension	•	•
Lubrication system		
Oil dipstick	•	•
Full-flow oil filter of spin-on type	•	•
By-pass oil filter of spin-on type	•	•
Oil cooler, side mounted	•	•
Low noise oil sump	•	•
Fuel system		
Fuel filters of disposable type	•	•
Electronic unit injectors	•	•
Pre-filter with water separator	•	•
Intake and exhaust system		
Air filter with replaceable paper insert	•	•
Air restriction indicator	•	•
Air cooled exhaust manifold	•	•
Connecting flange for exhaust pipe	•	•
Exhaust flange with v-clamp	•	•
Turbo charger, low right side	•	•
Cooling system	4.	
Tropical radiator incl intercooler	•1)	•
Gear driven coolant pump	•	•
Fan hub	•	•
Thrust fan	•1)	•
Fan guard	_	•
Belt guard	-	•
Control system		
Engine Management System (EMS) with		
CAN-bus interface SAE J1939	•	•
CIU, Control Interface Unit	-	_
Alternator		
Alternator 60A / 24 V	•	•
Starting system		
Starter motor, 7.0kW, 24 V	•	•
Connection facility for extra starter motor	•	•
Instruments and senders		
Temp and oil pressure for automatic	•	•
stop/alarm 103°C		
Other equipment		
Expandable base frame	_	•
Engine Packing		
Plactic worming		

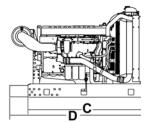
1) must be ordered, se order specification

- optional equipment or not applicable

included in standard specification

Plastic warpping





 $A^* = 1587 \text{ mm} / 62.5 \text{ in}$  $B^* = 1120 \text{ mm} / 44.1 \text{ in}$  $C^* = 1976 \text{ mm} / 77.8 \text{ in}$ 

D = 2296 mm / 90.5 in (During transport)

D = Max 3311 mm / 130.5 in

Including radiator and intercooler

#### The engine illustrated may not be entirely identical to production standard engines. Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

Notel Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

#### Exhaust emissions

The engine complies with EU stage 2 emission legislation according to the Non Road Directive EU 97/68/EEC. The engine also complies with TA-luft -50% exhaust emission regulations.

#### **Rating Guidelines**

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

MAXIMUM STANDBY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

1 hp = 1 kW x 1.36

#### Information

For more technical data and information, please look in the Generating Set Engines Sales Guide.





# **TWD1643GE**



VOLVO PENTA

613 kW (834 hp) at 1500 rpm, 674 kW (917 hp) at 1800 rpm, acc. to ISO 3046

The TWD1643GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable in-line six design.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TWD1643GE is certified for EPA Tier 2. An additional feature is that TWD1643GE fulfils EU Stage 2 exhaust emission levels.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### **Technical description**

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for reduce risk of piston cracking
- Crankshaft induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and high-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats
- Over head camshaft and four valves per cylinder

#### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation



#### **Features**

- Cooling system (55°C)
- Fully electronic with Volvo Penta EMS 2
- Dual frequency switch (between 1500 rpm and 1800 rpm)
- High power density
- Emission compliant
- Low noise levels
- Low fuel consumption
- Gen Pac configuration
- Compact design for the power class
- Gear type lubricating oil pump, gear driven by the transmission

#### Fuel system

- Non-return fuel valve
- Electronic unit injectors
- Fuel prefilter with water separator and waterin-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch
- Fuel shut-off valve

#### Cooling system

- TWD-cooling system with optimized priority and cold start valves
- Two water cooled charge air coolers
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven, maintenance-free coolant pump with high degree of efficiency

#### Turbo charger

 Efficient and reliable dual stage turbo chargers

- Intermediate charge air coolers for both turbo chargers
- Waste gate system for the high pressure turbo charger

#### **Electrical system**

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Display Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes in clear text.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, exhaust temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors.

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تهران، کیلومتر۲۱ بزرگراه لشگری (جاده مخصوص کرج)

## TWD1643GE

Technical Data General Engine designation No. of cylinders and configuration Method of operation Bore, mm (in.)		in-line 6 4-stroke 144 (5.67) 165 (6.50)
Displacement, I (in³)		16.5:1 1700 (3748) 2200 (4850)
Performance with fan, kW (hp) at:	1500 rpm	1800 rpm
Prime Power Max Standby Power	536 (729) 596 (811)	
Lubrication system Oil consumption, liter/h (US gal/h) at	1500 rpm	1800 rpm
Prime Power Max Standby Power Oil system capacity incl filters, liter	0.10 (0.026)	0.10 (0.026) 0.11 (0.039) 48
Fuel system Specific fuel consumption at: Prime Power, g/kWh (lb/hph)	1500 rpm	1800 rpm
25 % 50 % 75 % 100 % Max Standby Power, g/kWh (lb/hph)	215 (0.349) 196 (0.318) 196 (0.318) 199 (0.323)	197 (0.319)
25 % 50 % 75 % 100 %	210 (0.340) 195 (0.316) 196 (0.318) 200 (0.324)	200 (0.324) 198 (0.321)
Intake and exhaust system Air consumption, m³/min (cfm) at:	1500 rpm	1800 rpm
Prime Power Max Standby Power Max allowable air intake restriction,	44 (1541) 47 (1658)	53 (1874) 55 (1937)
kPa (PSI) Heat rejection to exhaust, kW (BTU/r	5 (0.7)	5 (0.7)
Prime Power	415 (23601) 463 (26330)	472 (26842) 530 (30141)
Prime Power Max Standby Power	450 (842) 463 (865)	422 (792) 461 (862)
Max allowable back-pressure in exha kPa (PSI)	10 (1.5)	10 (1.5)

101.6 (3586)

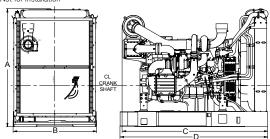
111.8 (3949)

Standard equipment	Engine	Gen Pac
Engine Automatic belt tensioner		
	•	•
Lift eyelets Flywheel	•	•
Flywheel housing with conn. acc. to SAE 1		_
Flywheel for 14" flex. plate and flexible coupling		-
Vibration dampers	•	
Engine suspension		
Fixed front suspension		•
Lubrication system		
Oil dipstick		
Full-flow oil filter of spin-on type		•
By-pass oil filter of spin-on type		•
Oil cooler, side mounted		•
Low noise oil sump		•
Fuel system		
Fuel filters of spin-on type	•	•
Electronic unit injectors	•	•
Pre-filter with water separator	•	•
Intake and exhaust system		
Air filter without rain cover	•	•
Air restriction indicator	•	•
Air cooled exhaust manifold	•	•
Connecting flange for exhaust pipe	•	•
Exhaust flange with v-clamp	•	•
Turbo chargers, dual stage, right side	•	•
Cooling system		
TWD-cooling system	•	•
Belt driven driven coolant pump	•	•
Fan hub	•	•
Pusher fan	-	•
Fan guard	-	•
Belt guard	-	•
Control system		
Engine Management System (EMS) with		
CAN-bus interface SAE J1939	•	•
CIU, Control Interface Unit	-	-
DCU, Display Control Unit	-	-
Alternator		
Alternator 80A / 24 V	•	•
Starting system		
Starter motor, 7.0kW, 24 V	•	•
Instruments and senders		
Temp. and pressure for automatic stop/alarm	•	•
Other equipment		
Expandable base frame	_	•
Engine Packing		
Plastic wrapping	•	•
- optional equipment or not applicable		
included in standard specification		

· included in standard specification

#### **Dimensions TWD1643GE**

Not for installation



 $A^* = 1925 \text{ mm} / 76 \text{ in}$ 

 $B^* = 1350 \text{ mm} / 53.1 \text{ in (max width } 1401 \text{ mm} / 55.2 \text{ in)}$ 

C = 2362 mm / 93 in

D = 2399 mm / 94.5 in (During transport)

D = Max 3255 mm / 128.2 in

\* Including radiator and intercooler

#### The engine illustrated may not be entirely identical to production standard engines. Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on

Notel Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

Exhaust gas flow, m³/min (cfm) at:

Prime power Max Standby Power

Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

#### Exhaust emissions

The TWD1643GE is certified for EPA Tier 2. An aditional feature is that TWD1643GE fulfils EU Stage 2 exhaust emission levels.

#### **Rating Guidelines**

119 (4201)

130.1 (4593)

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of comat variable load for an unimited number of nous instead of confi-mercially purchased power. A10 % overload capability for govering purpose is available for this rating. MAXIMUM STANDBY POWER rating corresponds to ISO Stan-dard Fuel Stop Power. It is applicable for supplying standby electri-

cal power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

1 hp = 1 kW x 1.36

#### Information

For more technical data and information, please look in the Generating Set Engines Sales Guide.



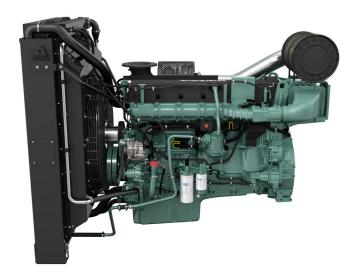


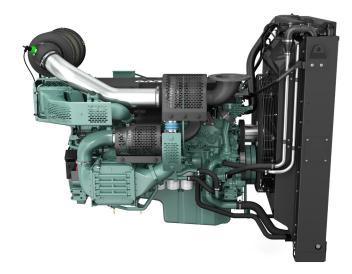


# TWD1644GE

16 liter, in-line 6 cylinder







TWD1644GE is a reliable, powerful and compact in-line 6 cylinder diesel engine. It's designed to power a wide range of stand-by and prime power generator sets.

This 16 liter diesel engine utilizes dual-stage turbochargers and heavy-duty steel pistons to provide excellent power density. It features a proven combustion technology with high-pressure unit injectors, resulting in high fuel efficiency and low exhaust emission levels.

The engine also features a compact and low weight design that is well-balanced, providing smooth operation with low noise and vibration. It's designed for easily accessible service points.

A wide range of options is available, including a heavy-duty frame, cooling package and air-filter that will suit a variety of installations.

- · High power density
- · High fuel efficiency
- · Low exhaust emissions equal to EU stage II
- · Compact and low weight design
- Switchable between 1500/1800 rpm
- Suitable for a wide range of applications

#### 50 Hz / 1500 rpm

#### 60 Hz / 1800 rpm

	Continuous power			Prime power			Standby power			Continuous power			Prime power			Standby power		
	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA
TWD1644GE	416	391	489	554	521	652	609	573	717	437	410	513	582	547	684	640	602	752

Generator efficiency (typical): 94%

**kWm** = kiloWatt mechanical, net with fan\*; **kWe** = kiloWatt electrical = kWm x Generator eff.; **kVA** = kiloVoltAmpere calculations based on a 0.8 power factor = kWe / 0.8 **1 kW** = 1 hp x 1.36; **1 hp** = 1 kW x 0.7355

\*) According to technical data

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تهران، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج)

روبـروی پالایشگاه نفت پـارس، پلاک ۱۲

# TWD1644GE

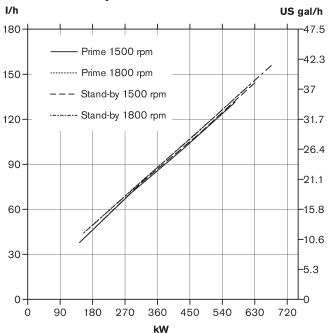
16 liter, in-line 6 cylinder

#### **VOLVO PENTA GENSET ENGINE**

#### **Technical Data**

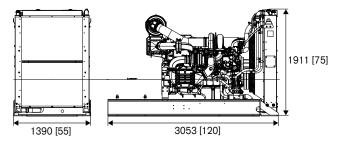
Configuration and no. of cylinders	in-line 6
Displacement, I (in <sup>3</sup> )	
Method of operation	4-stroke
Bore, mm (in.)	
Stroke, mm (in.)	165 (6.50)
Compression ratio	16.8:1
Wet weight, engine only, kg (lb)	1810 (3390)
Wet weight, engine incl. cooling system, air filtra	
kg (lb)	2767(6100)

#### **Fuel consumption**



#### **Dimensions**

Not for installation. Dimensions in mm [inch].



#### **Technical description**

#### Engine and block

- · Wet, replaceable cylinder liners
- Steel pistons for high durability
- Crankshaft induction hardened bearing surfaces and fillets with seven main bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- · Replaceable valve guides and valve seats
- Overhead camshaft and 4 valves per cylinder

#### Lubrication system

- Full flow oil cooler
- · Full flow disposable spin-on oil filter
- · Bypass filter with extra high filtration

#### Fuel system

- · Electronic high pressure unit injectors
- Fuel prefilter with water separator and water-in-fuel indicator / alarm
- Fine fuel filter with manual feed pump and fuel pressure sensor

#### Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block.
- · Dual-circuit
- · Belt driven coolant pumps with high degree of efficiency
- · Water-cooled charge air coolers

#### Turbo charger

- · Efficient and reliable dual stage turbo chargers
- · Dual charge air coolers
- · Waste gate system for the high pressure turbo charger

#### Electrical system

- Engine Management System 2.3 (EMS 2.3), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing
- The instruments and controls connect to the engine via the CAN SAE J1939 interface.
- Sensors for inputs such as: oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, air filter pressure, water in fuel, fuel pressure and two speed sensors.

#### Control and monitoring

 The optional DCU2 control panel features engine control, monitoring, alarm, parameter settings and diagnostic functions. It also

presents error codes in clear text.

#### Frame

• Optional heavy duty frames for minimized noise and vibration.

#### Rating guidelines

CONTINUOUS POWER is defined as being the maximum power which the generating set is capable of delivering continuously while supplying a constant electrical load when operated for an unlimited number of hours per year under the agreed operating conditions with the maintenance intervals and procedures being carried out as prescribed by the manufacturer.

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for govering purpose is available for this rating.

STAND-BY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying stand-by electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.





#### **AB Volvo Penta**

SE-405 08 Göteborg, Sweden www.volvopenta.com

#### Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 8528-5

Please contact your local Volvo Penta dealer for further information. Please note that products illustrated may differ from production models. Not all models and accessories are available in all markets, and standard equipment may vary between different markets. Every effort has been made to ensure that facts and figures are correct at the time of publication. However, Volvo Penta reserves the right to make changes without prior notice at any time.

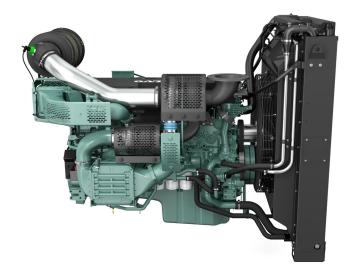


# TWD1645GE

16.12 liter, in-line 6 cylinder

## VOLVO PENTA





TWD1645GE is a reliable, powerful and compact in-line 6 cylinder diesel engine. It's designed to power a wide range of stand-by and prime power generator sets.

This 16 liter diesel engine utilizes dual-stage turbochargers and heavy-duty steel pistons to provide excellent power density.

It features a proven combustion technology with highpressure unit injectors, resulting in high fuel efficiency and low exhaust emission levels.

The engine also features a compact and low weight design that is well-balanced, providing smooth operation with low noise and vibration. It's designed for easily accessible service points.

A wide range of options is available, including a heavy-duty frame, cooling package and air-filter that will suit a variety of installations.

- · High power density
- · High fuel efficiency
- Low exhaust emissions fulfills UNECE REG 96 Stage (equal to EU stage II)
- · Compact and low weight design
- Switchable between 1500/1800 rpm
- · Suitable for a wide range of applications

#### 50 Hz / 1500 rpm

	Continuous power				Prime power			Standby power			Continuous power			Prime power			Standby power		
	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA	
TWD1645GE	446	420	525	595	560	700	654	616	770	464	437	545	619	582	727	681	640	800	

Generator efficiency (typical): 94%

kWm = kiloWatt mechanical, net with fan\*; kWe = kiloWatt electrical = kWm x Generator eff.; kVA = kiloVoltAmpere calculations based on a 0.8 power factor = kWe / 0.8 1 kW = 1 hp x 1.36; 1 hp = 1 kW x 0.7355

\*) According to technical data

⊗ w w w . f a m c o c o r p . c o m

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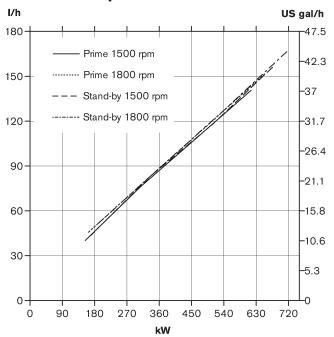
Fax:∘۲1 - ۴۴99۴۶۴۲

تهران، کیلومتر ۲۱ بزرگراه لشگری (جاده مخصوص کرج) روبـروی پالایشگاه نفت یـارس، یلاک ۱۲

#### **Technical Data**

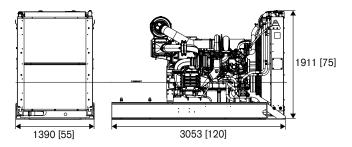
Configuration and no. of cylinders	in-line 6
Displacement, I (in <sup>3</sup> )	
Method of operation	4-stroke
Bore, mm (in.)	144 (5.67)
Stroke, mm (in.)	165 (6.50)
Compression ratio	16.8:1
Wet weight, engine only, kg (lb)	1810 (3390)
Wet weight, engine incl. cooling system, air filt	ration system and frame
kg (lb)	2767(6100)

#### **Fuel consumption**



#### **Dimensions**

Not for installation. Dimensions in mm [inch].



#### **Technical description**

#### Engine and block

- Wet, replaceable cylinder liners
- Steel pistons for high durability
- Crankshaft induction hardened bearing surfaces and fillets with seven main bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
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