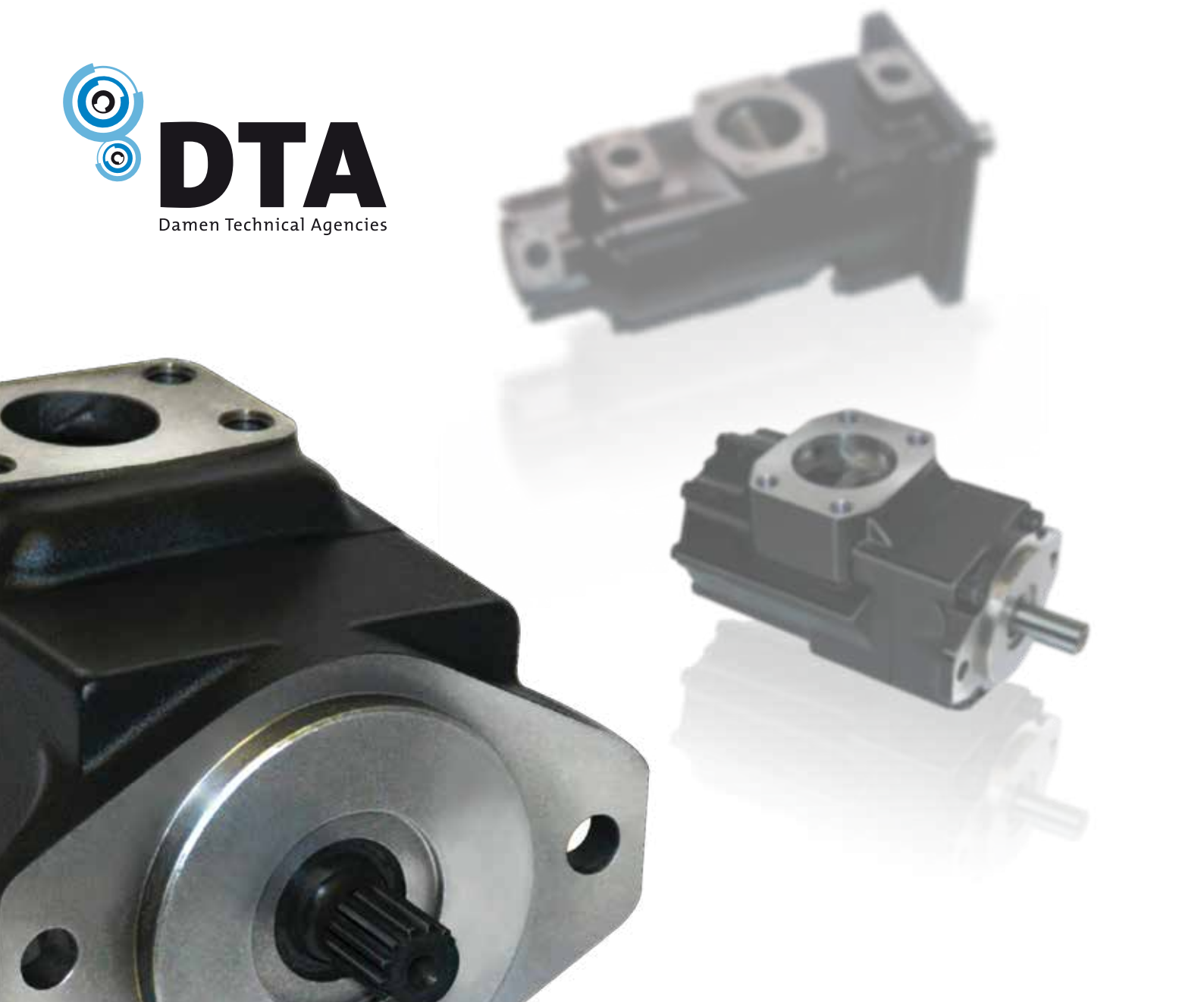




Industrial Hydraulic Pumps T6C

Denison Vane Technology, fixed displacement

Hydraulic Pumps

- Hydraulic Motors
- Hydraulic Valves
- Hydraulic Cylinders
- Hydraulic Filtration
- Hydraulic Accumulators



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DECLARATION OF CONFORMITY

DTA Hydraulics is a tradename of Damen Technical Agencies BV, supplying hydraulic parts to various industries since 1990. As a Certified Distributor Hydraulics by Parker Hannifin and Authorized Denison Vane Pump Assembler, we guarantee the use of original parts and components. As such we provide you with vane pumps of the same level of quality and warranty conditions as the factory does.

We highly recommend to **use genuine Denison Hydraulics spare parts only** in order to ensure smooth operation and longer service life. Spare parts that we have on stock include pump cartridge kits, shaft and bearing assemblies, seal kits and non-wearing parts of both the T6 and T7 series vane pumps.



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Model No.

T6C* - 022 - 1 R 00 - B 1 - ..

Series - SAE B 2 bolts

J744 mounting flange

* Rear drive option available, please contact Parker

Displacement

Volumetric displacement (ml/rev.)

003 = 10,8 017 = 58,3

005 = 17,2 020 = 63,8

006 = 21,3 022 = 70,3

008 = 26,4 025 = 79,3

010 = 34,1 028 = 88,8

012 = 37,1 031 = 100,0

014 = 46,0

Type of shaft

1 = keyed (SAE B) Ø 22,2

2 = keyed (non SAE)

3 = splined (SAE B) 13 teeth

4 = splined (SAE BB) 15 teeth

Modifications

Seal class

1 = S1 BUNA N - 0,7 bar max. (for mineral oil)

4 = S4 EPDM - 7 bar max. (for fire resistant fluids)

5 = S5 VITON® - 7 bar max. (for mineral oil and fire resistant fluids)

Design letter

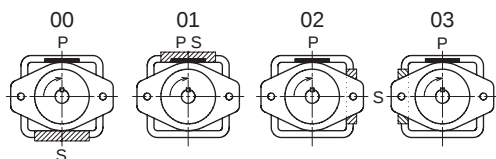
Porting combination

00 = standard

Direction of rotation (shaft end view)

R = Clockwise

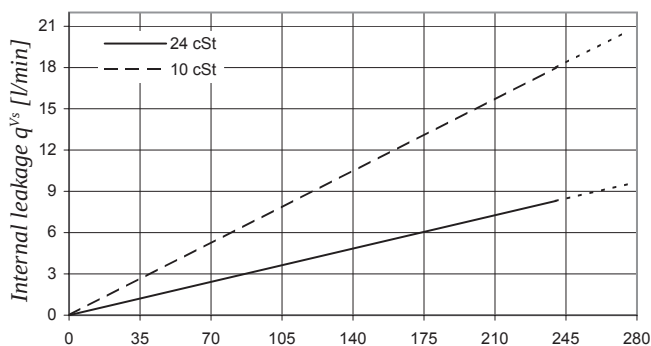
L = Counter-clockwise



P = Pressure port

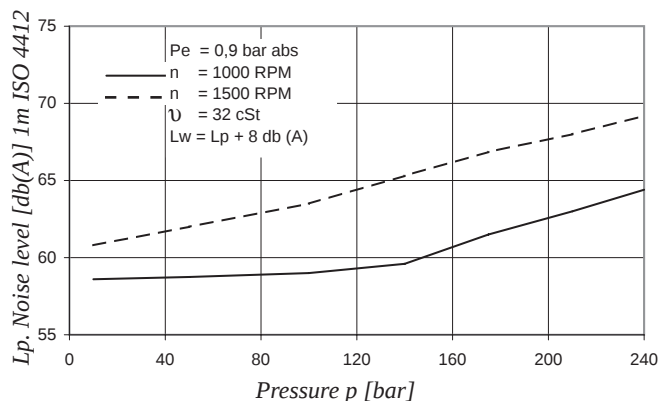
S = Suction port

INTERNAL LEAKAGE (TYPICAL)

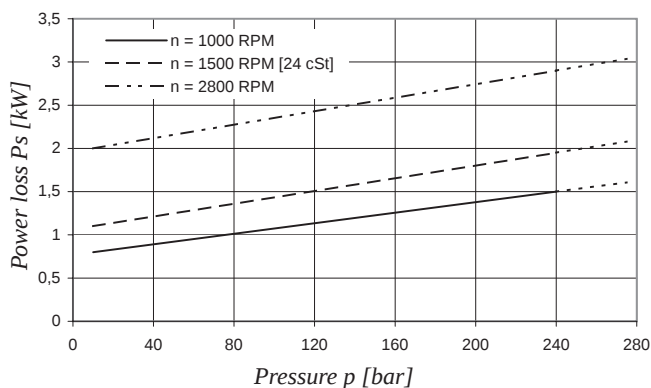


Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is higher than 50% of theoretical flow.

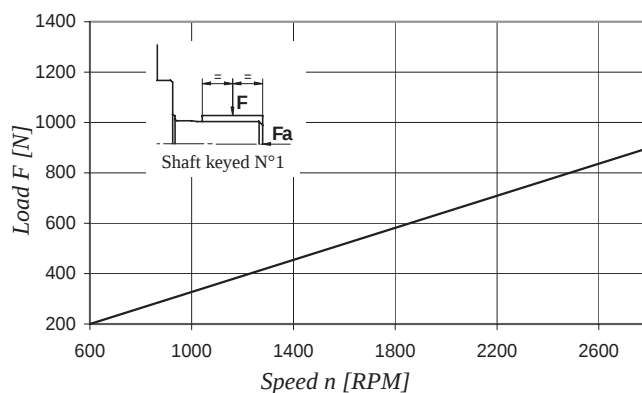
NOISE LEVEL (TYPICAL) - T6C - 022



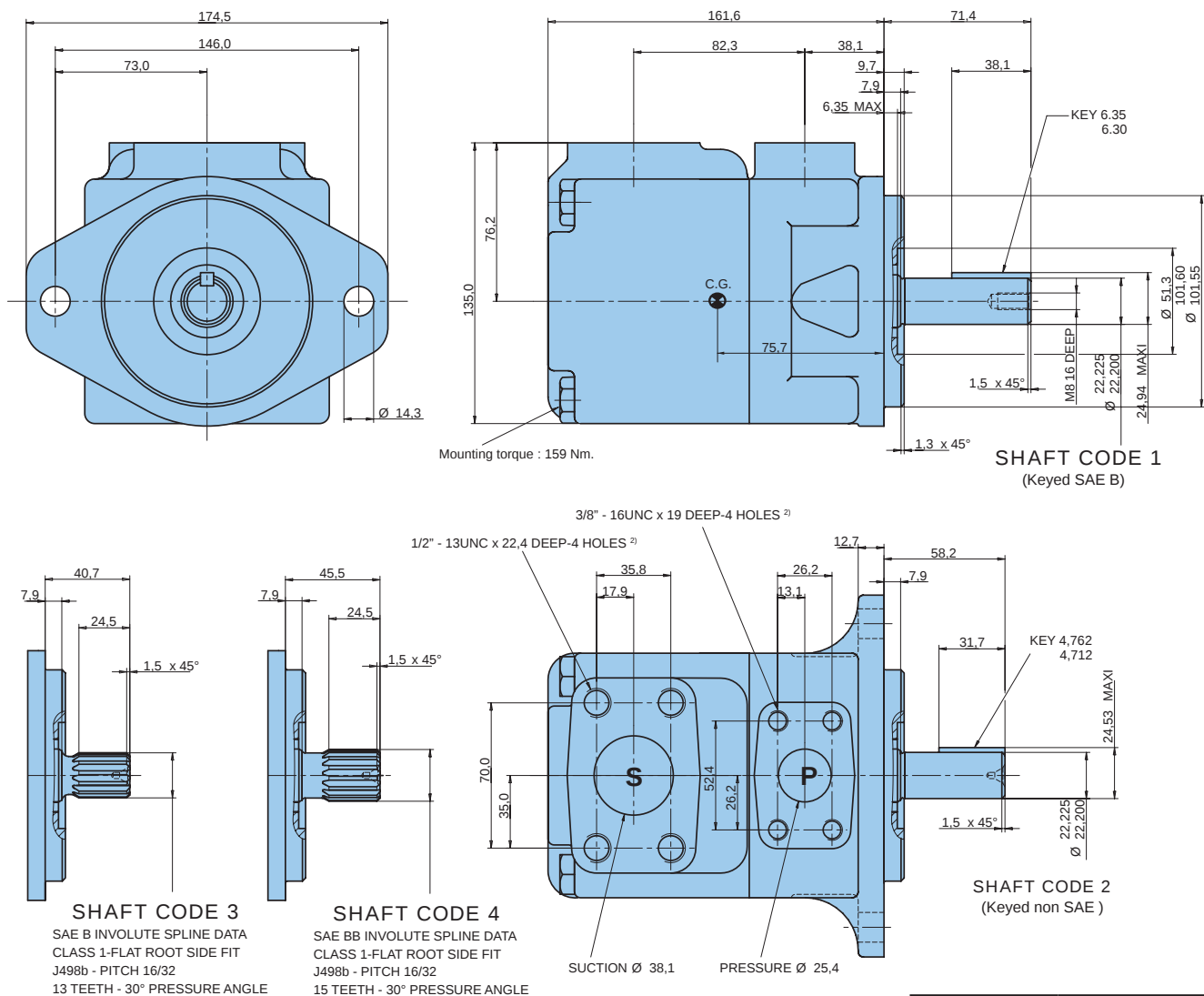
POWER LOSS HYDROMECHANICAL (TYPICAL)



PERMISSIBLE RADIAL LOAD



Maximum permissible axial load $F_a = 800 \text{ N}$



Shaft torque limits [ml/rev. x bar]	
Shaft	Vi x p max.
1	16340
2	14300
3	20600
4	21800

OPERATING CHARACTERISTICS - TYPICAL [24 cSt]

Pressure port	Series	Vi Volumetric displacement	Flow q_{ve} [l/min] & n = 1500 RPM			Input power P [kW] & n = 1500 RPM		
			p = 0 bar	p = 140 bar	p = 240 bar	p = 7 bar	p = 140 bar	p = 240 bar
T6C	003	10,8 ml/rev	16,2	11,2	7,7	1,3	5,3	8,4
	005	17,2 ml/rev	25,8	20,8	17,3	1,4	7,5	12,2
	006	21,3 ml/rev	31,9	26,9	23,4	1,5	8,9	14,7
	008	26,4 ml/rev	39,6	34,6	31,1	1,6	10,7	17,7
	010	34,1 ml/rev	51,1	46,1	42,6	1,7	13,4	22,3
	012	37,1 ml/rev	55,6	50,6	47,1	1,7	14,4	24,1
	014	46,0 ml/rev	69,0	64,0	60,5	1,9	17,6	29,5
	017	58,3 ml/rev	87,4	82,4	78,9	2,1	21,9	36,9
	020	63,8 ml/rev	95,7	90,7	87,2	2,2	23,8	40,2
	022	70,3 ml/rev	105,4	100,4	96,9	2,3	26,1	44,1
	025	79,3 ml/rev	118,9	113,9	110,4	2,5	29,2	49,5
	028	88,8 ml/rev	133,2	128,2	125,8 ¹⁾	2,8	32,7	48,5 ¹⁾
	031	100,0 ml/rev	150,0	145,0	142,6 ¹⁾	2,8	36,5	54,4 ¹⁾

$$1) \quad 028 - 031 = 210 \text{ bar max. int.}$$

²⁾ Port connection can be supplied with metric threads (Please contact Parker).



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Industrial Hydraulic Pumps T6D

Denison Vane Technology, fixed displacement

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Model No.

T6D - 045 - 1 R 00 - B 1

Series

Cam ring

(Delivery at 0 bar & 1500 r.p.m.)

014 = 71,4 l/min	035 = 166,5 l/min
017 = 87,3 l/min	038 = 180,4 l/min
020 = 99,0 l/min	042 = 204,0 l/min
024 = 119,3 l/min	045 = 218,5 l/min
028 = 134,5 l/min	050 = 237,0 l/min
031 = 147,4 l/min	

Type of shaft

- 1 = keyed (SAE C)
- 2 = keyed (no SAE)
- 3 = splined (SAE C)
- 4 = splined (no SAE)

Modification

Seal class

- 1 = S1 (for mineral oil)
- 4 = S4 (for resistant fluids)
- 5 = S5 (for mineral oil and fire resistant fluids)

Design letter

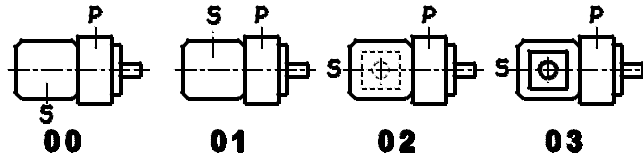
Porting combination

00 = standard

Direct. of rotation (view on shaft end)

R = clockwise

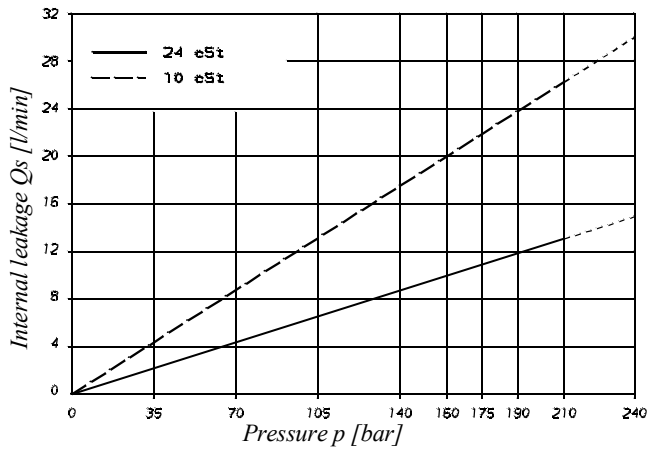
L = counter-clockwise



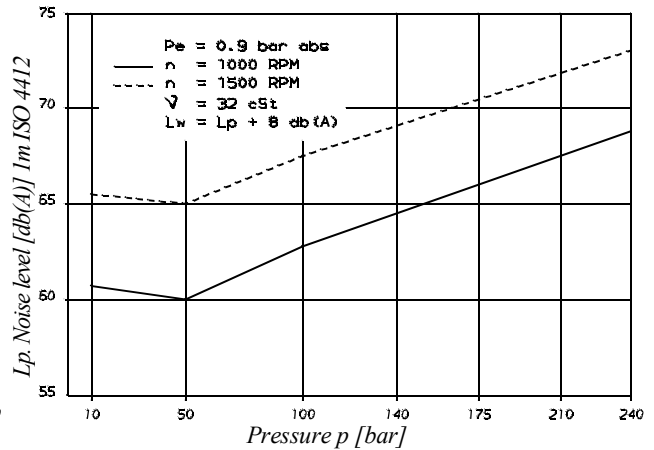
P = Pressure port

S = Suction port

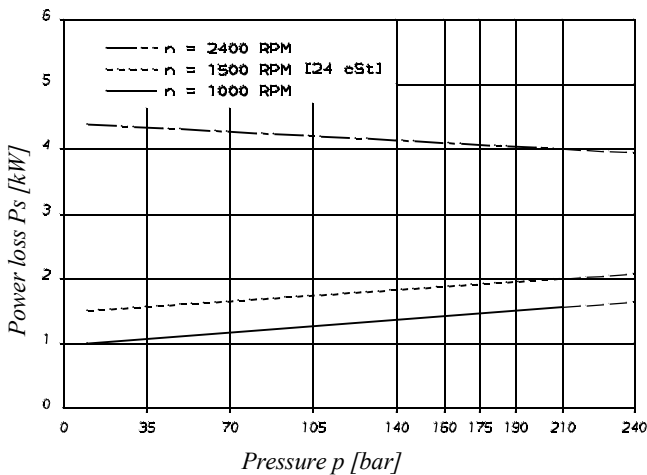
INTERNAL LEAKAGE (TYPICAL)



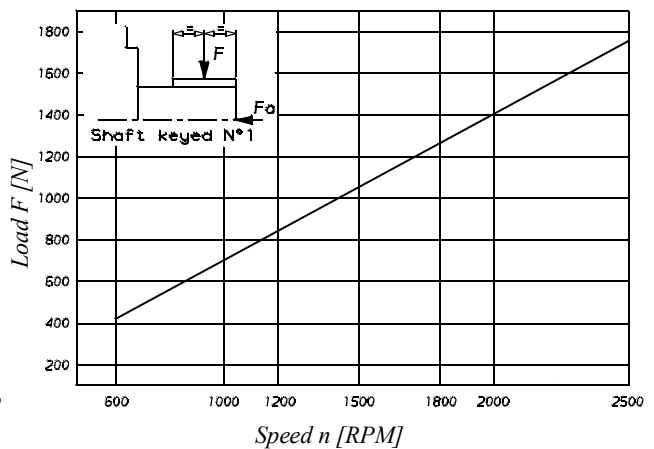
NOISE LEVEL (TYPICAL)
T6D - 038



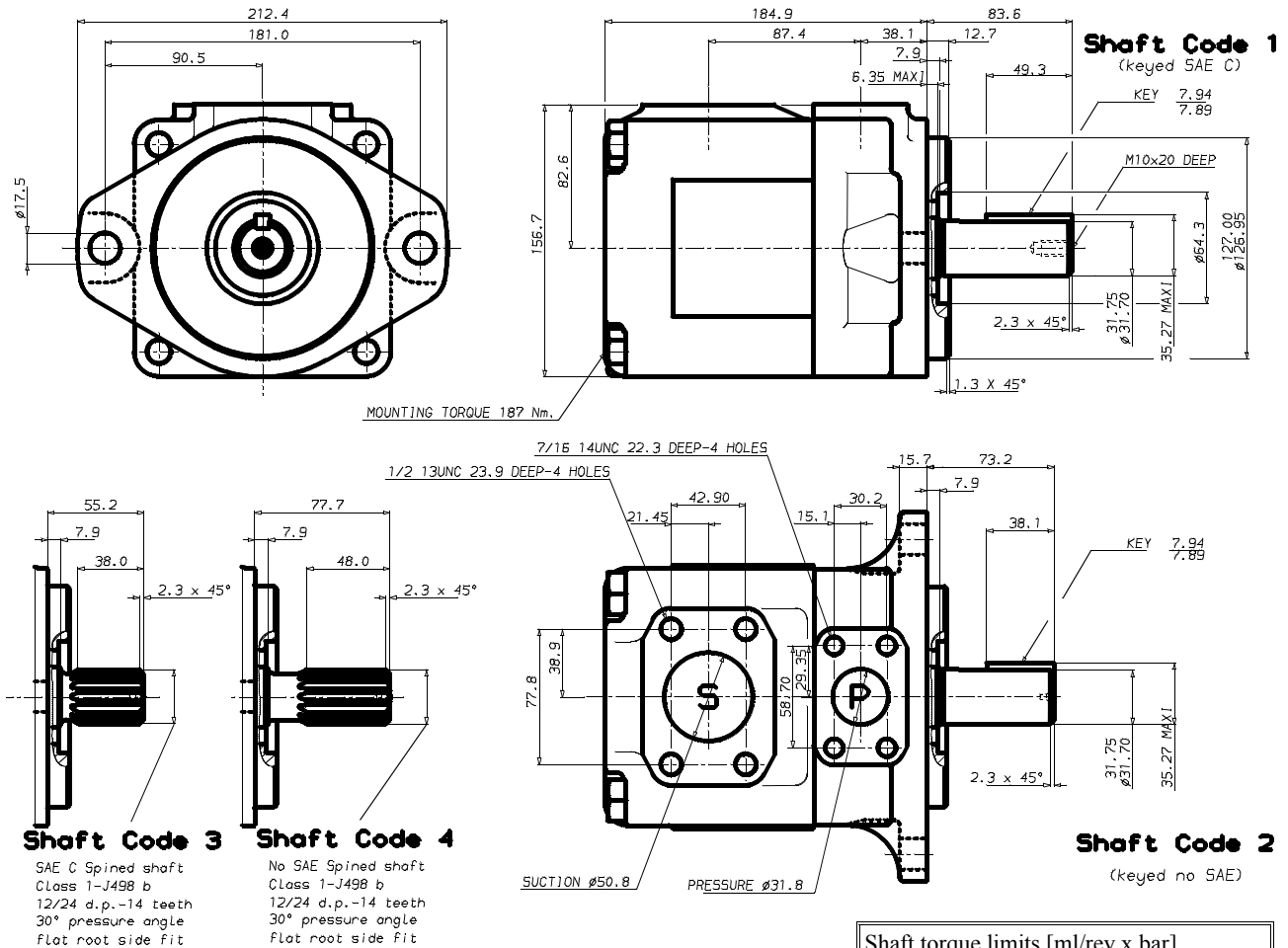
POWER LOSS HYDROMECHANICAL (TYPICAL)



PERMISSIBLE RADIAL LOAD



Maximum permissible axial load $F_a = 1200 \text{ N}$



Shaft torque limits [ml/rev x bar]

Pump	Shaft	V x p max.
T6D	2	34590

OPERATING CHARACTERISTICS - TYPICAL [24 cSt]

Series	Volumetric Displacement Vi	Speed n [R.P.M.]	Flow qve [l/min]			Input power P [kW]		
			p = 0 bar	p = 140 bar	p = 240 bar	p = 7 bar	p = 140 bar	p = 240 bar
014	47,6 ml/rev	1000	47,6	38,3	32,1	1,5	12,5	20,7
		1500	71,4	62,1	55,9	2,3	18,5	30,6
017	58,2 ml/rev	1000	87,3	78,0	71,8	2,5	22,2	37,0
		1500	99,0	89,7	83,5	2,8	24,9	41,7
020	66,0 ml/rev	1000	66,0	56,7	50,5	1,7	16,8	28,0
		1500	99,0	89,7	83,5	2,8	24,9	41,7
024	79,5 ml/rev	1000	79,5	70,2	64,0	1,9	19,9	33,4
		1500	119,3	110,0	103,8	3,0	29,6	49,8
028	89,7 ml/rev	1000	89,7	80,4	74,2	2,0	22,3	37,5
		1500	134,5	125,2	119,0	3,2	33,2	55,9
031	98,3 ml/rev	1000	98,3	89,0	82,8	2,1	24,3	40,9
		1500	147,4	138,1	131,9	3,3	36,2	61,0
035	111,0 ml/rev	1000	111,0	101,7	95,5	2,3	27,3	46,0
		1500	166,5	157,2	151,0	3,5	40,7	68,7
038	120,3 ml/rev	1000	120,3	111,0	104,8	2,4	29,4	49,8
		1500	180,4	171,1	164,9	3,7	43,9	74,3
042 ¹⁾	136,0 ml/rev	1000	136,0	126,7	120,5	2,6	33,1	56,0
		1500	204,0	194,7	188,5	4,0	49,4	83,7
045 ¹⁾	145,7 ml/rev	1000	145,7	136,4	130,2	2,7	35,3	59,9
		1500	218,5	209,2	203,0	4,1	52,8	89,5
050 ¹⁾	158,0 ml/rev	1000	158,0	148,7	145,0 ²⁾	2,8	38,2	56,8 ²⁾
		1500	237,0	227,7	224,0 ²⁾	4,4	57,0	85,0 ²⁾

1) 042 - 045 - 050 = 2200 R.P.M. max.

2) 050 = 210 bar max. int.

Port connection can be furnished with metric threads.



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